

CARPRESSE

best **m**ulti **v**alue
est press value

for

Transfer Presses & Complete Systems
to blank and draw the sheet metal



Via Dello Stelli 3, 50012 Bagno a Ripoli (Firenze), Italy

Phone : +39 055 696515; Mobile : +39 335 312954

E-mail: dirdsales@carpresse.it; Website: www.carpresse.it

Aerosol Tops & Aerosol Bottoms

COMPLETE TRANSFER PRESSES AND TURN-KEY SYSTEMS

to produce automatically a very large range of metal parts.

Particularly the specialization of CARPRESSE staff, is dedicated to the following industrial fields:

AEROSOL TOPS	from 140 to 400 pieces/min
AEROSOL BOTTOMS	from 280 to 1800 pieces/min

CAMPING GAS CARTRIDGES	from 60 to 120 pieces/min
TWO PIECE CANS	from 60 to 600 pieces/min
HUNTING AND SPORT	120 or 240 pieces/min
CASES AND BULLETS	
OIL FILTER CANS	from 28 to 60 pieces/min
PARTS FOR AUTOMOTIVE	according the size
PERFUMERY METAL CONTAINERS	according the size



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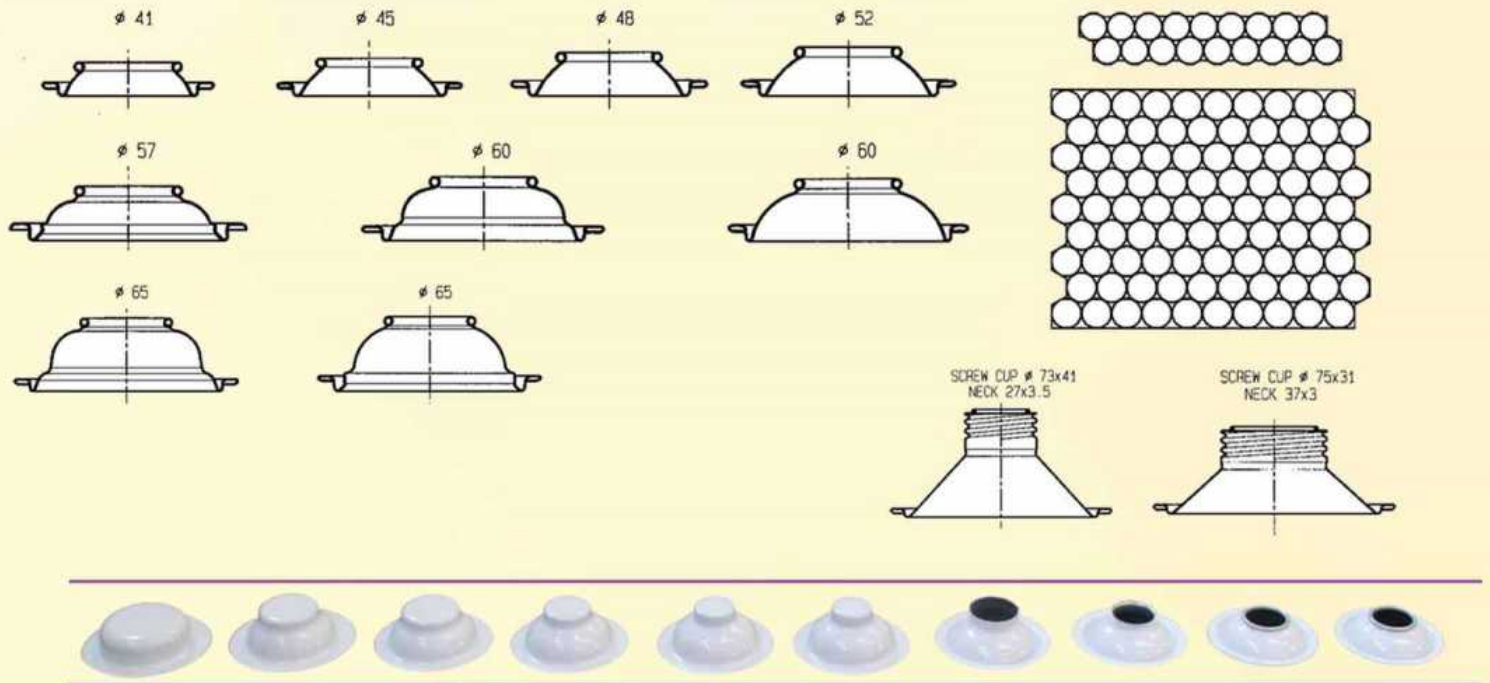
CARPRESSE STANDARD EQUIPMENTS FOR

AEROSOL TOPS BY STRIP			
N°	TYPE	NOTE	PRODUCTION/MINUTE
A	1 CARPRESSE TRANSFER PRESS, WITH 1 ZIG ZAG FEEDER, INCLUDING 1 SET OF TOOLS		UP TO 140 PIECES/MIN
B	1 CARPRESSE TRANSFER PRESS, WITH 2 ZIG ZAG STRIP FEEDERS, INCLUDING 1 DOUBLE SET OF TOOLS	IT ALLOWS TO PERFORM SIMULTANEOUSLY 2 DIFFERENT FORMATS OF AEROSOL TOPS IN THE SAME PRESS	UP TO 260 PIECES /MIN OF SAME SIZE OR 130+130 OF 2 DIFFERENT SIZES
C	CARPRESSE DOUBLE TRANSFER PRESS, WITH DOUBLE TRANSFER LINE AND 1 STRIP FEEDER, INCLUDING 1 DOUBLE SET OF TOOLS		UP TO 320 PIECES /MIN OF THE SAME SIZE
AEROSOL TOPS BY CUP			
N°	TYPE	NOTE	PRODUCTION/MINUTE
D	1 CARPRESSE TRANSFER PRESS, WITH 1 TRANSFER LINE, WITH DOUBLE CUP FEEDER, WITH 1 DOUBLE SET OF TOOLS	IT ALLOWS TO PERFORM SIMULTANEOUSLY 2 DIFFERENT FORMATS OF AEROSOL TOPS IN THE SAME PRESS	UP TO 260 PIECES/MIN
E	CARPRESSE DOUBLE TRANSFER PRESS, WITH DOUBLE TRANSFER, WITH DOUBLE CUP FEEDER, WITH 1 DOUBLE SET OF TOOLS	IT ALLOWS TO PERFORM SIMULTANEOUSLY 2 DIFFERENT FORMATS OF AEROSOL TOPS IN THE SAME PRESS	UP TO 400 PIECES/MIN
AEROSOL TOPS -COMPLETE SYSTEM BY SHEET			
N°	TYPE	TYPE	PRODUCTION/MINUTE
F	1 CARPRESSE ZIG ZAG SHEET FEED PRESS, INCLUDING TOOLS AND CONVEYOR TO BRING THE CUPS TO THE TRANSFER PRESS	CARPRESSE DOUBLE TRANSFER PRESS, WITH DOUBLE TRANSFER, WITH DOUBLE CUP FEEDER, WITH 1 DOUBLE SET OF TOOLS	UP TO 400 PIECES/MIN
G	1 CARPRESSE SHEET FEED (MULTIDIE) PRESS INCLUDING TOOLS AND CONVEYOR TO BRING THE CUPS TO THE TRANSFER PRESS	CARPRESSE 2 DOUBLE TRANSFER PRESSES, WITH DOUBLE TRANSFER, WITH DOUBLE CUP FEEDER, WITH EACH 1 DOUBLE SET OF TOOLS	UP TO 800 PIECES/MIN
H	1 CARPRESSE SHEET FEED (MULTIDIE) PRESS INCLUDING TOOLS AND CONVEYOR TO BRING THE CUPS TO THE TRANSFER PRESS	CARPRESSE 3 DOUBLE TRANSFER PRESSES, WITH DOUBLE TRANSFER, WITH DOUBLE CUP FEEDER, WITH EACH 1 DOUBLE SET OF TOOLS	UP TO 1200 PIECES/MIN
AEROSOL BOTTOMS BY SHEET			
N°	TYPE	NOTE	PRODUCTION/MINUTE
I	1 CARPRESSE SHEET FEED PRESS FOR BOTTOM + CURLING WITH 1SET OF TOOLS		UP TO 600 PIECES/MIN
L	1 CARPRESSE MULTIDIE SHEET FEED PRESS FOR BOTTOM + CURLING WITH 1 SET OF TOOLS		UP TO 1800 PIECES/MIN

**TRANSFER SYSTEM TO PRODUCE
400 AEROSOL TOPS p/m
starting from CUPS**



Aerosol Tops & Aerosol Bottoms



Into his Turn-key Complete Systems , CARPRESSE includes every kind of feeding:

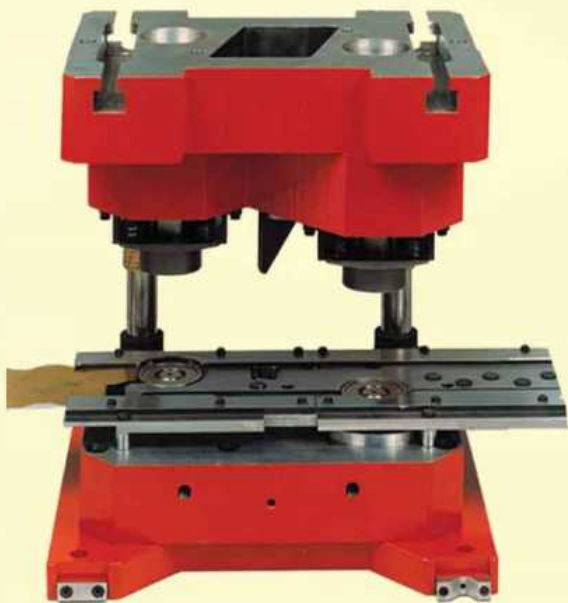
COILS - STRIPS - DISCS- INTEGRAL SHEETS - SEMI-FINISHED PARTS

and the connection between the sections of every complete line it is guaranteed from special personalized and own softwares that permit the most reliable function and the simplest maintenance.

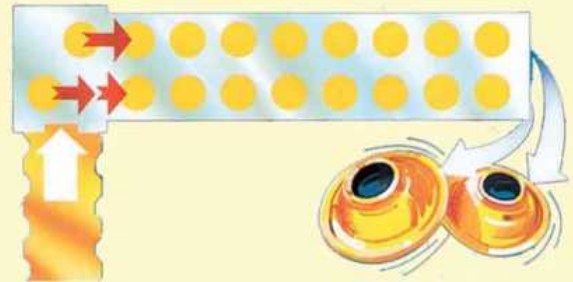
**TRANSFER SYSTEM TO PRODUCE
140 AEROSOL TOPS p/m
starting from STRIP**



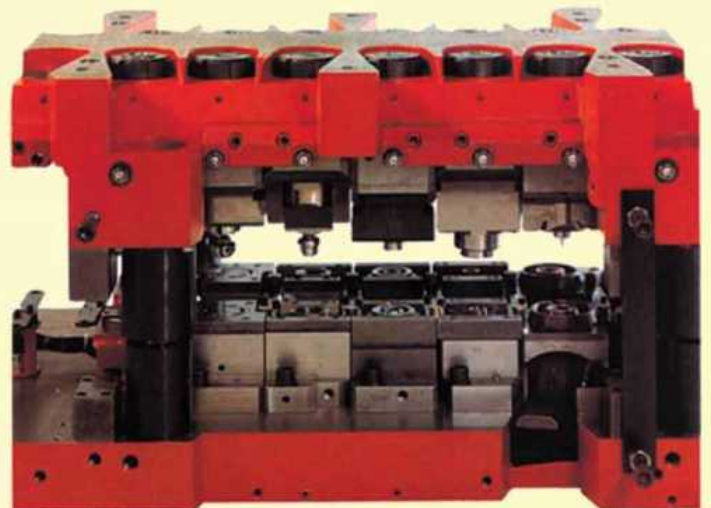
**DOUBLE TRANSFER PRESS
WITH DOUBLE SLIDE**



**FIRST OPERATION TOOL
UNDER SLIDE N° 1**

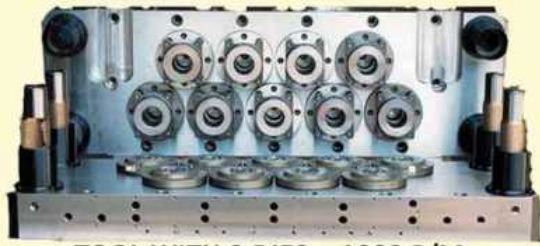


**INSIDE TOOLS TO FINISH TOPS
UNDER SLIDE N° 2**

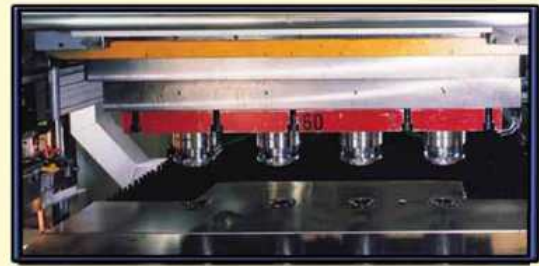


CUPPING SYSTEM

CARPRESSE provides 3 different series of **cupping presses** according the required use:
low draw - medium draw - high draw
that can work with until 12 tools in contemporary

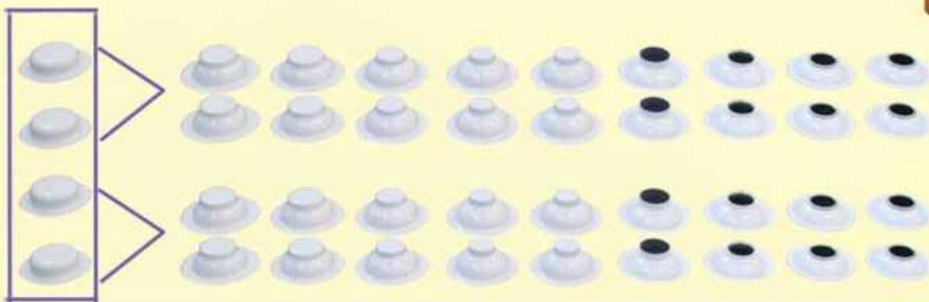


TOOL WITH 9 DIES = 1000 P/M



COMPLETE SYSTEM

starting from integral or scroll sheet
to produce
until 700 AEROSOL TOPS p/m
by 1 Cupping Press and 2 Double Transfer Presses



Two Piece Cans

COMPLETE TRANSFER PRESSES AND TURN-KEY SYSTEMS

to produce automatically a very large range of metal parts.

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AEROSOL TOPS

from 140 to 400 pieces/min

AEROSOL BOTTOMS

from 280 to 1800 pieces/min

CAMPING GAS CARTRIDGES

from 60 to 120 pieces/min



TWO PIECE CANS from 60 to 600 pieces/min



HUNTING AND SPORT

120 or 240 pieces/min

CASES AND BULLETS

OIL FILTER CANS

from 28 to 60 pieces/min

PARTS FOR AUTOMOTIVE

according the size

PERFUMERY METAL CONTAINERS

according the size



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Two Piece Cans

Carpresse is able to deliver complete systems to produce the following standard sizes of two piece cans by 4 different solutions, as indicated into the following list, starting directly from the INTEGRAL SHEET (scroll or not scroll) or starting from CUTTED STRIPS (scroll or not scroll) OR FROM COIL

TWO PIECE CANS						HOUR =C.M. X60X(85-83-81-80)%				CARPRESSE TRANSFER PRESS			
INSIDE Ø	OUTSIDE Ø	H	CAPACITY	INCH	N° OPER ON TRANS.	x60 x85	x60 x83	x60 x81	x60 x80				
						1 ROW	2 ROWS	3 ROWS	4 ROWS	1	2	3	4
52	52,5	57,5	106	202X204	3	7600	14800	21700	28600	B 1	B 1	A 1	A 1
52	52,5	73	142	202X214	3/4	6000	11700	17150	22500	C 1	D 1	B 1	B 1
52	52,5	84	166	202X305	4	5000	9760	14290	18800	D 1	E 1	C 1	C 10
52	52,5	88	175	202X308	4	5000	9760	14290	18800	D 2	E 2	C 2	C 11
52	52,5	96	191	202X313	4	4800	9370	13700	18000	E 1	F 1	D 1	C 12
52	52,5	134	273	202X504	5	3300	6450	9400	12400	Q 9	L 1	L 1	
54	54,5	38	112	204X108	3	8100	15800	23150	30500	A 1	A 1	A 2	A 2
54	54,5	57	132	204X204	3	7600	14800	21700	28600	B 2	B 2	A 3	A 3
64,5	65	34,6	81	211X105	3	8100	15800	23150	30500	A 2	A 2	A 4	A 4
65	65,5	54,1	156	211X202	3	7600	14800	21700	28600	B 3	B 3	A 5	B 2
65	65,5	71	212	211X213	3	6300	12400	18100	23700	C 2	D 2	B 2	B 3
65	65,5	76,3	234	211X301	3	5600	10900	16000	21000	C 3	E 3	B 3	C 1
65	65,5	82	250	211X304	3	5000	9700	14200	18800	D 3	E 4	C 3	C 13
65	65,5	114	356	211X408	4	4000	7810	11400	15000	I 1	H 1	F 1	D 1
65	65,5	123,4	388	211X414	4	3800	7420	10800	14300	Q 7	I 1	L 2	
68	68,5	39	150	211X108	2	8000	15600	22800	30000	A 3	A 3	A 6	A 5
68	68,5	42	160	211X109	2	7900	15400	22500	29700	B 10	A 4	A 7	A 6
70	70,5	58	212	300X205	3	7300	14250	20870	27400	B 4	B 4	A 8	B 4
70	70,5	108,5	420	300X404	4	4300	8400	12200	16100	P 4	H 2	H 1	D 2
70	70,5	109	425	300X405	4	4300	8400	12200	16100	P 5	H 3	H 2	D 3
70	70,5	135	526	300X505	4	3300	6440	9400	12400	Q 9	R 5	L 3	
73	73,5	34	108	300X105	2	8000	15600	22800	30100	A 5	A 5	A 9	A 7
73	73,5	37	120	300X108	2	8000	15600	22800	30100	A 6	A 6	A 10	A 8

TWO PIECE CANS						HOUR =C.M. X60X(85-83-81-80)%				CARPRESSE TRANSFER PRESS			
INSIDE Ø	OUTSIDE Ø	H	CAPACITY	INCH	N° OPER ON TRANS.	x60 x85	x60 x83	x60 x81	x60 x80				
						1 ROW	2 ROWS	3 ROWS	4 ROWS	1	2	3	4
73	73,5	45	153	300X112	2	7700	15000	22000	29000	B 11	A 7	A 11	B 5
73	73,5	58	212	300X205	3	7200	14000	20500	27000	B 5	B 5	A 12	B 6
73	73,5	62	230	300X207	3	7200	14000	20500	27000	C 4	C 1	B 4	C 2
73	73,5	65,2	245	300X209	3	7000	13670	20000	26300	C 5	C 2	B 5	C 3
73	73,5	84,5	323	300X305	3	5100	9960	14500	19200	D 4	E 5	C 4	C 14
73	73,5	89	340	300X308	3/4	5100	9960	14500	19200	D 5	E 6	D 2	C 15
73	73,5	94	360	300X311	4	4800	9370	13700	18000	E 2	F 2	E 1	C 16
73	73,5	98,6	376	300X314	4	4300	8400	12200	16000	G 1	G 1	E 2	D 4
73	73,5	109	425	300X405	4	4300	8400	12200	16000	Q 4	H 4	H 2	D 5
73	73,5	113,5	440	300X408	4	3970	7700	11300	14900	Q 5	H 5	I 1	D 6
73	73,5	128	500	300X501	4	3570	6970	10200	13400	Q 7	R 5	L 4	
73	73,5	135	526	300X505	4	3300	6440	9400	12400	Q 9	R 5	L 5	
83	83,5	37	155	307X108	2	7500	14650	21400	28200	A 8	A 8	A 13	B 7
83	83,5	38,2	160	307X108	2	7500	14650	21400	28200	A 9	A 9	A 14	B 8
83	83,5	45	200	307X112	2	7200	14000	20500	27000	B 6	A 10	A 15	B 9
83	83,5	53,5	245	307X203	2/3	7000	13670	20000	26300	B 7	B 6	B 6	C 4
83	83,5	83,5	395	307X303	3	5100	9960	14500	19000	D 6	E 7	C 5	C 18
83	83,5	86,6	430	307X307	3	5100	9960	14500	19000	P 3	E 8	G 1	C 17
83	83,5	115	585	307X408	4	3970	7000	11000	14900	Q 5	R 3	N 1	E 1
87	87,5	57		310X204	2/3	6800	13290	19400	25600	B 8	B 7	B 7	C 5
99	99,5	39,5	245	401X109	2	6900	13400	19700	25900	B 12	A 11	A 16	C 6
99	99,5	47	307	401X114	2	6680	13000	19000	25000	P 1	A 12	B 8	C 7
99	99,5	56	370	401X203	2	6400	12500	18000	24000	P 1	B 8	B 9	C 8

The production indicated into the table it is referred to **EFFECTIVE PIECES OBTAINED FOR EVERY WORKING HOUR, NOT THEORETICAL**. Of course Carpresse can positively adapt its more than 60 different models of transfer presses to solve and optimise specific needs for not standard sizes of two piece cylindrical or conical cans.



dia: 191/172 x 127 x 0,32 mm

dia: 61 x 35 x 0,18 mm

Two Piece Cans

In case that your yearly production is so high to need more efficiency of production for every hour, we could add, for the can with height more than 70 mm, our special cinematic system that increases the effective production

TWO PIECE CANS					HOUR = C.M. X60X(85-83-81-80)%				CARPRESSE TRANSFER PRESS				
INSIDE Ø	OUTSIDE Ø	H	CAPACITY	INCH	N° OPER ON TRANS.	x60 x85 1 ROW	x60 x83 2 ROWS	x60 x81 3 ROWS	x60 x80 4 ROWS	1	2	3	4
99	99,5	66,3	440	401X210	2	6200	12200	17700	23300	P 2	D 3	G 2	C 9
99	99,5	101,2	718	401X400	3	3970	7700	11350	14900	Q 3	R 2	N 2	E 1
99	99,5	118	850	401X411	3	3800	7420	10800	14300	Q 6	R 4	N 3	F 1
99	99,5	128,6	925	401X501	4	3570	6970	10000	13400	Q 8	R 5	O 1	G 1
99	99,5	129	928	401X501	4	3570	6970	10000	13400	Q 8	R 5	O 2	
99	99,5	143	1040	401X510	4	3060	5970	8700	11500	Q 10	R 6	P 1	
99	99,5	145,1	1053	401X511	4	3060	5970	8700	11500	Q 10	R 6	P 2	
99	99,5	175	1284	401X614	4	2440	4760	6970	X		R 7	Q 1	
99	99,5	175,5	1285	401X614	4	2440	4760	6970	X		R 7	Q 2	
99	99,5	187,5	1373	401X705	4	2340	4570	6690	X		R 8		
99	99,5	228	1695	401X815	4	1930	3760	5500	X		S 5		
153	153,5	121,5	2040	603X412	2	3800	7420	10800	X	R 1	S 1	S 1	
153	153,5	151,5	2600	603X600	3	2950	5760	8400	X		S 2	T 1	
153	153,5	175,5	3040	603X615	3	2440	4760	6900	X		S 3	U 1	
153	153,5	256,8	4556	603X1002	4	1500	2920	4280	X		T 1		
155	155,5	70	1100	604X212	2	5000	9760	14200	X	Q 1	R 1	M 1	
155	155,5	119	2100	604X411	2	3800	7420	10800	X	R 2	S 1	R 1	
155	155,5	121	2108	604X412	2	3800	7420	10800	X	R 2	S 1	S 2	
155	155,5	151,5	2650	604X600	3	2950	5760	8400	X		S 2	T 2	
155	155,5	175,5	3100	604X615	3	2440	4760	6900	X		S 3		
155	155,5	178	3090	604X700	3	2440	4760	6900	X		S 4		
155	155,5	236	4250	604X905	4	1780	3400	5000	X				

dia: 45 x 35 x 0,3 mm



dia: 92 X 210 X 0,7 mm



dia: 110 x 136 x 0,34 mm



dia: 25/15 x 70 x 0,4 mm



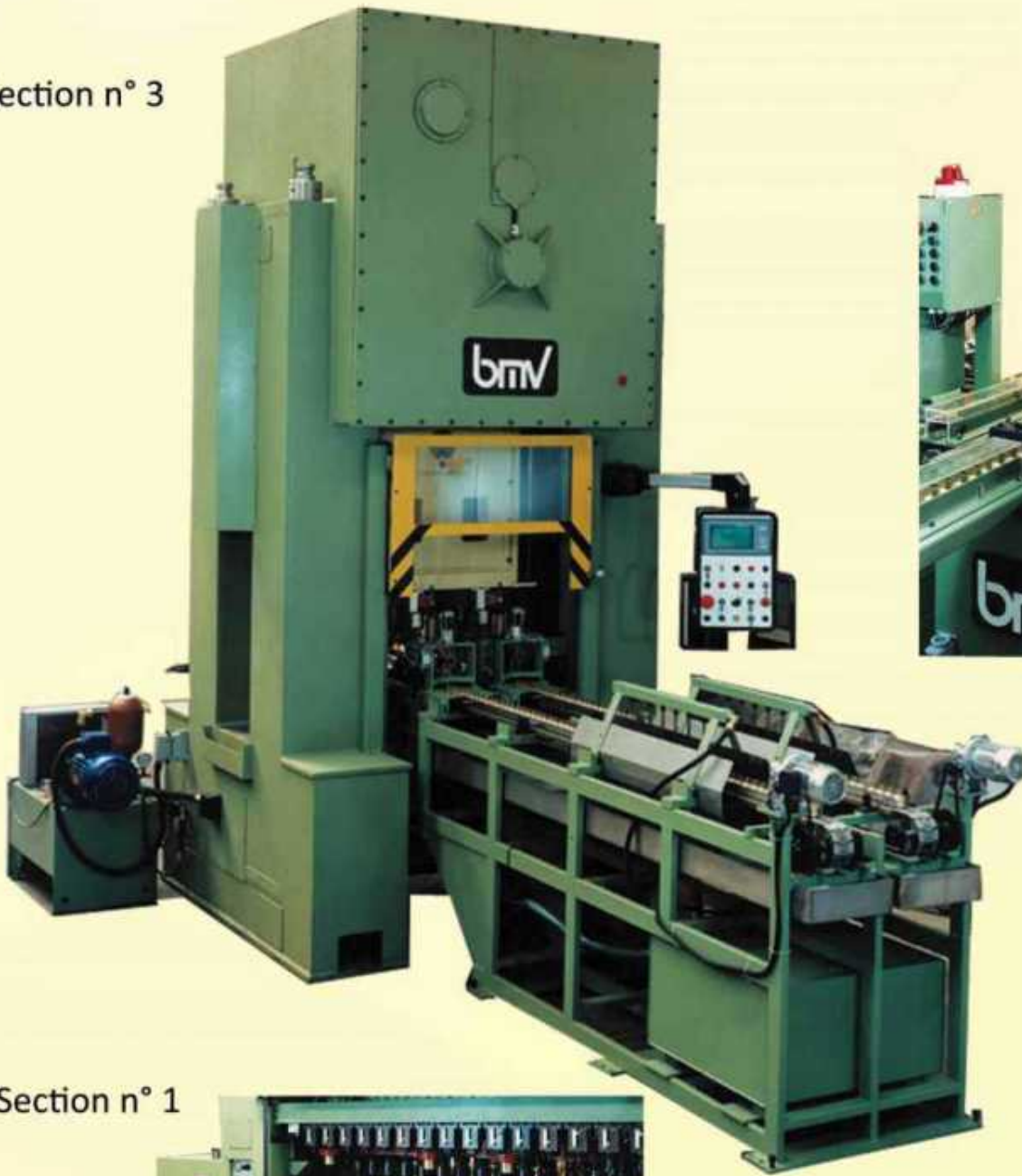
120 ASSEMBLED CANS + COVER p/m

**TRANSFER PRESS
TO PRODUCE
VARIOUS DIFFERENT PIECES FOR
LOCKS INDUSTRY**



COMPLETE TRANSFER SYSTEM
TO PRODUCE 60 DOOR KNOBS p/m

Section n° 3



Section n° 2

Section n° 1



**TRANSFER SYSTEM
TO PRODUCE 7000 EFFECTIVES TWO PIECE CONICAL CANS
FOR EVERY WORKING HOUR
starting from STRIPS**



Two Piece Cans

**TRANSFER SYSTEM
TO PRODUCE
14000 TWO PIECE CANS
FOR EVERY WORKING HOUR
starting from CUPS**

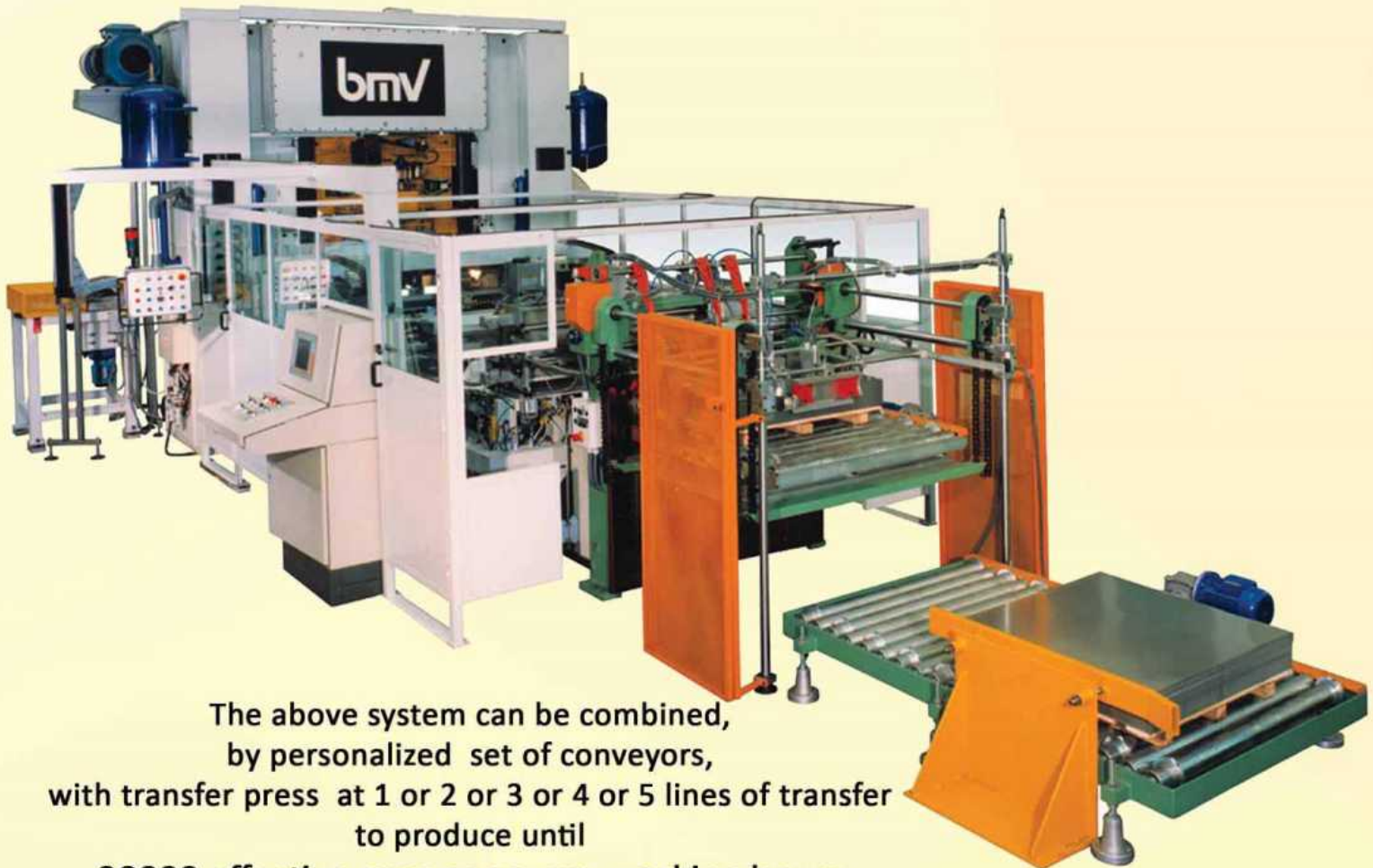


**AUTOMATIC FEEDING EQUIPMENT
FOR SHAPE AND VARIABLE DIMENSIONS**

AUTOMATIC STRIPS FEEDING SYSTEM



CUPPING SYSTEM FOR TWO PIECE CANS by INTEGRAL SHEET



The above system can be combined,
by personalized set of conveyors,
with transfer press at 1 or 2 or 3 or 4 or 5 lines of transfer
to produce until
30000 effective cans per every working hours
(according their dimensions)



CONTROL PANEL CNC

Hunting & Sport Ammunitions

COMPLETE TRANSFER PRESSES AND TURN-KEY SYSTEMS

to produce automatically a very large range of metal parts.

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AEROSOL TOPS	from 140 to 400 pieces/min
AEROSOL BOTTOMS	from 280 to 1800 pieces/min
CAMPING GAS CARTRIDGES	from 60 to 120 pieces/min
TWO PIECE CANS	from 60 to 600 pieces/min

HUNTING AND SPORT CASES AND BULLETS

120 or 240 pieces/min

OIL FILTER CANS	from 28 to 60 pieces/min
PARTS FOR AUTOMOTIVE	according the size
PERFUMERY METAL CONTAINERS	according the size



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We inform you that our company, according the more than 50 years specialized experience of our technicians,, has the following production program to produce cases and bullets

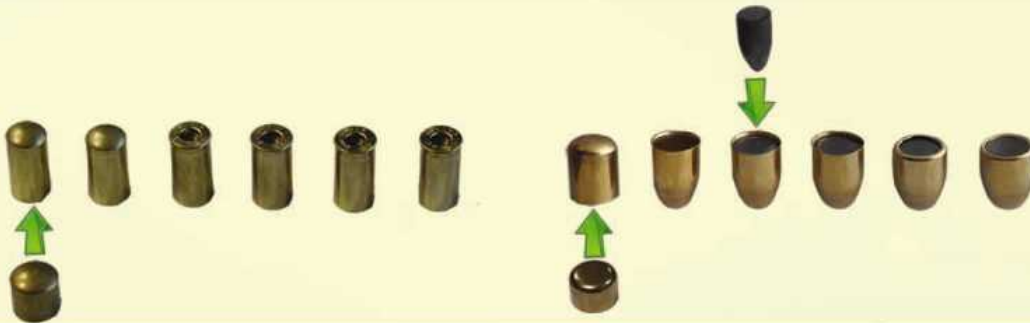
SOL.	SYSTEM TYPE	TO PRODUCE	STARTING FROM	PIECES/MIN
A	CA-80-8+8-75-150	CASE 223 REM (OR 308 WIN)	ELONGATED CUP	240
B	CB-40-6+6-75-240	ELONGATED CUPS	CUP	200
C/1	CB-60-14-65-85	CASE 9 mm	CUP	240
C/2	CB-60-14-65-85	BULLET 9 mm	CUP	240
C/3	CB-60-14-65-85	CASE+BULLET 9 mm	CUP	120+120
D	CB-60-14-65-125	C/1+C/2+C/3 + CASE 223 REM (from elongated cup)	CUP OR ELONGATED CUP	240 OR 120+120
E	CA-25-16-70-140	BULLET 223 REM OR 308 WIN	CUP	120
F	CA-DE-180	CUP	COIL TH< 7mm	< 130 x X
G	CA-DE-120	CUP	COIL TH< 4mm	< 130 x X
H	SHOT SHELL	BOTTOM CALIBER 12-16-20	COIL	125-250-500

If you will have to produce the above parts, please inform us about the types and the yearly quantity of your production to receive from us more detailed informations.

Thanks in advance for your kind attention.

**TRANSFER SYSTEM
CB/60/7+7/65/125
TO PRODUCE**

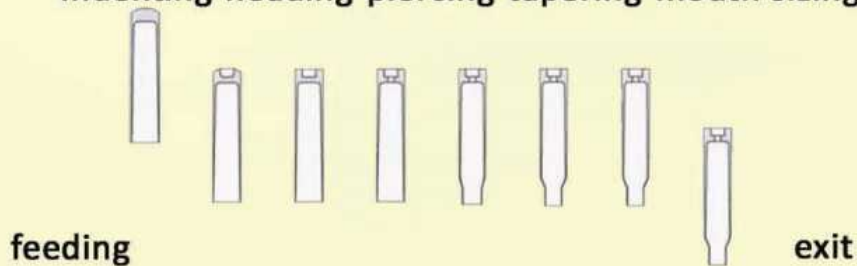
**120 CASES + 120 BULLETS p/m
or
240 CASES p/m
or
240 BULLETS p/m
for
9 MM**





**TRANSFER SYSTEM
CB/80/16/75/150
TO PRODUCE
240 CASES Rem 223 p/m**

Indenting-heading-piercing-tapering-mouth sizing



**TRANSFER SYSTEM
CA/25/16/70/140
TO PRODUCE
120 BULLETS 308 Win p/m**



**CUPPING SYSTEM
TO PRODUCE
CUPS FOR CASES AND BULLETS**



**COMPLETE TURNKEY SYSTEMS
TO PRODUCE**


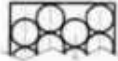
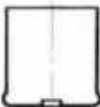




Shot Shell Bottoms

Our tecnologie to produce shot shell bottoms, starting from the coil, it is realized BY TRANSFER PRESS SYSTEMS where the bottoms, through the necessities operations, are transferred FROM ONE OPERATION TO THE FOLLOWING ONE BY MECHANICAL FINGERS and not by the band as happen in the tecnologie of the progressive dies.

In fact the BOTTOMS, employing the transfer press, ARE SEPARATED FROM THE COIL IMMEDIATELY AT FIRST STATION, and are transferred by the transfer unit without to have, during their walk, the scrap of the coil to which, by the progressive dies, are always attached until to the last operation.

It is very easy to imagine what means such difference of technology FOR THE EFFICENCY AND REALIBILITY OF THE CONTINUOS PRODUCTION, AND HOW MUCH EASIER IS THE MAINTENANCE OF THE TOOLS, HAVING SEVERAL SINGLE AND SIMPLE TOOLS instead of an unic and complex block traversed by the band.

ROW MATERIAL: EM2020DC04LC

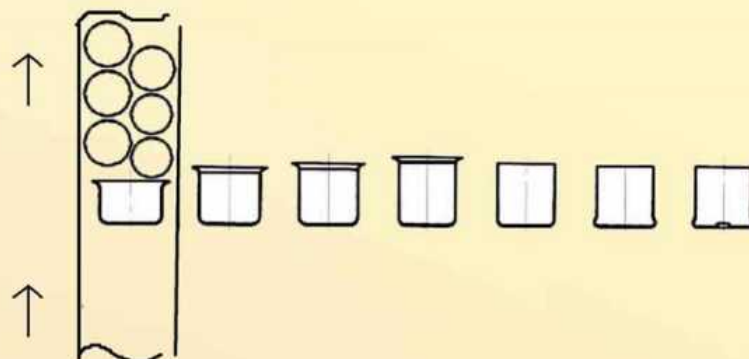
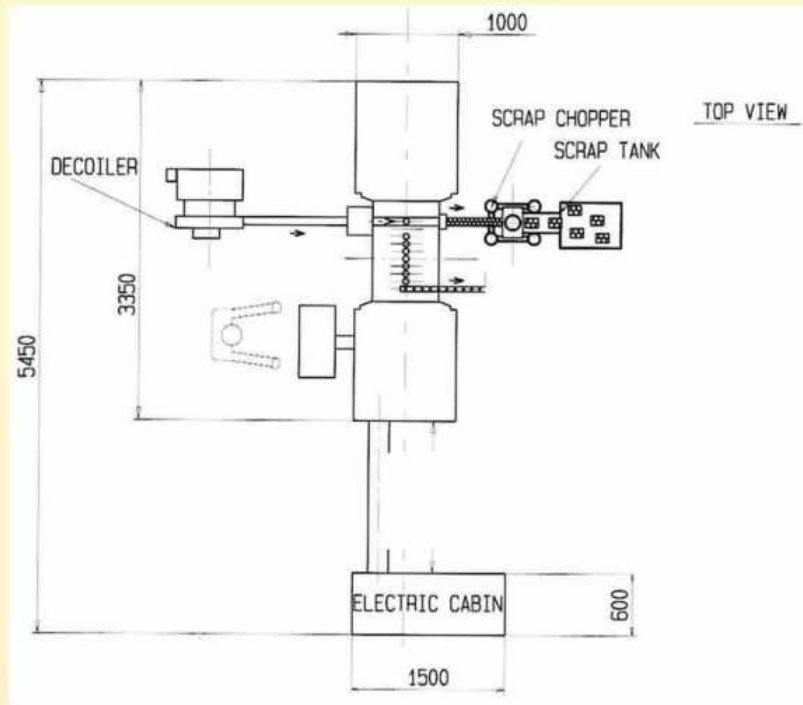
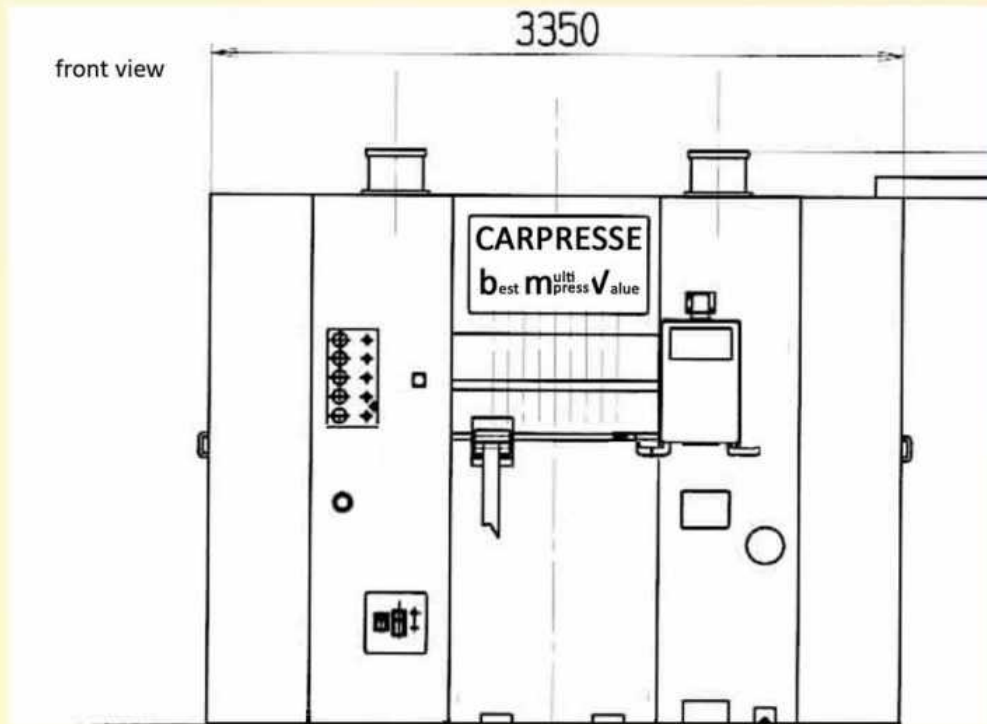
BOTTOM SHAPE	TYPE	BASE ∅ mm	HEIGHT mm	DISC ∅ mm	THICK. mm	N° ROWS OF BLANKS			
						2 		4 	
						WIDTH	EFFICIENCY	WIDTH	EFFICIENCY
	12/20	21.95	21.0	∅41	0,43	ROWS 80,0	78,2%	ROWS 153,1	81,7%
	12/12	21.95	13.0	∅39	0,35	78,0	78,0%	145,9	81,5%
	12/ 8	21.95	9.0	∅35	0,30	68,8	77,3%	131,5	80,8%
	16/16	21.95	17.0	∅40	0,35	78,1	78,1%	149,5	81,6%
	20/16	21.95	17.0	∅38	0,35	74,4	77,8%	142,3	81,3%



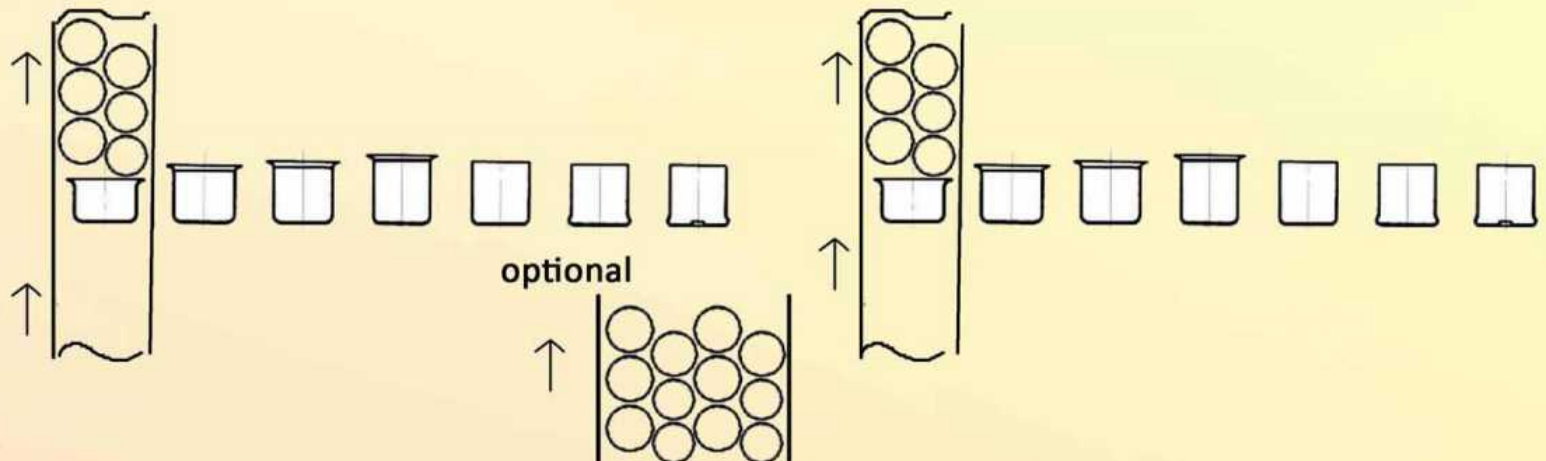
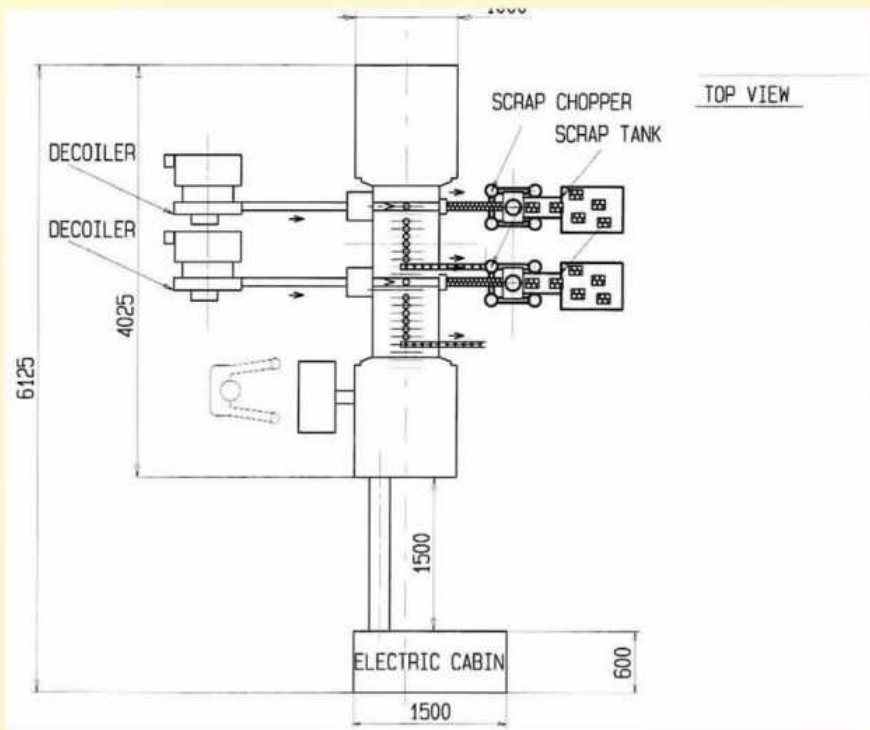
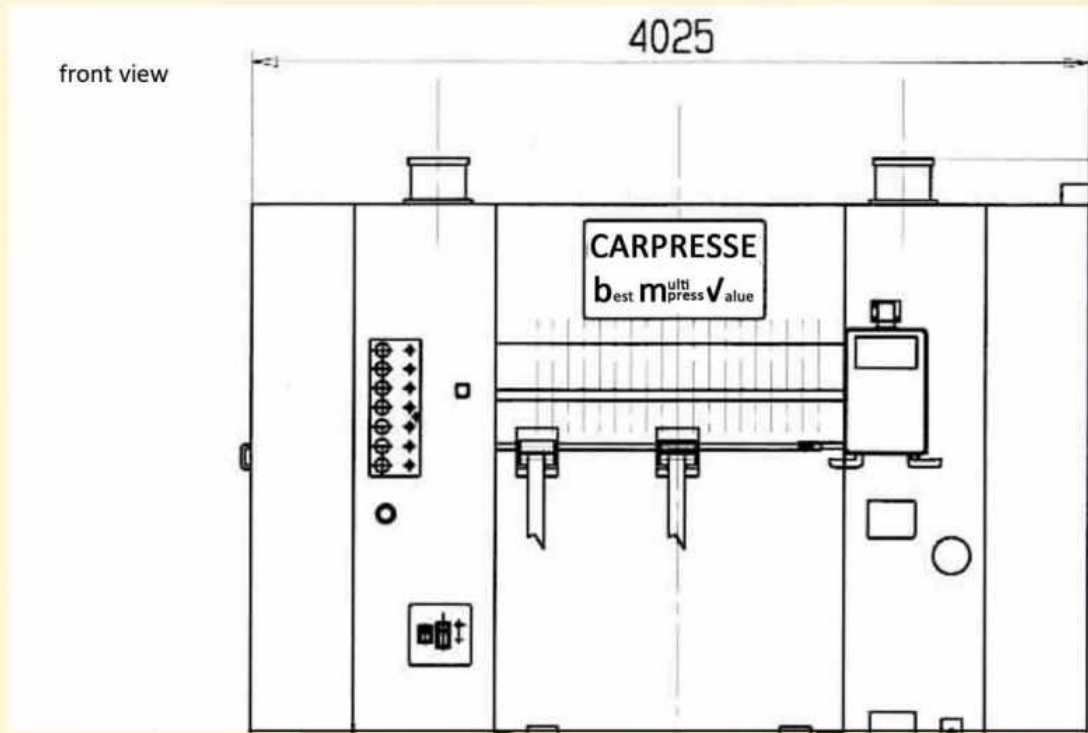
Via Dello Stelli 3, 50012 Bagno a Ripoli (Firenze), Italy
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CARPRESSE have 3 standard solutions to produce the SHOT SHELL BOTTOMS:

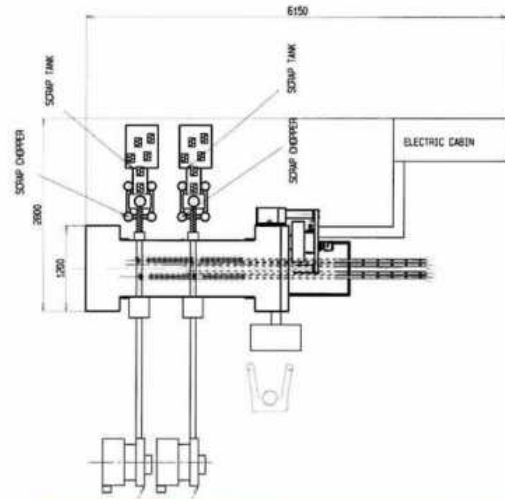
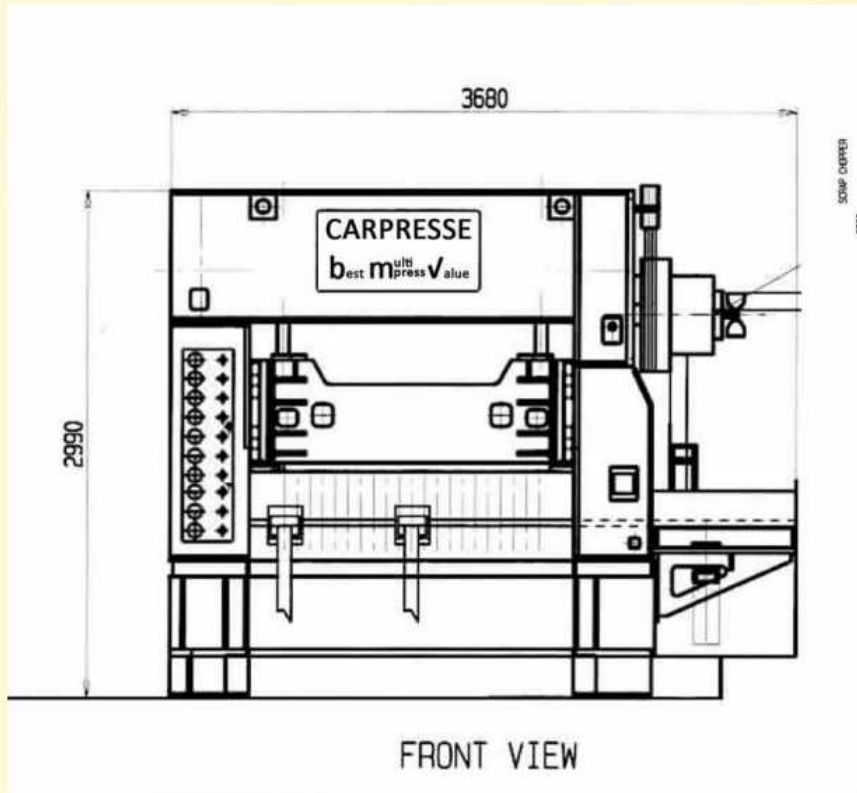
SOLUTION A = 125 p/m



SOLUTION B = 250 p/m



SOLUTION C = 500 p/m



TRANSFER PRESS CA/DT/60/20X2/75/100 TO PRODUCE 500p/m by two or four coil rows.

Optional Accessories for Transfer Presses

Carpresse's Transfer Presses can be equipped with many accessories. Some of these accessories **complete the basic machine for its correct and rational functioning**, while other are **OPTIONALS** that the customer can decide or not to purchase, without compromise the press productivity.

In fact these last ones are accessories offered for a **more comfortable conduction of the press or for an easier change of work**. Their use is decided on the basis of economic valuations and relations effected by the customer case by case.

For example:

- A) Lifting device for the transfer bars**
- B) Personalized group of coil feeding with zig zag movement and scraps chopper**
- C) Hydraulic system for the tools holder blocks lifting**
- D) Special system for the hydraulic block of the tools**
- E) Special counter balance pneumatic or hydraulic cushions**
- F) Special device for tools adjustment**
- G) Personalized feeding device**
- H) etc. etc. that could be necessary to obtain a very personalized and unic complete system**



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HOW TO REACH US

BY CAR :

TAKE THE MOTORWAY A1 UP TO "FIRENZE SUD" EXIT,
GO FORWARD FOR ABOUT 1,5 km
TURN RIGHT - DIRECTION BAGNO A RIPOLI
GO FORWARD IN THE SAME BIG ROAD FOR 3,7 KM MORE
- DIRECTION "ROSANO"
TURN LEFT 50 mt BEFORE A BIG GAS SERVICE STATION
TURN RIGHT AFTER 50 mt
AFTER 100 mt ON THE LEFT YOU WILL FIND CARPRESSE'S PLANT



BY TRAIN :

ARRIVE AT FIRENZE CENTRAL STATION
"SANTA MARIA NOVELLA"
TAKE A TAXI (15,3 km DISTANCE)
OR CALL US, IT WILL BE A PLEASURE TO PICK UP YOU

BY AIRPLANE :

ARRIVE AT FIRENZE AIRPORT "AMERIGO VESPUCCI"
TAKE A TAXI (30 km DISTANCE) OR RENT A CAR
OR CALL US, IT WILL BE A PLEASURE TO PICK UP YOU



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