



**TRANSFER PRESSES
AND TURN-KEY SYSTEMS**

The background of the entire page is a blue-tinted photograph of industrial machinery, likely a transfer press, showing various mechanical components and rollers.

GENERAL CATALOG

To receive the other detailed catalog
please send an email to
dirstales@carpresse.it
or visit www.carpresse.it

Carpresse Profile

FROM CONCEPT TO PRODUCTION

For more than 50 years, we have been building your Transfer Press and guaranteeing its future

Our technical staff has more than 60 years of double experience (transfer presses and related toolings / special equipment) in the design and construction of COMPLETE TRANSFER PRESSES AND TURNKEY SYSTEMS for the automatic production of a very wide range of metal parts.

This long experience (first with Bmv spa and now with Carpresse srl) ranges from transfer presses at 4 to 24 stations, for processing sheet metal from 0,15 to 7 mm thick.

All the necessary phases, from the project to the final set-up and customer assistance, are followed directly and personally by one of the owners. Our customers can therefore find at any time a competent manager able to collect their needs and try to provide them with quality, timely, performative solutions that respond the customer's needs. For this reason more than 75% of our annual turnover comes from sales to old customers.

WHY PREFER CARPRESSE:

- **PRECISION:** We take care of every minimum technical detail (best concepts and design parameters, best machining, maximum precision in assembly and development) to raise the quality and minimize maintenance of our Transfer Presses and to assure long life at the tools.
- **CARE:** We provide a direct relationship with each customer, ensuring dedicated and fast assistance.
- **FLEXIBILITY:** For every need of our customers, we study and find the best solution in terms of performance/quality/reliability



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COMPLETE TRANSFER PRESSES AND TURNKEY SYSTEMS

To produce automatically a very wide range of metal parts

1

METAL PACKAGING P. 3



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- 1.2 Camping gas cartridges
- 1.3 Two pieces cans
- 1.4 Parfumery metal container

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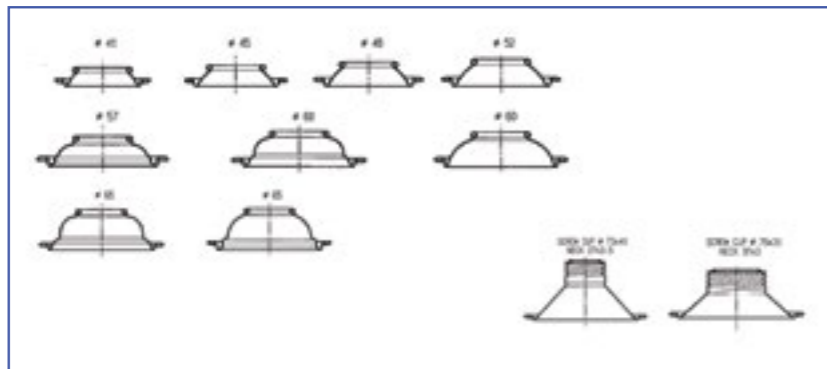
- 3.1 Oil Filter cans
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1. METAL PACKAGING

1.1 Aerosol tops and bottoms



- TUNKEY COMPLETE SYSTEMS starting by:**
- STRIP - straight or scrolled
 - SEMI/FINISHED PART (CUP)
 - SHEET - straight or scrolled



1.1.a Aerosol tops starting by straight or scrolled strip

From 140 to 360 pieces/minutes

SOLUTION A: DOUBLE TRANSFER PRESS



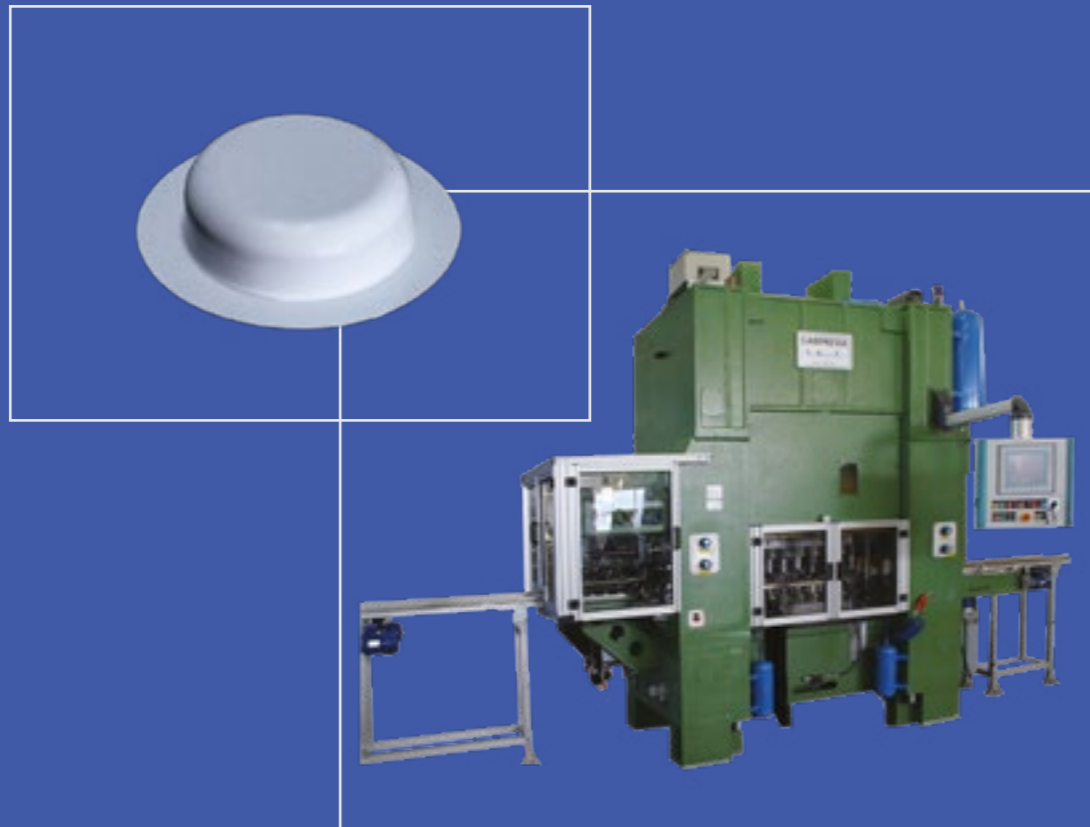
SOLUTION B: SINGLE TRANSFER PRESS



Zig Zag strip feeding

1.1.b Aerosol tops starting by cup

From 240 to 400 pieces/minute

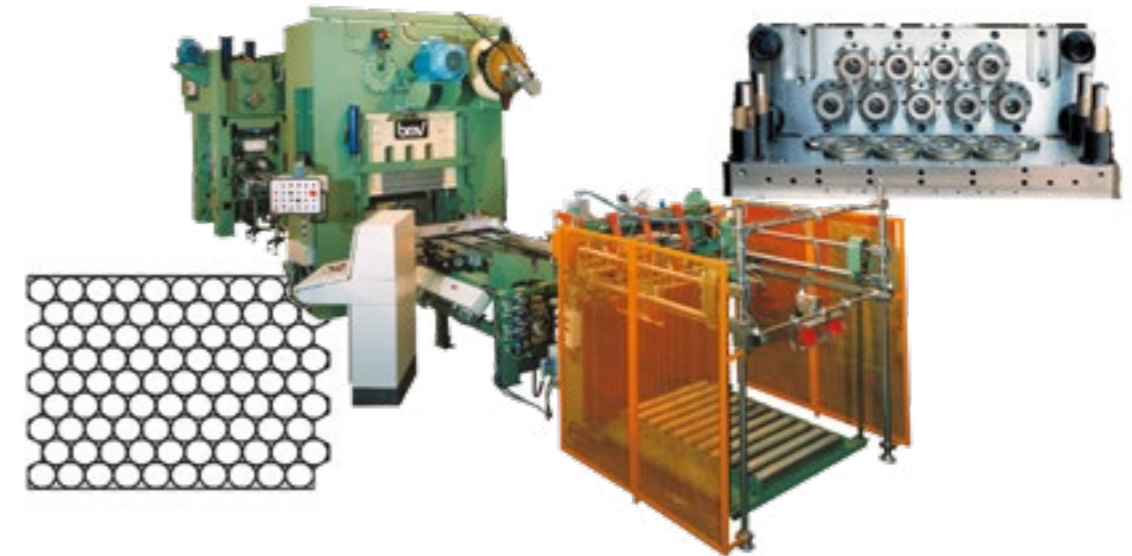


Double Transfer by cup

1.1.c Aerosol tops and aerosol bottoms starting by straight or scrolled sheet

Up to 1000 pieces/minute

AEROSOL TOP: CUPPING SYSTEM + TRANSFER PRESS MULTILINES



AEROSOL BOTTOM : CUPPING SYSTEM WITH INCLUDED CURLING DEVICE

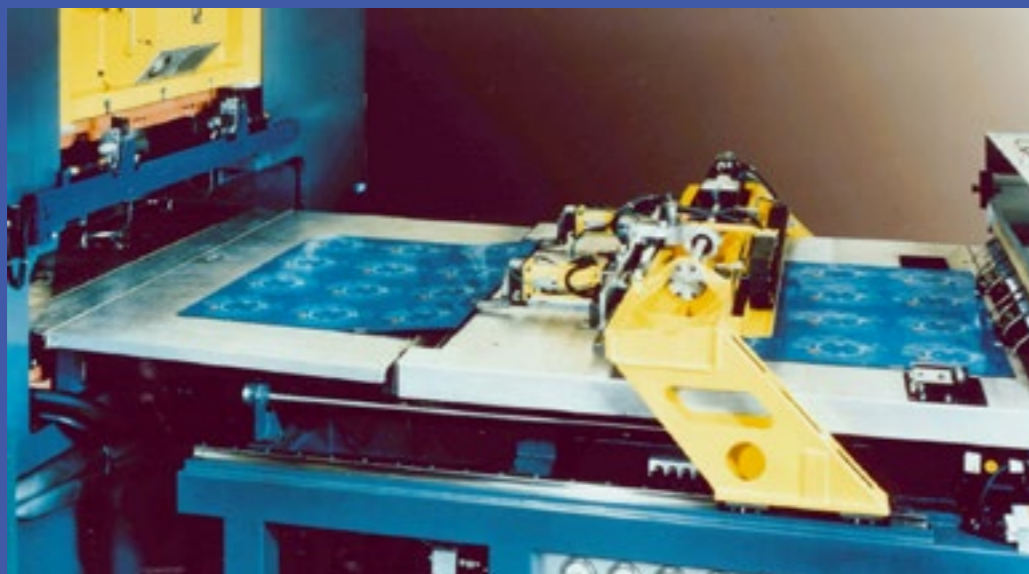
Up to 600 pieces/ minute



1.2 CAMPING GAS CARTRIDGES

From 60 to 120 pieces/minute

**STARTING BY PREPAINTING STRIP
OR INTEGRAL SHEET**



1.3 TWO PIECES CANS

From 100 to 1200 pieces/minute

**CARPRESSE PRODUCES TURNKEY COMPLETE SYSTEMS
TO PRODUCE TWO PIECE CANS BY DIFFERENT SOLUTIONS
STARTING FROM:**

- INTEGRAL SHEET (STRAIGHT OR SCROLLED);
- CUTTED STRIP (STRAIGHT OR SCROLLED);
- COIL;
- CUP



1.3.a Conical cans



1.3.b Rectangular cans

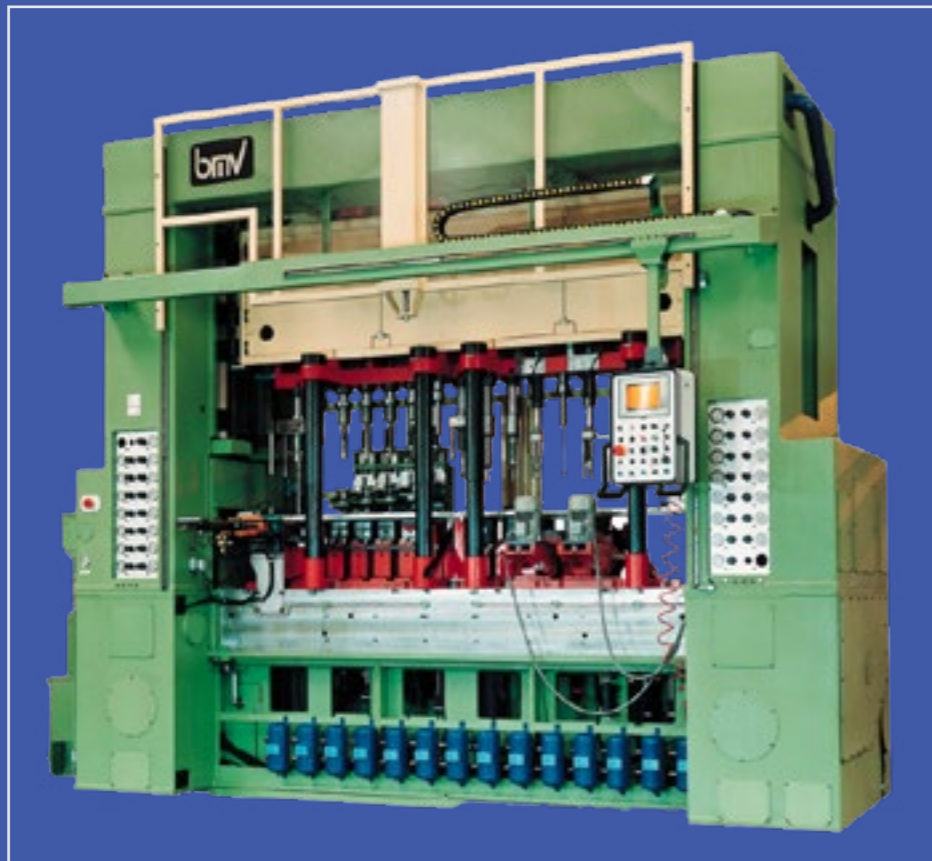


1.3.c Cylindrical cans



1.4 PARFUMERY METAL CONTAINERS

Output according to size and thickness.



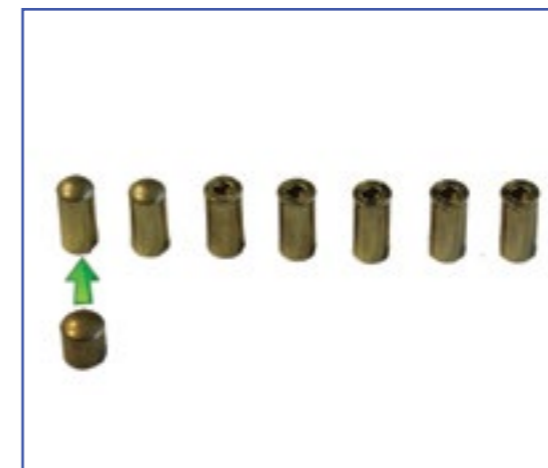
2. AMMUNITION COMPONENTS

2.1 Pistol cases and bullets - 9mm and similar

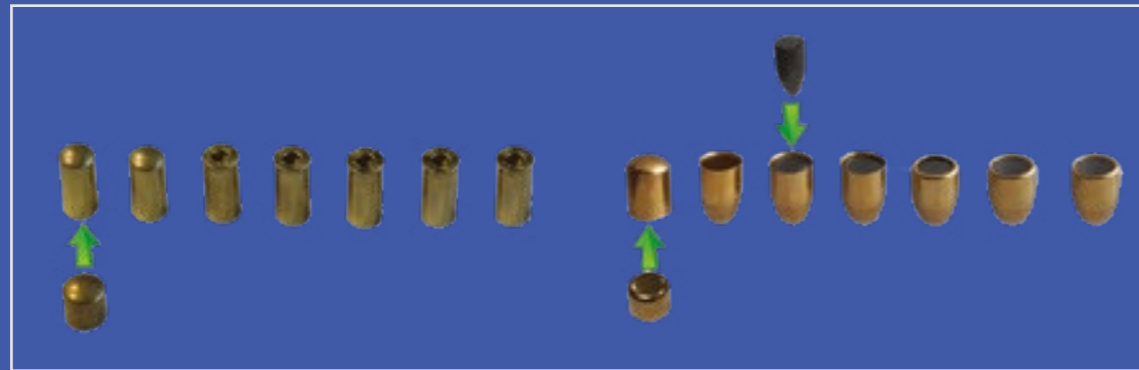
2.1.a Bullets 9mm



2.1.b Cases 9mm



2.1.c
Bullets + cases 9mm



NOTE: the press CB/60/7+7/65/125 is able to produce, starting by the cup:
240/min bullets 9 mm or
240/min cases 9 mm or
120/min bullets 9mm + 120/min cases 9 mm at the same time
or
240/min cases .223 Rem starting by drawn and trimmed cup
To change the production it is sufficient to change the components feeders and the tools.

2.2
Rifle cases and bullets - .223 Rem/.308 Win
and similar

2.2.a
Bullets for .223 Rem/.308 Win



NOTE: This press model is able to produce:
120/min bullets .223 Rem or 120/min bullets .308 Win
To change the production it is sufficient to change the components feeders and the tools

2.2.b
Drawn and trimmed cups for production of Cases .223 Rem/.308 Win



NOTE: This press model is able to produce:
240/min Drawn and Trimmed cups .223 Rem or 240/min Drawn and Trimmed cups .308 Win
To change the production it is sufficient to change the components feeders and the tools.

2.2.c
Cases .223 Rem

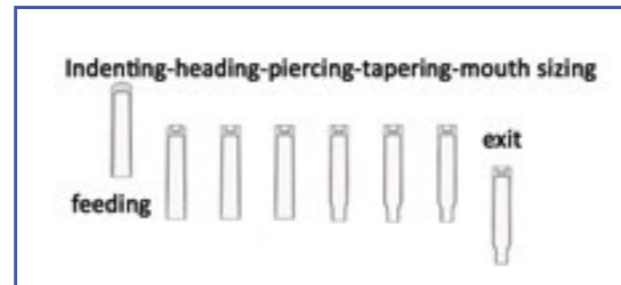
Starting by drawn and trimmed cups.



NOTE: This press model is able to produce:
240/min cases .223 Rem
or (starting by cups)
240/min bullets 9mm or
240/min cases 9mm or
120/min bullets 9mm + 120/min cases 9mm at the same time
To change the production it is sufficient to change the components feeders and the tools.

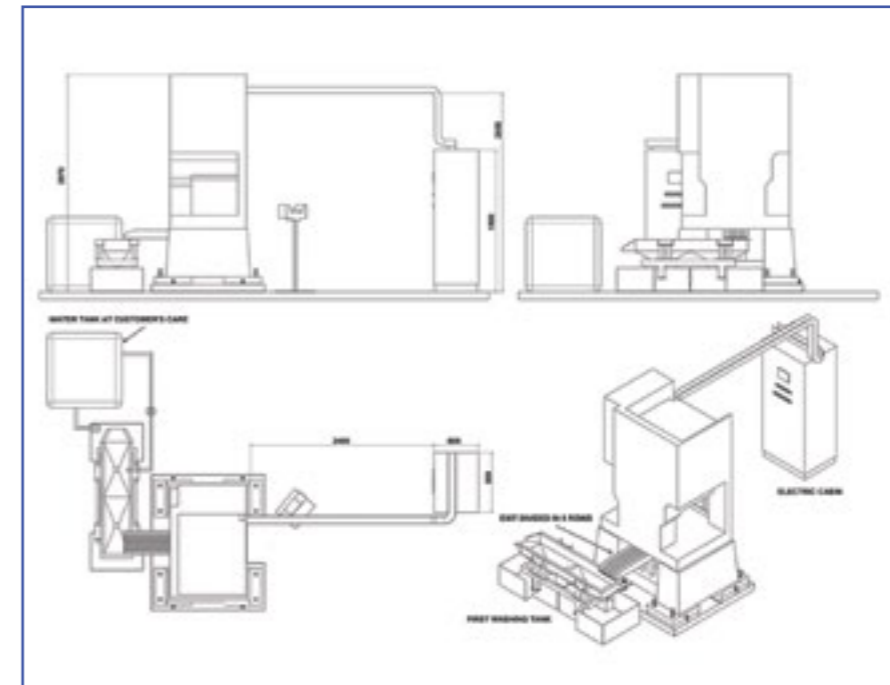
2.2.d
Cases .308 Win

Starting by drawn and trimmed cups.

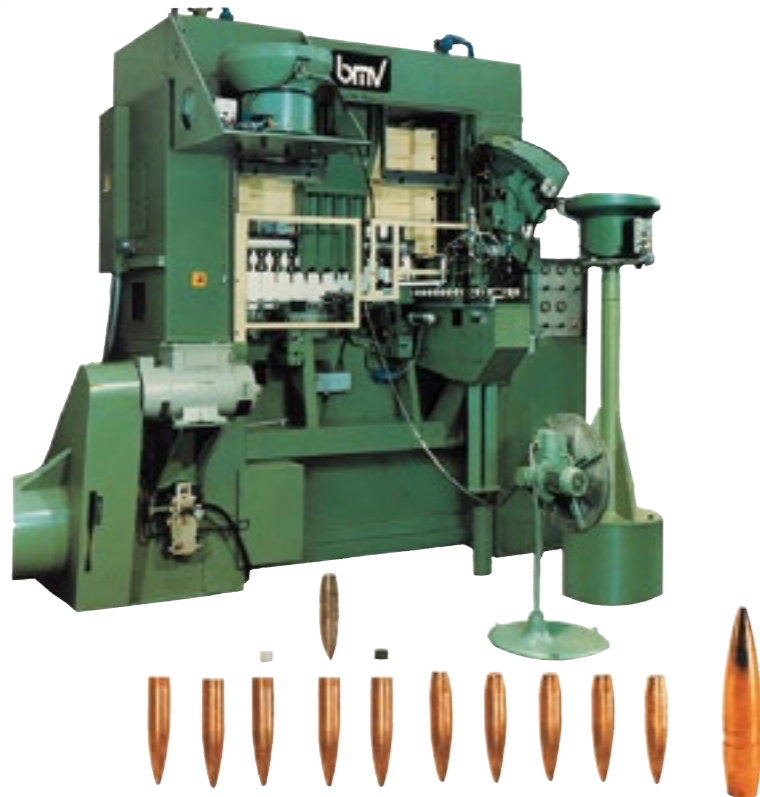


NOTE: This press model is able to produce:
240/min cases .308 Win or
240/min cases .223 Rem
To change the production it is sufficient to change the components feeders and the tools.








2.3
Cups for all calibers to produce cases and bullets. Cupping line.



2.4 Other calibers cases and bullets



2.5 Shot shell bottoms

	TYPE	BASE φ mm	HEIGHT mm	DISC φ mm	THICK. mm	N° ROWS OF BLANKS			
						2 		4 	
						WIDTH	EFFICIENCY	WIDTH	EFFICIENCY
	12/20	21.95	21.0	φ41	0.43	80,0	78,2%	153,1	81,7%
	12/12	21.95	13.0	φ39	0.35	78,0	78,0%	145,9	81,5%
	12/ 8	21.95	9.0	φ35	0.30	68,8	77,3%	131,5	80,8%
	16/16	21.95	17.0	φ40	0.35	78,1	78,1%	149,5	81,6%
	20/16	21.95	17.0	φ38	0.35	74,4	77,8%	142,3	81,3%

2.6 Accessories

Carpresse Transfer Presses can be equipped with numerous accessories. Some of these accessories complete the basic machine for its correct and complete functioning, while others are **OPTIONALS** that the customer can decide to purchase or not, without compromising the productivity of the press. In fact, the latter are accessories proposed for a more comfortable operation of the press or for an easier change of job.



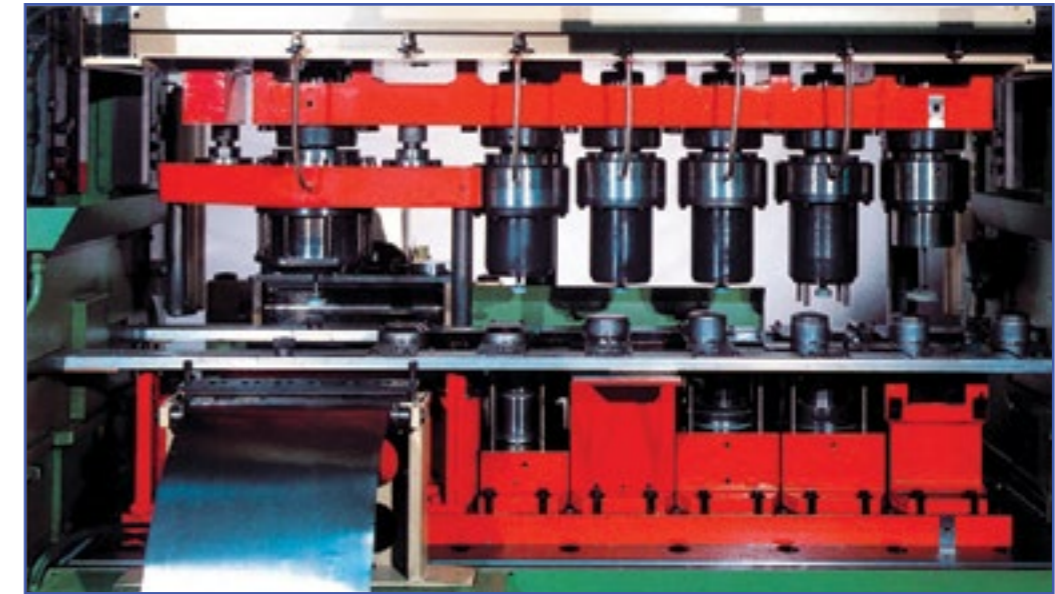
3. VARIOUS

3.1 Oil filter cans

From 30 to 60 pieces/ minute



							A	B	
84	76								
75	65	72	89	91					
88	79	83	99	128					
98	79	99							
92	58	69	94	118					
94	68	99	139						
75	77	87	117						
76	72	87	117						
85	71	85	138						
92	168	208							
93	93	148							
76	72	87	117						
86	87	117	139						
92	143 218								



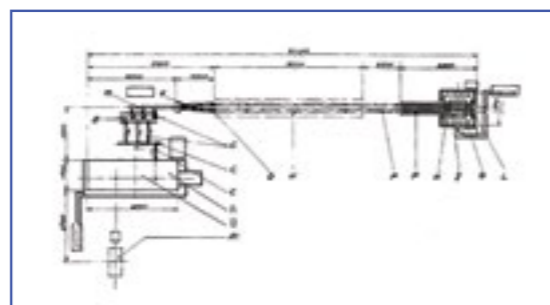
3.2 Lock industry

Output according to size and thickness

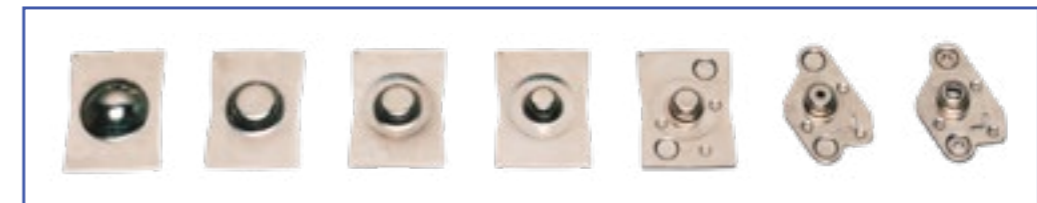
LOCK INDUSTRY

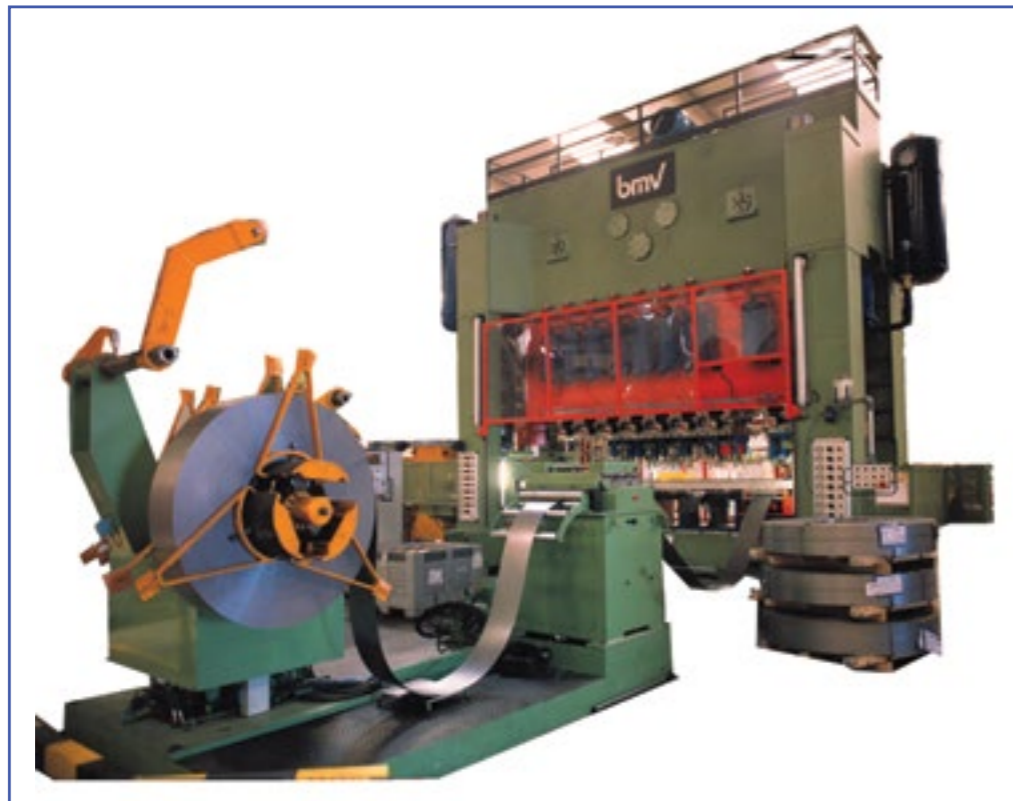


DOOR KNOBS



3.3 Parts of automotive





3.4 Various



CARPRESSE

best multi press Value

Carpresse srl
Via Dello Stelli 3
50012 Bagno a Ripoli (Florence)
Italy



BY CAR

Take the motorway A1 up to "Firenze SUD" exit, go forward for about 1,5km

Turn right - Direction: Bagno a Ripoli

Go forward in the same big road for 3,7km more - Direction: Rosano

Turn left 50mt before a big gas service station

Turn right after 50mt

After 100mt on the left you will find Carpresse's plant

BY TRAIN

Arrive at Florence central station "Santa Maria Novella"

Take a taxi (15,3km distance)

Or call us, it will be a pleasure to pick up you

BY AIRPLANE

Arrive at Florence airport "Amerigo Vespucci"

Take a taxi (30km distance)

Or call us, it will be a pleasure to pick up you

