

**JOYSUN**

**ABRASIVES**

**Quality Coated Abrasives**

鄭州久晟研磨材料有限公司  
Zhengzhou Joysun Abrasives Co., Ltd.

## Abrasive Flap Discs for your maximum demands



## Quality and Assurance

As a certified ISO-9002 and a certified MPA company, Joysun are fully conscious of the facts that the quality is a never-ending process of improvement. To promote our commitment to quality, Joysun has established a comprehensive quality management system and implemented the effective internal quality control procedures in accordance with EN13743:2002 and the strict regulation of safety finished products from oSa. This success assure you of receiving a reliable supply of consistent quality products.

## Facilities and Location

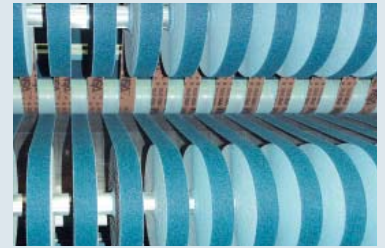
Based in Zhengzhou - the capital city of Henan , Joysun has maintained its position as a important leading manufacturer of coated abrasive products in China. Today, Joysun has built up the greater manufacturing facility and productivity by investing the full automatic flap discs processing machines, a complete automatic converting lines, accurate quality inspection, testing equipment from Germany and Italy. Th-is assure us to complete customer 's satisfaction and conformance to their specific requests.

## Benefits and Service

Creating benefits, supplying the reliable services, professional solutions and high quality products to our customers is imperative to our foundation and further development. We seek to assure that our customer 's present and long term of requirement are considered and fulfilled under the appreciated enthusiasm, professionalism and confidence of our entire team. We welcome the opportunity of serving your needs with our reliability, a high degree of flexibility, technical advice and reasonable prices at any time.

## Products and Delivery

During years of development, Joysun has established a complete range of professional abrasive system - a series of Aluminiua, Zirconia, Ceramic, Silicon Carbide coated abrasive products for metalworking, woodworking, automotive, aerospace, panel-making, ship-building. The extensive inventory of variuous raw materials and the largest stocks of finished products allow us to be extremely flexible in meeting our custmer 's needs in timely manner and completing the delivery of customer 's orders in a very short time.



### JAC K366DX

**Abrasive Materials :** Refined aluminium oxide grain/X-weight flexible cotton cloth  
**Backing Type/Shape :** Reinforced fiberglass, ABS plastic, Nylon backing in conical/flat form  
**Flap Version/Density :** Single/Double/Interleaved fitted versions in standard and high density  
**Application Fields :** Edge deburring, surface finishing, scratch cleaning and welds removing  
**Workpiece Materials:** Alloyed & unalloyed steel, NF-metals, aluminium, inox, wood, plastics  
**Product Advantages :** General grinding at low pressure, free of iron, sulphur, chlorinated fillers



Diameter x Bore (mm)	Diameter x Bore (inches)	Grit Sizes Available										Max. operating peripheral speed	Max. Revolution per minute	Packaging units/pcs.
		24	36	40	50	60	80	100	120	150	180			
100 x 16.00	4 x 5/8	x	✓	✓	○	✓	✓	✓	✓	○	○	80 m/s	15,300 rpm	10
115 x 22.23	4-1/2 x 7/8	x	✓	✓	○	✓	✓	✓	✓	○	○	80 m/s	13,300 rpm	10
125 x 22.23	5 x 7/8	x	✓	✓	○	✓	✓	✓	✓	○	○	80 m/s	12,200 rpm	10
150 x 22.23	6 x 7/8	x	✓	✓	○	✓	✓	✓	✓	○	○	80 m/s	10,200 rpm	10
180 x 22.23	7 x 7/8	x	✓	✓	○	✓	✓	✓	✓	○	○	80 m/s	8,500 rpm	10

### JAC K367RX

**Abrasive Materials :** Refined aluminium oxide grain/X-weight flexible cotton cloth  
**Backing Type/Shape :** Reinforced fiberglass, ABS plastic, Nylon backing in conical/flat form  
**Flap Version/Density :** Single/Double/Interleaved fitted versions in standard and high density  
**Application Fields :** Edge deburring, surface finishing, scratch cleaning and welds removing  
**Workpiece Materials:** Alloyed & unalloyed steel, NF-metals, aluminium, inox, wood, plastics  
**Product Advantages :** General grinding at low pressure, free of iron, sulphur, chlorinated fillers



Diameter x Bore (mm)	Diameter x Bore (inches)	Grit Sizes Available										Max. operating peripheral speed	Max. Revolution per minute	Packaging units/pcs.
		24	36	40	50	60	80	100	120	150	180			
100 x 16.00	4 x 5/8	x	✓	✓	○	✓	✓	✓	✓	○	○	80 m/s	15,300 rpm	10
115 x 22.23	4-1/2 x 7/8	x	✓	✓	○	✓	✓	✓	✓	○	○	80 m/s	13,300 rpm	10
125 x 22.23	5 x 7/8	x	✓	✓	○	✓	✓	✓	✓	○	○	80 m/s	12,200 rpm	10
150 x 22.23	6 x 7/8	x	✓	✓	○	✓	✓	✓	✓	○	○	80 m/s	10,200 rpm	10
180 x 22.23	7 x 7/8	x	✓	✓	○	✓	✓	✓	✓	○	○	80 m/s	8,500 rpm	10

### JAC K368MX

**Abrasive Materials :** Refined aluminium oxide grain/X-weight flexible cotton cloth  
**Backing Type/Shape :** Reinforced fiberglass, ABS plastic, Nylon backing in conical/flat form  
**Flap Version/Density :** Single/Double/Interleaved fitted versions in standard and high density  
**Application Fields :** Edge deburring, surface finishing, scratch cleaning and welds removing  
**Workpiece Materials:** Alloyed & unalloyed steel, NF-metals, aluminium, inox, wood, plastics  
**Product Advantages :** General grinding at low pressure, free of iron, sulphur, chlorinated fillers



Diameter x Bore (mm)	Diameter x Bore (inches)	Grit Sizes Available										Max. operating peripheral speed	Max. Revolution per minute	Packaging units/pcs.
		24	36	40	50	60	80	100	120	150	180			
100 x 16.00	4 x 5/8	x	✓	✓	○	✓	✓	✓	✓	○	○	80 m/s	15,300 rpm	10
115 x 22.23	4-1/2 x 7/8	x	✓	✓	○	✓	✓	✓	✓	○	○	80 m/s	13,300 rpm	10
125 x 22.23	5 x 7/8	x	✓	✓	○	✓	✓	✓	✓	○	○	80 m/s	12,200 rpm	10
150 x 22.23	6 x 7/8	x	✓	✓	○	✓	✓	✓	✓	○	○	80 m/s	10,200 rpm	10
180 x 22.23	7 x 7/8	x	✓	✓	○	✓	✓	✓	✓	○	○	80 m/s	8,500 rpm	10

### JAC K369LX

**Abrasive Materials :** Refined aluminium oxide grain/X-weight flexible cotton cloth  
**Backing Type/Shape :** Reinforced fiberglass, ABS plastic, Nylon backing in conical/flat form  
**Flap Version/Density :** Single/Double/Interleaved fitted versions in standard and high density  
**Application Fields :** Edge deburring, surface finishing, scratch cleaning and welds removing  
**Workpiece Materials:** Alloyed & unalloyed steel, NF-metals, aluminium, inox, wood, plastics  
**Product Advantages :** General grinding at low pressure, free of iron, sulphur, chlorinated fillers



Diameter x Bore (mm)	Diameter x Bore (inches)	Grit Sizes Available										Max. operating peripheral speed	Max. Revolution per minute	Packaging units/pcs.
		24	36	40	50	60	80	100	120	150	180			
100 x 16.00	4 x 5/8	✓	✓	✓	○	✓	✓	✓	✓	○	○	80 m/s	15,300 rpm	10
115 x 22.23	4-1/2 x 7/8	✓	✓	✓	○	✓	✓	✓	✓	○	○	80 m/s	13,300 rpm	10
125 x 22.23	5 x 7/8	✓	✓	✓	○	✓	✓	✓	✓	○	○	80 m/s	12,200 rpm	10
150 x 22.23	6 x 7/8	✓	✓	✓	○	✓	✓	✓	✓	○	○	80 m/s	10,200 rpm	10
180 x 22.23	7 x 7/8	✓	✓	✓	○	✓	✓	✓	✓	○	○	80 m/s	8,500 rpm	10

### JAC Z618KX

**Abrasive Materials :** Premium zirconium oxide grain/X-weight flexible cotton cloth  
**Backing Type/Shape :** Reinforced fiberglass, ABS plastic, Nylon backing in conical/flat form  
**Flap Version/Density :** Single/Double/Interleaved fitted versions in standard and high density  
**Application Fields :** Stock removing, edge deburring, surface finishing, weld seam cleaning  
**Workpiece Materials:** Stainless steel, alloyed steel, NF - metals, aluminium, titanium alloys  
**Product Advantages :** Aggressive grinding at a high pressure with low heat input, free of iron



Diameter x Bore (mm)	Diameter x Bore (inches)	Grit Sizes Available										Max. operating peripheral speed	Max. Revolution per minute	Packaging units/pcs.
		24	36	40	50	60	80	100	120	150	180			
100 x 16.00	4 x 5/8	x	✓	✓	○	✓	✓	○	✓	x	x	80 m/s	15,300 rpm	10
115 x 22.23	4-1/2 x 7/8	x	✓	✓	○	✓	✓	○	✓	x	x	80 m/s	13,300 rpm	10
125 x 22.23	5 x 7/8	x	✓	✓	○	✓	✓	○	✓	x	x	80 m/s	12,200 rpm	10
150 x 22.23	6 x 7/8	x	✓	✓	○	✓	✓	○	✓	x	x	80 m/s	10,200 rpm	10
180 x 22.23	7 x 7/8	x	✓	✓	○	✓	✓	○	✓	x	x	80 m/s	8,500 rpm	10

### JAC Z628MX

**Abrasive Materials :** Premium zirconium oxide grain/X-weight flexible cotton cloth  
**Backing Type/Shape :** Reinforced fiberglass, ABS plastic, Nylon backing in conical/flat form  
**Flap Version/Density :** Single/Double/Interleaved fitted versions in standard and high density  
**Application Fields :** Stock removing, edge deburring, surface finishing, weld seam cleaning  
**Workpiece Materials:** Stainless steel, alloyed steel, NF - metals, aluminium, titanium alloys  
**Product Advantages :** Aggressive grinding at a high pressure with low heat input, free of iron



Diameter x Bore (mm)	Diameter x Bore (inches)	Grit Sizes Available										Max. operating peripheral speed	Max. Revolution per minute	Packaging units/pcs.
		24	36	40	50	60	80	100	120	150	180			
100 x 16.00	4 x 5/8	x	✓	✓	○	✓	✓	○	✓	x	x	80 m/s	15,300 rpm	10
115 x 22.23	4-1/2 x 7/8	x	✓	✓	○	✓	✓	○	✓	x	x	80 m/s	13,300 rpm	10
125 x 22.23	5 x 7/8	x	✓	✓	○	✓	✓	○	✓	x	x	80 m/s	12,200 rpm	10
150 x 22.23	6 x 7/8	x	✓	✓	○	✓	✓	○	✓	x	x	80 m/s	10,200 rpm	10
180 x 22.23	7 x 7/8	x	✓	✓	○	✓	✓	○	✓	x	x	80 m/s	8,500 rpm	10

### JAC Z638KX

**Abrasive Materials :** Premium zirconium oxide grain/X-weight flexible cotton cloth  
**Backing Type/Shape :** Reinforced fiberglass, ABS plastic, Nylon backing in conical/flat form  
**Flap Version/Density :** Single/Double/Interleaved fitted versions in standard and high density  
**Application Fields :** Stock removing, edge deburring, surface finishing, weld seam cleaning  
**Workpiece Materials:** Stainless steel, alloyed steel, NF - metals, aluminium, titanium alloys  
**Product Advantages :** Aggressive grinding at a high pressure with low heat input, free of iron



Diameter x Bore (mm)	Diameter x Bore (inches)	Grit Sizes Available										Max. operating peripheral speed	Max. Revolution per minute	Packaging units/pcs.
		24	36	40	50	60	80	100	120	150	180			
100 x 16.00	4 x 5/8	x	✓	✓	○	✓	✓	○	✓	x	x	80 m/s	15,300 rpm	10
115 x 22.23	4-1/2 x 7/8	x	✓	✓	○	✓	✓	○	✓	x	x	80 m/s	13,300 rpm	10
125 x 22.23	5 x 7/8	x	✓	✓	○	✓	✓	○	✓	x	x	80 m/s	12,200 rpm	10
150 x 22.23	6 x 7/8	x	✓	✓	○	✓	✓	○	✓	x	x	80 m/s	10,200 rpm	10
180 x 22.23	7 x 7/8	x	✓	✓	○	✓	✓	○	✓	x	x	80 m/s	8,500 rpm	10

### JAC Z648LX

**Abrasive Materials :** Premium zirconium oxide grain/X-weight flexible cotton cloth  
**Backing Type/Shape :** Reinforced fiberglass, ABS plastic, Nylon backing in conical/flat form  
**Flap Version/Density :** Single/Double/Interleaved fitted versions in standard and high density  
**Application Fields :** Stock removing, edge deburring, surface finishing, weld seam cleaning  
**Workpiece Materials:** Stainless steel, alloyed steel, NF - metals, aluminium, titanium alloys  
**Product Advantages :** Aggressive grinding at a high pressure with low heat input, free of iron



Diameter x Bore (mm)	Diameter x Bore (inches)	Grit Sizes Available										Max. operating peripheral speed	Max. Revolution per minute	Packaging units/pcs.
		24	36	40	50	60	80	100	120	150	180			
100 x 16.00	4 x 5/8	x	○	✓	○	✓	✓	✓	✓	x	x	80 m/s	15,300 rpm	10
115 x 22.23	4-1/2 x 7/8	x	○	✓	○	✓	✓	✓	✓	x	x	80 m/s	13,300 rpm	10
125 x 22.23	5 x 7/8	x	○	✓	○	✓	✓	✓	✓	x	x	80 m/s	12,200 rpm	10
150 x 22.23	6 x 7/8	x	○	✓	○	✓	✓	✓	✓	x	x	80 m/s	10,200 rpm	10
180 x 22.23	7 x 7/8	x	○	✓	○	✓	✓	✓	✓	x	x	80 m/s	8,500 rpm	10

### JAC Z668RX

**Abrasive Materials :** Premium zirconium oxide grain/X-weight flexible cotton cloth  
**Backing Type/Shape :** Reinforced fiberglass, ABS plastic, Nylon backing in conical/flat form  
**Flap Version/Density :** Single/Double/Interleaved fitted versions in standard and high density  
**Application Fields :** Stock removing, edge deburring, surface finishing, weld seam cleaning  
**Workpiece Materials:** Stainless steel, alloyed steel, NF - metals, aluminium, titanium alloys  
**Product Advantages :** Aggressive grinding at a high pressure with low heat input, free of iron



Diameter x Bore (mm)	Diameter x Bore (inches)	Grit Sizes Available										Max. operating peripheral speed	Max. Revolution per minute	Packaging units/pcs.	
		24	36	40	50	60	80	100	120	150	180				
100 x 16.00	4 x 5/8	✓	✓	✓	○	✓	✓	✓	✓	✓	x	x	80 m/s	15,300 rpm	10
115 x 22.23	4-1/2 x 7/8	✓	✓	✓	○	✓	✓	✓	✓	✓	x	x	80 m/s	13,300 rpm	10
125 x 22.23	5 x 7/8	✓	✓	✓	○	✓	✓	✓	✓	✓	x	x	80 m/s	12,200 rpm	10
150 x 22.23	6 x 7/8	✓	✓	✓	○	✓	✓	✓	✓	✓	x	x	80 m/s	10,200 rpm	10
180 x 22.23	7 x 7/8	✓	✓	✓	○	✓	✓	✓	✓	✓	x	x	80 m/s	8,500 rpm	10

### JAC Z678MX

**Abrasive Materials :** Premium zirconium oxide grain/X-weight flexible cotton cloth  
**Backing Type/Shape :** Reinforced fiberglass, ABS plastic, Nylon backing in conical/flat form  
**Flap Version/Density :** Single/Double/Interleaved fitted versions in standard and high density  
**Application Fields :** Stock removing, edge deburring, surface finishing, weld seam cleaning  
**Workpiece Materials:** Stainless steel, alloyed steel, NF - metals, aluminium, titanium alloys  
**Product Advantages :** Aggressive grinding at a high pressure with low heat input, free of iron



Diameter x Bore (mm)	Diameter x Bore (inches)	Grit Sizes Available										Max. operating peripheral speed	Max. Revolution per minute	Packaging units/pcs.
		24	36	40	50	60	80	100	120	150	180			
100 x 16.00	4 x 5/8	x	✓	✓	○	✓	✓	○	✓	x	x	80 m/s	15,300 rpm	10
115 x 22.23	4-1/2 x 7/8	x	✓	✓	○	✓	✓	○	✓	x	x	80 m/s	13,300 rpm	10
125 x 22.23	5 x 7/8	x	✓	✓	○	✓	✓	○	✓	x	x	80 m/s	12,200 rpm	10
150 x 22.23	6 x 7/8	x	✓	✓	○	✓	✓	○	✓	x	x	80 m/s	10,200 rpm	10
180 x 22.23	7 x 7/8	x	✓	✓	○	✓	✓	○	✓	x	x	80 m/s	8,500 rpm	10

### JAC Z688TX

**Abrasive Materials :** Premium zirconium oxide grain/X-weight flexible cotton cloth  
**Backing Type/Shape :** Reinforced fiberglass, ABS plastic, Nylon backing in conical/flat form  
**Flap Version/Density :** Single/Double/Interleaved fitted versions in standard and high density  
**Application Fields :** Stock removing, edge deburring, surface finishing, weld seam cleaning  
**Workpiece Materials:** Stainless steel, alloyed steel, NF - metals, aluminium, titanium alloys  
**Product Advantages :** Aggressive grinding at a high pressure with low heat input, free of iron



Diameter x Bore (mm)	Diameter x Bore (inches)	Grit Sizes Available										Max. operating peripheral speed	Max. Revolution per minute	Packaging units/pcs.
		24	36	40	50	60	80	100	120	150	180			
100 x 16.00	4 x 5/8	x	✓	✓	○	✓	✓	○	✓	x	x	80 m/s	15,300 rpm	10
115 x 22.23	4-1/2 x 7/8	x	✓	✓	○	✓	✓	○	✓	x	x	80 m/s	13,300 rpm	10
125 x 22.23	5 x 7/8	x	✓	✓	○	✓	✓	○	✓	x	x	80 m/s	12,200 rpm	10
150 x 22.23	6 x 7/8	x	✓	✓	○	✓	✓	○	✓	x	x	80 m/s	10,200 rpm	10
180 x 22.23	7 x 7/8	x	✓	✓	○	✓	✓	○	✓	x	x	80 m/s	8,500 rpm	10

### JAC Z698SX

**Abrasive Materials :** Premium zirconium oxide grain/X-weight flexible cotton cloth  
**Backing Type/Shape :** Reinforced fiberglass, ABS plastic, Nylon backing in conical/flat form  
**Flap Version/Density :** Single/Double/Interleaved fitted versions in standard and high density  
**Application Fields :** Stock removing, edge deburring, surface finishing, weld seam cleaning  
**Workpiece Materials:** Stainless steel, alloyed steel, NF - metals, aluminium, titanium alloys  
**Product Advantages :** Aggressive grinding at a high pressure with low heat input, free of iron



Diameter x Bore (mm)	Diameter x Bore (inches)	Grit Sizes Available										Max. operating peripheral speed	Max. Revolution per minute	Packaging units/pcs.
		24	36	40	50	60	80	100	120	150	180			
100 x 16.00	4 x 5/8	✓	✓	✓	○	✓	✓	✓	✓	x	x	80 m/s	15,300 rpm	10
115 x 22.23	4-1/2 x 7/8	✓	✓	✓	○	✓	✓	✓	✓	x	x	80 m/s	13,300 rpm	10
125 x 22.23	5 x 7/8	✓	✓	✓	○	✓	✓	✓	✓	x	x	80 m/s	12,200 rpm	10
150 x 22.23	6 x 7/8	✓	✓	✓	○	✓	✓	✓	✓	x	x	80 m/s	10,200 rpm	10
180 x 22.23	7 x 7/8	✓	✓	✓	○	✓	✓	✓	✓	x	x	80 m/s	8,500 rpm	10

### JAC S968SX

**Abrasive Materials :** Co-Coolen ceramic oxide grain/X-wt. flexible cotton cloth  
**Backing Type/Shape :** Reinforced fiberglass, ABS plastic, Nylon backing in conical/flat form  
**Flap Version/Density :** Single/Double/Interleaved fitted versions in standard and high density  
**Application Fields :** Deburring, removing weld seams, finishing surface and grinding edges  
**Workpiece Materials:** Chromium & CrNi steels, nickel & titanium alloy, cast iron, NF-metals  
**Product Advantages :** Optimum stock removal at a low pressure without heat discolourations



Diameter x Bore (mm)	Diameter x Bore (inches)	Grit Sizes Available										Max. operating peripheral speed	Max. Revolution per minute	Packaging units/pcs.
		24	36	40	50	60	80	100	120	150	180			
100 x 16.00	4 x 5/8	x	✓	✓	○	✓	✓	○	✓	○	○	80 m/s	15,300 rpm	10
115 x 22.23	4-1/2 x 7/8	x	✓	✓	○	✓	✓	○	✓	○	○	80 m/s	13,300 rpm	10
125 x 22.23	5 x 7/8	x	✓	✓	○	✓	✓	○	✓	○	○	80 m/s	12,200 rpm	10
150 x 22.23	6 x 7/8	x	✓	✓	○	✓	✓	○	✓	○	○	80 m/s	10,200 rpm	10
180 x 22.23	7 x 7/8	x	✓	✓	○	✓	✓	○	✓	○	○	80 m/s	8,500 rpm	10

### JAC S978MX

**Abrasive Materials :** Co-Coolen ceramic oxide grain/X-wt. flexible cotton cloth  
**Backing Type/Shape :** Reinforced fiberglass, ABS plastic, Nylon backing in conical/flat form  
**Flap Version/Density :** Single/Double/Interleaved fitted versions in standard and high density  
**Application Fields :** Deburring, removing weld seams, finishing surface and grinding edges  
**Workpiece Materials:** Chromium & CrNi steels, nickel & titanium alloy, cast iron, NF-metals  
**Product Advantages :** Optimum stock removal at a low pressure without heat discolourations



Diameter x Bore (mm)	Diameter x Bore (inches)	Grit Sizes Available										Max. operating peripheral speed	Max. Revolution per minute	Packaging units/pcs.
		24	36	40	50	60	80	100	120	150	180			
100 x 16.00	4 x 5/8	x	✓	✓	○	✓	✓	○	✓	○	○	80 m/s	15,300 rpm	10
115 x 22.23	4-1/2 x 7/8	x	✓	✓	○	✓	✓	○	✓	○	○	80 m/s	13,300 rpm	10
125 x 22.23	5 x 7/8	x	✓	✓	○	✓	✓	○	✓	○	○	80 m/s	12,200 rpm	10
150 x 22.23	6 x 7/8	x	✓	✓	○	✓	✓	○	✓	○	○	80 m/s	10,200 rpm	10
180 x 22.23	7 x 7/8	x	✓	✓	○	✓	✓	○	✓	○	○	80 m/s	8,500 rpm	10

### JAC S988RX

**Abrasive Materials :** Co-Coolen ceramic oxide grain/X-wt. flexible cotton cloth  
**Backing Type/Shape :** Reinforced fiberglass, ABS plastic, Nylon backing in conical/flat form  
**Flap Version/Density :** Single/Double/Interleaved fitted versions in standard and high density  
**Application Fields :** Deburring, removing weld seams, finishing surface and grinding edges  
**Workpiece Materials:** Chromium & CrNi steels, nickel & titanium alloy, cast iron, NF-metals  
**Product Advantages :** Optimum stock removal at a low pressure without heat discolourations



Diameter x Bore (mm)	Diameter x Bore (inches)	Grit Sizes Available										Max. operating peripheral speed	Max. Revolution per minute	Packaging units/pcs.
		24	36	40	50	60	80	100	120	150	180			
100 x 16.00	4 x 5/8	x	✓	✓	○	✓	✓	○	✓	○	○	80 m/s	15,300 rpm	10
115 x 22.23	4-1/2 x 7/8	x	✓	✓	○	✓	✓	○	✓	○	○	80 m/s	13,300 rpm	10
125 x 22.23	5 x 7/8	x	✓	✓	○	✓	✓	○	✓	○	○	80 m/s	12,200 rpm	10
150 x 22.23	6 x 7/8	x	✓	✓	○	✓	✓	○	✓	○	○	80 m/s	10,200 rpm	10
180 x 22.23	7 x 7/8	x	✓	✓	○	✓	✓	○	✓	○	○	80 m/s	8,500 rpm	10

### JAC S998SX

**Abrasive Materials :** Co-Coolen ceramic oxide grain/X-wt. flexible cotton cloth  
**Backing Type/Shape :** Reinforced fiberglass, ABS plastic, Nylon backing in conical/flat form  
**Flap Version/Density :** Single/Double/Interleaved fitted versions in standard and high density  
**Application Fields :** Deburring, removing weld seams, finishing surface and grinding edges  
**Workpiece Materials:** Chromium & CrNi steels, nickel & titanium alloy, cast iron, NF-metals  
**Product Advantages :** Optimum stock removal at a low pressure without heat discolourations



Diameter x Bore (mm)	Diameter x Bore (inches)	Grit Sizes Available										Max. operating peripheral speed	Max. Revolution per minute	Packaging units/pcs.
		24	36	40	50	60	80	100	120	150	180			
100 x 16.00	4 x 5/8	x	✓	✓	○	✓	✓	○	✓	○	○	80 m/s	15,300 rpm	10
115 x 22.23	4-1/2 x 7/8	x	✓	✓	○	✓	✓	○	✓	○	○	80 m/s	13,300 rpm	10
125 x 22.23	5 x 7/8	x	✓	✓	○	✓	✓	○	✓	○	○	80 m/s	12,200 rpm	10
150 x 22.23	6 x 7/8	x	✓	✓	○	✓	✓	○	✓	○	○	80 m/s	10,200 rpm	10
180 x 22.23	7 x 7/8	x	✓	✓	○	✓	✓	○	✓	○	○	80 m/s	8,500 rpm	10

### JAC C818DX

Abrasive Materials : Black silicon carbide grain/X-wt. flexible cotton cloth  
Backing Type/Shape : Reinforced fiberglass, ABS plastic, Nylon backing in conical/flat form  
Flap Version/Density : Single/Double/Interleaved fitted versions in standard and high density  
Application Fields : Stock removal, surface blending, contour finishing and edge deburring  
Workpiece Materials: Titanium, aluminium alloys, NF-metals, fiberglass, masonry, plastics  
Product Advantages : Aggressive grinding with anti-clogging property/ self-sharpening grains



Diameter x Bore (mm)	Diameter x Bore (inches)	Grit Sizes Available										Max. operating peripheral speed	Max. Revolution per minute	Packaging units/pcs.
		24	36	40	50	60	80	100	120	150	180			
100 x 16.00	4 x 5/8	x	o	✓	o	✓	✓	✓	✓	✓	✓	80 m/s	15,300 rpm	10
115 x 22.23	4-1/2 x 7/8	x	o	✓	o	✓	✓	✓	✓	✓	✓	80 m/s	13,300 rpm	10
125 x 22.23	5 x 7/8	x	o	✓	o	✓	✓	✓	✓	✓	✓	80 m/s	12,200 rpm	10
150 x 22.23	6 x 7/8	x	o	✓	o	✓	✓	✓	✓	✓	✓	80 m/s	10,200 rpm	10
180 x 22.23	7 x 7/8	x	o	✓	o	✓	✓	✓	✓	✓	✓	80 m/s	8,500 rpm	10

### JAC C828SX

Abrasive Materials : Black silicon carbide grain/X-wt. flexible cotton cloth  
Backing Type/Shape : Reinforced fiberglass, ABS plastic, Nylon backing in conical/flat form  
Flap Version/Density : Single/Double/Interleaved fitted versions in standard and high density  
Application Fields : Stock removal, surface blending, contour finishing and edge deburring  
Workpiece Materials: Titanium, aluminium alloys, NF-metals, fiberglass, masonry, plastics  
Product Advantages : Aggressive grinding with anti-clogging property/ self-sharpening grains



Diameter x Bore (mm)	Diameter x Bore (inches)	Grit Sizes Available										Max. operating peripheral speed	Max. Revolution per minute	Packaging units/pcs.
		24	36	40	50	60	80	100	120	150	180			
100 x 16.00	4 x 5/8	x	✓	✓	o	✓	✓	✓	✓	✓	✓	80 m/s	15,300 rpm	10
115 x 22.23	4-1/2 x 7/8	x	✓	✓	o	✓	✓	✓	✓	✓	✓	80 m/s	13,300 rpm	10
125 x 22.23	5 x 7/8	x	✓	✓	o	✓	✓	✓	✓	✓	✓	80 m/s	12,200 rpm	10
150 x 22.23	6 x 7/8	x	✓	✓	o	✓	✓	✓	✓	✓	✓	80 m/s	10,200 rpm	10
180 x 22.23	7 x 7/8	x	✓	✓	o	✓	✓	✓	✓	✓	✓	80 m/s	8,500 rpm	10

### JAC C838GX

Abrasive Materials : Black silicon carbide grain/X-wt. flexible cotton cloth  
Backing Type/Shape : Reinforced fiberglass, ABS plastic, Nylon backing in conical/flat form  
Flap Version/Density : Single/Double/Interleaved fitted versions in standard and high density  
Application Fields : Stock removal, surface blending, contour finishing and edge deburring  
Workpiece Materials: Titanium, aluminium alloys, NF-metals, fiberglass, masonry, plastics  
Product Advantages : Aggressive grinding with anti-clogging property/ self-sharpening grains



Diameter x Bore (mm)	Diameter x Bore (inches)	Grit Sizes Available										Max. operating peripheral speed	Max. Revolution per minute	Packaging units/pcs.
		24	36	40	50	60	80	100	120	150	180			
100 x 16.00	4 x 5/8	x	o	✓	o	✓	✓	✓	✓	✓	✓	80 m/s	15,300 rpm	10
115 x 22.23	4-1/2 x 7/8	x	o	✓	o	✓	✓	✓	✓	✓	✓	80 m/s	13,300 rpm	10
125 x 22.23	5 x 7/8	x	o	✓	o	✓	✓	✓	✓	✓	✓	80 m/s	12,200 rpm	10
150 x 22.23	6 x 7/8	x	o	✓	o	✓	✓	✓	✓	✓	✓	80 m/s	10,200 rpm	10
180 x 22.23	7 x 7/8	x	o	✓	o	✓	✓	✓	✓	✓	✓	80 m/s	8,500 rpm	10

### JAC C848LX

Abrasive Materials : Black silicon carbide grain/X-wt. flexible cotton cloth  
Backing Type/Shape : Reinforced fiberglass, ABS plastic, Nylon backing in conical/flat form  
Flap Version/Density : Single/Double/Interleaved fitted versions in standard and high density  
Application Fields : Stock removal, surface blending, contour finishing and edge deburring  
Workpiece Materials: Titanium, aluminium alloys, NF-metals, fiberglass, masonry, plastics  
Product Advantages : Aggressive grinding with anti-clogging property/ self-sharpening grains



Diameter x Bore (mm)	Diameter x Bore (inches)	Grit Sizes Available										Max. operating peripheral speed	Max. Revolution per minute	Packaging units/pcs.
		24	36	40	50	60	80	100	120	150	180			
100 x 16.00	4 x 5/8	o	✓	✓	o	✓	✓	✓	✓	✓	✓	80 m/s	15,300 rpm	10
115 x 22.23	4-1/2 x 7/8	o	✓	✓	o	✓	✓	✓	✓	✓	✓	80 m/s	13,300 rpm	10
125 x 22.23	5 x 7/8	o	✓	✓	o	✓	✓	✓	✓	✓	✓	80 m/s	12,200 rpm	10
150 x 22.23	6 x 7/8	o	✓	✓	o	✓	✓	✓	✓	✓	✓	80 m/s	10,200 rpm	10
180 x 22.23	7 x 7/8	o	✓	✓	o	✓	✓	✓	✓	✓	✓	80 m/s	8,500 rpm	10



### JAC K768SM

**Abrasive Materials :** Refined aluminium oxide /Scotch Brite three dimensional fiber materials  
**Backing Type/Shape :** Reinforced fiberglass, ABS plastic, Nylon backing in conical/flat form  
**Flap Version/Density :** Single/Double/Interleaved fitted versions in standard and high density  
**Application Fields :** Surface fishing and polishing, edge light deburring, weld seam cleaning  
**Workpiece Materials:** Steels, stainless steel, Titanium, aluminium alloys, NF- metals, plastic  
**Product Advantages :** Open texture with consistant finishing quality and anti-clogging feature



Diameter x Bore (mm)	Diameter x Bore (inches)	Grit Sizes Available					Max. operating peripheral speed	Max. Revolution per minute	Packaging units/pcs.
		Coarse	Medium	Fine	Very Fine	Super Fine			
100 x 16.00	4 x 5/8	✓	✓	○	✓	✓	80 m/s	15,300 rpm	10
115 x 22.23	4-1/2 x 7/8	✓	✓	○	✓	✓	80 m/s	13,300 rpm	10
125 x 22.23	5 x 7/8	✓	✓	○	✓	✓	80 m/s	12,200 rpm	10
150 x 22.23	6 x 7/8	✓	✓	○	✓	✓	80 m/s	10,200 rpm	10
180 x 22.23	7 x 7/8	✓	✓	○	✓	✓	80 m/s	8,500 rpm	10

### JAC K778BM

**Abrasive Materials :** Refined aluminium oxide /Scotch Brite three dimensional fiber materials  
**Backing Type/Shape :** Reinforced fiberglass, ABS plastic, Nylon backing in conical/flat form  
**Flap Version/Density :** Single/Double/Interleaved fitted versions in standard and high density  
**Application Fields :** Surface fishing and polishing, edge light deburring, weld seam cleaning  
**Workpiece Materials:** Steels, stainless steel, Titanium, aluminium alloys, NF- metals, plastic  
**Product Advantages :** Open texture with consistant finishing quality and anti-clogging feature



Diameter x Bore (mm)	Diameter x Bore (inches)	Grit Sizes Available					Max. operating peripheral speed	Max. Revolution per minute	Packaging units/pcs.
		Coarse	Medium	Fine	Very Fine	Super Fine			
100 x 16.00	4 x 5/8	✓	✓	○	✓	✓	80 m/s	15,300 rpm	10
115 x 22.23	4-1/2 x 7/8	✓	✓	○	✓	✓	80 m/s	13,300 rpm	10
125 x 22.23	5 x 7/8	✓	✓	○	✓	✓	80 m/s	12,200 rpm	10
150 x 22.23	6 x 7/8	✓	✓	○	✓	✓	80 m/s	10,200 rpm	10
180 x 22.23	7 x 7/8	✓	✓	○	✓	✓	80 m/s	8,500 rpm	10

### JAC K788FM

**Abrasive Materials :** Refined aluminium oxide /Scotch Brite three dimensional fiber materials  
**Backing Type/Shape :** Reinforced fiberglass, ABS plastic, Nylon backing in conical/flat form  
**Flap Version/Density :** Single/Double/Interleaved fitted versions in standard and high density  
**Application Fields :** Surface fishing and polishing, edge light deburring, weld seam cleaning  
**Workpiece Materials:** Steels, stainless steel, Titanium, aluminium alloys, NF- metals, plastic  
**Product Advantages :** Open texture with consistant finishing quality and anti-clogging feature



Diameter x Bore (mm)	Diameter x Bore (inches)	Grit Sizes Available					Max. operating peripheral speed	Max. Revolution per minute	Packaging units/pcs.
		Coarse	Medium	Fine	Very Fine	Super Fine			
100 x 16.00	4 x 5/8	✓	✓	○	✓	✓	80 m/s	15,300 rpm	10
115 x 22.23	4-1/2 x 7/8	✓	✓	○	✓	✓	80 m/s	13,300 rpm	10
125 x 22.23	5 x 7/8	✓	✓	○	✓	✓	80 m/s	12,200 rpm	10
150 x 22.23	6 x 7/8	✓	✓	○	✓	✓	80 m/s	10,200 rpm	10
180 x 22.23	7 x 7/8	✓	✓	○	✓	✓	80 m/s	8,500 rpm	10

### JAC K798LM

**Abrasive Materials :** Refined aluminium oxide /Scotch Brite three dimensional fiber materials  
**Backing Type/Shape :** Reinforced fiberglass, ABS plastic, Nylon backing in conical/flat form  
**Flap Version/Density :** Single/Double/Interleaved fitted versions in standard and high density  
**Application Fields :** Surface fishing and polishing, edge light deburring, weld seam cleaning  
**Workpiece Materials:** Steels, stainless steel, Titanium, aluminium alloys, NF- metals, plastic  
**Product Advantages :** Open texture with consistant finishing quality and anti-clogging feature



Diameter x Bore (mm)	Diameter x Bore (inches)	Grit Sizes Available					Max. operating peripheral speed	Max. Revolution per minute	Packaging units/pcs.
		Coarse	Medium	Fine	Very Fine	Super Fine			
100 x 16.00	4 x 5/8	✓	✓	○	✓	✓	80 m/s	15,300 rpm	10
115 x 22.23	4-1/2 x 7/8	✓	✓	○	✓	✓	80 m/s	13,300 rpm	10
125 x 22.23	5 x 7/8	✓	✓	○	✓	✓	80 m/s	12,200 rpm	10
150 x 22.23	6 x 7/8	✓	✓	○	✓	✓	80 m/s	10,200 rpm	10
180 x 22.23	7 x 7/8	✓	✓	○	✓	✓	80 m/s	8,500 rpm	10

### JAC S268HB

**Abrasive Materials :** Premium zirconium oxide grain/X-wt. flexible cotton cloth  
**Quick Mounting Type:** Equipped with quick change Zinc-hubbed arbor  
**Flap Version/Density :** Single/Double/Interleaved fitted version in standard and in high density  
**Application Fields :** Stock removal, edge deburring, grinding, surface finishing and cleaning  
**Workpiece Materials:** Stainless steel, alloyed steel, NF- metal, aluminium and titanium alloys  
**Product Advantages :** Aggressive grinding results at high pressure without heat discolorations



Diameter x Bore (mm)	Diameter x Bore (inches)	Product & Grit Available										Max. operating peripheral speed	Max. Revolution per minute	Packaging units/pcs.
		Z698SX	Z688TX	Z668RX	Z638KX	K368MX	K367RX	S968SX	C828SX					
100 x 16.00	4 x 3/8-24	24 - 120	36 - 120	24 - 120	36 - 120	36 - 120	40 - 120	36 - 120	36 - 120	36 - 120	36 - 120	80 m/s	15,300 rpm	10
115 x 22.23	4-1/2 x 5/8-11	24 - 120	36 - 120	24 - 120	36 - 120	36 - 120	40 - 120	36 - 120	36 - 120	36 - 120	36 - 120	80 m/s	13,300 rpm	10
125 x 22.23	5 x 5/8-11	24 - 120	36 - 120	24 - 120	36 - 120	36 - 120	40 - 120	36 - 120	36 - 120	36 - 120	36 - 120	80 m/s	12,200 rpm	10
150 x 22.23	6 x 5/8-11	24 - 120	36 - 120	24 - 120	36 - 120	36 - 120	40 - 120	36 - 120	36 - 120	36 - 120	36 - 120	80 m/s	10,200 rpm	10
180 x 22.23	7 x 5/8-11	24 - 120	36 - 120	24 - 120	36 - 120	36 - 120	40 - 120	36 - 120	36 - 120	36 - 120	36 - 120	80 m/s	8,500 rpm	10

### JAC S278HD

**Abrasive Materials :** Premium zirconium oxide grain/X-wt. flexible cotton cloth  
**Quick Mounting Type:** Equipped with quick change inserted threaded arbor  
**Flap Version/Density :** Single/Double/Interleaved fitted version in standard and in high density  
**Application Fields :** Stock removal, edge deburring, grinding, surface finishing and cleaning  
**Workpiece Materials:** Stainless steel, alloyed steel, NF- metal, aluminium and titanium alloys  
**Product Advantages :** Aggressive grinding results at high pressure without heat discolorations



Diameter x Bore (mm)	Diameter x Bore (inches)	Product & Grit Available										Max. operating peripheral speed	Max. Revolution per minute	Packaging units/pcs.
		Z698SX	Z688TX	Z668RX	Z638KX	K368MX	K367RX	S968SX	C828SX					
100 x 16.00	4 x 3/8-24	24 - 120	36 - 120	24 - 120	36 - 120	36 - 120	40 - 120	36 - 120	36 - 120	36 - 120	36 - 120	80 m/s	15,300 rpm	10
115 x 22.23	4-1/2 x 5/8-11	24 - 120	36 - 120	24 - 120	36 - 120	36 - 120	40 - 120	36 - 120	36 - 120	36 - 120	36 - 120	80 m/s	13,300 rpm	10
125 x 22.23	5 x 5/8-11	24 - 120	36 - 120	24 - 120	36 - 120	36 - 120	40 - 120	36 - 120	36 - 120	36 - 120	36 - 120	80 m/s	12,200 rpm	10
150 x 22.23	6 x 5/8-11	24 - 120	36 - 120	24 - 120	36 - 120	36 - 120	40 - 120	36 - 120	36 - 120	36 - 120	36 - 120	80 m/s	10,200 rpm	10
180 x 22.23	7 x 5/8-11	24 - 120	36 - 120	24 - 120	36 - 120	36 - 120	40 - 120	36 - 120	36 - 120	36 - 120	36 - 120	80 m/s	8,500 rpm	10

### JAC S288HS

**Abrasive Materials :** Premium zirconium oxide grain/X-wt. flexible cotton cloth  
**Quick Mounting Type:** Equipped with quick change support steel backing plate  
**Flap Version/Density :** Single/Double/Interleaved fitted version in standard and in high density  
**Application Fields :** Stock removal, edge deburring, grinding, surface finishing and cleaning  
**Workpiece Materials:** Stainless steel, alloyed steel, NF- metal, aluminium and titanium alloys  
**Product Advantages :** Aggressive grinding results at high pressure without heat discolorations



Product type JAC Code	Abrasive Grains	Diameter x Bore in mm	Grit Sizes Available									Design Form	Backing Plate	Max. operating speed	Max. Revolution per minutes	Packaging units/pcs.	Unit price per disc
			24	36	40	50	60	80	100	120							
Z698SX	Z/A	125 x 80	o	✓	✓	o	✓	✓	✓	✓	✓	Flat/Convex	Nylon	80 m/s	12,200 rpm	10	
Z638KX	Z/A	125 x 80	x	o	✓	o	✓	✓	o	✓	Flat/Convex	Nylon	80 m/s	12,200 rpm	10		
Z668KX	Z/A	125 x 80	o	✓	✓	o	✓	✓	o	✓	Flat/Convex	Nylon	80 m/s	12,200 rpm	10		
Z688TX	Z/A	125 x 80	x	o	✓	x	✓	o	o	o	Flat/Convex	Nylon	80 m/s	12,200 rpm	10		
Z628LX	Z/A	125 x 80	o	o	✓	o	✓	✓	✓	✓	Flat/Convex	Nylon	80 m/s	12,200 rpm	10		

### JAC S298HK

**Abrasive Materials :** Scotch Brite Non-woven materials interleaved with buffing woolen felt  
**Quick Mounting Type:** Equipped with quick change inserted threaded arbor  
**Flap Version/Density :** Single/Double/Interleaved fitted version in standard and in high density  
**Application Fields :** Stock removal, edge deburring, grinding, surface finishing and cleaning  
**Workpiece Materials:** Stainless steel, alloyed steel, NF- metal, aluminium and titanium alloys  
**Product Advantages :** Aggressive grinding results at high pressure without heat discolorations



Diameter x Bore (mm)	Diameter x Bore (inches)	Product & Grit Available										Max. operating peripheral speed	Max. Revolution per minute	Packaging units/pcs.
		Z698SX	Z688TX	Z668RX	Z638KX	K368MX	K367RX	S968SX	C828SX					
100 x 16.00	4 x 3/8-24	24 - 120	36 - 120	24 - 120	36 - 120	36 - 120	40 - 120	36 - 120	36 - 120	36 - 120	36 - 120	80 m/s	15,300 rpm	10
115 x 22.23	4-1/2 x 5/8-11	24 - 120	36 - 120	24 - 120	36 - 120	36 - 120	40 - 120	36 - 120	36 - 120	36 - 120	36 - 120	80 m/s	13,300 rpm	10
125 x 22.23	5 x 5/8-11	24 - 120	36 - 120	24 - 120	36 - 120	36 - 120	40 - 120	36 - 120	36 - 120	36 - 120	36 - 120	80 m/s	12,200 rpm	10
150 x 22.23	6 x 5/8-11	24 - 120	36 - 120	24 - 120	36 - 120	36 - 120	40 - 120	36 - 120	36 - 120	36 - 120	36 - 120	80 m/s	10,200 rpm	10
180 x 22.23	7 x 5/8-11	24 - 120	36 - 120	24 - 120	36 - 120	36 - 120	40 - 120	36 - 120	36 - 120	36 - 120	36 - 120	80 m/s	8,500 rpm	10

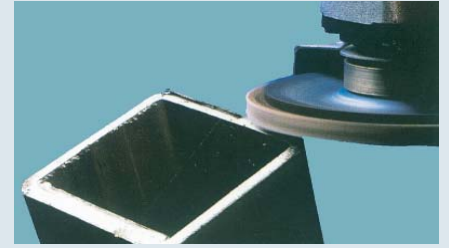
**Application guide**



Evenly dressing area convex surfaces



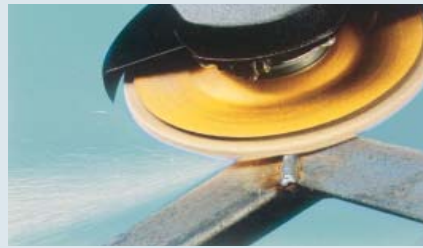
Smoothly flattening welded spot surfaces



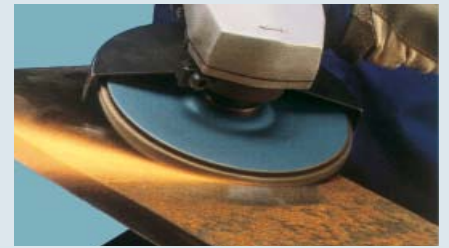
Rapidly de-burring edges and corners



Easily finishing inaccessible locations

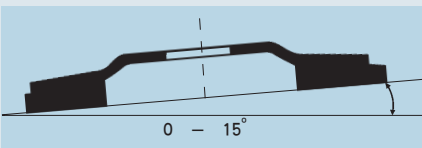


Efficiently grinding butt welded seams

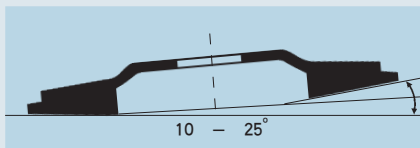


Quickly cleaning rust coating surfaces

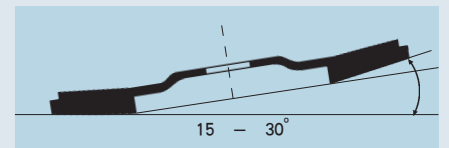
**Flap disc shape**



Flap version or straight form

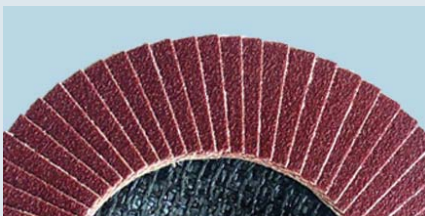


Convex form tapered at 9°

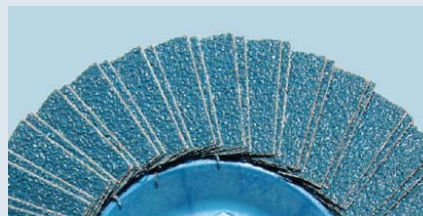


Convex form tapered at 12°

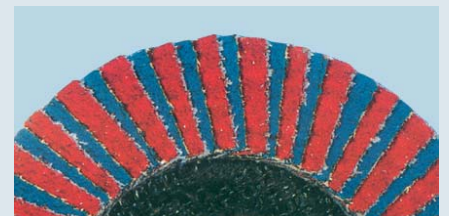
**Flap fitting pattern**



Single fitted flaps pattern



Double fitted flaps pattern



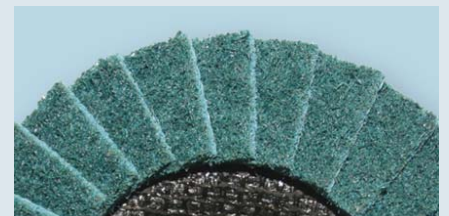
Mixed fitted flaps pattern



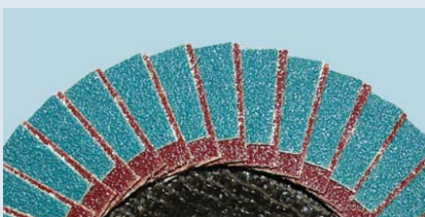
CRS single fitted flaps pattern



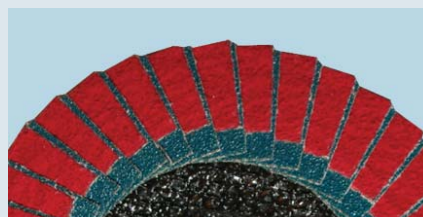
MED single fitted flaps pattern



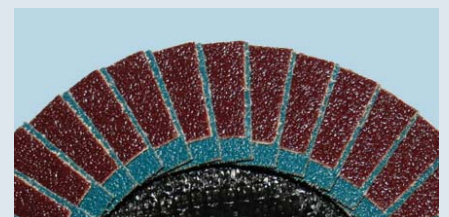
VFN single fitted flaps pattern



A/A combined fitted flaps pattern



S/Z combined fitted flaps pattern



Z/A combined fitted flaps pattern

### Aluminium oxide with 3 mm (1/8" ) straight shaft

**Abrasive Materials :** Refined Aluminium Oxide grain/X-wt. Flexible. cotton cloth  
**Mounting Type :** Straight Steel Shank  
**Application Fields:** Finishing, light-deburring, cleaning, preparation on hard to reach surfaces  
**Workpiece Materials:** Stainless steel, Alloyed steel, NF-metal, aluminium, titanium, plastic, stone  
**Product Advantages :** Aggressive grinding result, high flexibility, consistent flap wear off, adapt to irregular shapes



Dimensions (mm)			Dimensions (inches)			Product Code & Grit Available						Recommended speed rpm	Max. Revolution per minute	Packaging units/pcs.		
Diameter x Thickness x Shank	Diameter x Thickness x Shank	Diameter x Thickness x Shank	Diameter x Thickness x Shank	Diameter x Thickness x Shank	Diameter x Thickness x Shank	K367RM	K368KM	K369LM	P40	P60	P80				P120	P150
10 x 10 x 3	3/8 x 3/8 x 1/8	3/8 x 3/8 x 1/8	P40	P60	P80	P120	P150	P180	P240	P320	27,500	38.000	10			
10 x 15 x 3	3/8 x 5/8 x 1/8	3/8 x 5/8 x 1/8	P40	P60	P80	P120	P150	P180	P240	P320	27,500	38.000	10			
15 x 6 x 3	5/8 x 1/4 x 1/8	5/8 x 1/4 x 1/8	P40	P60	P80	P120	P150	P180	P240	P320	27,500	38.000	10			
15 x 10 x 3	5/8 x 3/8 x 1/8	5/8 x 3/8 x 1/8	P40	P60	P80	P120	P150	P180	P240	P320	27,500	38.000	10			
15 x 13 x 3	5/8 x 1/2 x 1/8	5/8 x 1/2 x 1/8	P40	P60	P80	P120	P150	P180	P240	P320	27,500	38.000	10			
15 x 15 x 3	5/8 x 5/8 x 1/8	5/8 x 5/8 x 1/8	P40	P60	P80	P120	P150	P180	P240	P320	27,500	38.000	10			
15 x 20 x 3	5/8 x 3/4 x 1/8	5/8 x 3/4 x 1/8	P40	P60	P80	P120	P150	P180	P240	P320	27,500	38.000	10			
15 x 25 x 3	5/8 x 1 x 1/8	5/8 x 1 x 1/8	P40	P60	P80	P120	P150	P180	P240	P320	27,500	38.000	10			
15 x 40 x 3	5/8 x 1-5/8 x 1/8	5/8 x 1-5/8 x 1/8	P40	P60	P80	P120	P150	P180	P240	P320	27,500	38.000	10			
15 x 50 x 3	5/8 x 2 x 1/8	5/8 x 2 x 1/8	P40	P60	P80	P120	P150	P180	P240	P320	27,500	38.000	10			
20 x 6 x 3	3/4 x 1/4 x 1/8	3/4 x 1/4 x 1/8	P40	P60	P80	P120	P150	P180	P240	P320	27,500	38.000	10			
20 x 10 x 3	3/4 x 3/8 x 1/8	3/4 x 3/8 x 1/8	P40	P60	P80	P120	P150	P180	P240	P320	27,500	38.000	10			
20 x 15 x 3	3/4 x 5/8 x 1/8	3/4 x 5/8 x 1/8	P40	P60	P80	P120	P150	P180	P240	P320	27,500	38.000	10			
20 x 20 x 3	3/4 x 3/4 x 1/8	3/4 x 3/4 x 1/8	P40	P60	P80	P120	P150	P180	P240	P320	27,500	38.000	10			
20 x 25 x 3	3/4 x 1 x 1/8	3/4 x 1 x 1/8	P40	P60	P80	P120	P150	P180	P240	P320	27,500	38.000	10			
20 x 40 x 3	3/4 x 1-5/8 x 1/8	3/4 x 1-5/8 x 1/8	P40	P60	P80	P120	P150	P180	P240	P320	27,500	38.000	10			
20 x 50 x 3	3/4 x 2 x 1/8	3/4 x 2 x 1/8	P40	P60	P80	P120	P150	P180	P240	P320	27,500	38.000	10			
25 x 10 x 3	1 x 3/8 x 1/8	1 x 3/8 x 1/8	P40	P60	P80	P120	P150	P180	P240	P320	27,500	38.000	10			
25 x 15 x 3	1 x 5/8 x 1/8	1 x 5/8 x 1/8	P40	P60	P80	P120	P150	P180	P240	P320	27,500	38.000	10			
25 x 20 x 3	1 x 3/4 x 1/8	1 x 3/4 x 1/8	P40	P60	P80	P120	P150	P180	P240	P320	27,500	38.000	10			
25 x 25 x 3	1 x 1 x 1/8	1 x 1 x 1/8	P40	P60	P80	P120	P150	P180	P240	P320	27,500	38.000	10			
25 x 40 x 3	1 x 1-5/8 x 1/8	1 x 1-5/8 x 1/8	P40	P60	P80	P120	P150	P180	P240	P320	27,500	38.000	10			
25 x 50 x 3	1 x 2 x 1/8	1 x 2 x 1/8	P40	P60	P80	P120	P150	P180	P240	P320	27,500	38.000	10			
30 x 6 x 3	1-3/16 x 1/4 x 1/8	1-3/16 x 1/4 x 1/8	P40	P60	P80	P120	P150	P180	P240	P320	22,900	31,800	10			
30 x 10 x 3	1-3/16 x 3/8 x 1/8	1-3/16 x 3/8 x 1/8	P40	P60	P80	P120	P150	P180	P240	P320	22,900	31,800	10			
30 x 15 x 3	1-3/16 x 5/8 x 1/8	1-3/16 x 5/8 x 1/8	P40	P60	P80	P120	P150	P180	P240	P320	22,900	31,800	10			

### Aluminium oxide with 6 mm (1/4" –20) thread shaft

**Abrasive Materials :** Refined Aluminium Oxide grain/X-wt. Flexible. cotton cloth  
**Mounting Type :** Straight Steel Shank  
**Application Fields:** Finishing, light-deburring, cleaning, preparation on hard to reach surfaces  
**Workpiece Materials:** Stainless steel, Alloyed steel, NF-metal, aluminium, titanium, plastic, stone  
**Product Advantages :** Aggressive grinding result, high flexibility, consistent flap wear off, adapt to irregular shapes



Dimensions (mm)			Dimensions (inches)			Product Code & Grit Available						Recommended speed rpm	Max. Revolution per minute	Packaging units/pcs.		
Diameter x Thickness x Shank	Diameter x Thickness x Shank	Diameter x Thickness x Shank	Diameter x Thickness x Shank	Diameter x Thickness x Shank	Diameter x Thickness x Shank	K367RM	K368KM	K369LM	P40	P60	P80				P120	P150
25 x 15 x TH	1 x 5/8 x 1/4-20	1 x 5/8 x 1/4-20	P40	P60	P80	P120	P150	P180	P240	P320	27,500	38,200	10			
25 x 25 x TH	1 x 1 x 1/4-20	1 x 1 x 1/4-20	P40	P60	P80	P120	P150	P180	P240	P320	27,500	38,200	10			
30 x 10 x TH	1-3/16 x 3/8 x 1/4-20	1-3/16 x 3/8 x 1/4-20	P40	P60	P80	P120	P150	P180	P240	P320	22,900	31,200	10			
40 x 13 x TH	1-5/8 x 1/2 x 1/4-20	1-5/8 x 1/2 x 1/4-20	P40	P60	P80	P120	P150	P180	P240	P320	17,100	23,800	10			
40 x 25 x TH	1-5/8 x 1 x 1/4-20	1-5/8 x 1 x 1/4-20	P40	P60	P80	P120	P150	P180	P240	P320	17,100	23,800	10			
50 x 13 x TH	2 x 1/2 x 1/4-20	2 x 1/2 x 1/4-20	P40	P60	P80	P120	P150	P180	P240	P320	13,700	19,000	10			
50 x 20 x TH	2 x 3/4 x 1/4-20	2 x 3/4 x 1/4-20	P40	P60	P80	P120	P150	P180	P240	P320	13,700	19,000	10			
50 x 25 x TH	2 x 1 x 1/4-20	2 x 1 x 1/4-20	P40	P60	P80	P120	P150	P180	P240	P320	13,700	19,000	10			
60 x 13 x TH	2-1/2 x 1/2 x 1/4-20	2-1/2 x 1/2 x 1/4-20	P40	P60	P80	P120	P150	P180	P240	P320	11,500	16,100	10			
60 x 25 x TH	2-1/2 x 1 x 1/4-20	2-1/2 x 1 x 1/4-20	P40	P60	P80	P120	P150	P180	P240	P320	11,500	16,100	10			
76 x 13 x TH	3 x 1/2 x 1/4-20	3 x 1/2 x 1/4-20	P40	P60	P80	P120	P150	P180	P240	P320	8,600	11,800	10			
76 x 20 x TH	3 x 3/4 x 1/4-20	3 x 3/4 x 1/4-20	P40	P60	P80	P120	P150	P180	P240	P320	8,600	11,800	10			
76 x 25 x TH	3 x 1 x 1/4-20	3 x 1 x 1/4-20	P40	P60	P80	P120	P150	P180	P240	P320	8,600	11,800	10			

## Aluminium oxide with 6 mm (1/4") straight shaft

Abrasive Materials : Refined Aluminium Oxide grain/X-wt. Flexible. cotton cloth  
 Mounting Type : Straight Steel Shank  
 Application Fields : Finishing, light-deburring, cleaning, preparation on hard to reach surfaces  
 Workpiece Materials : Stainless steel, Alloyed steel, NF-metals aluminium, titanium, plastic, stone  
 Product Advantages : Aggressive grinding, high flexibility, consistent flap wear off, adapt to irregular shapes



Dimensions (mm)			Dimensions (inches)			Product Code & Grit Available							Recommended speed rpm	Max. Revolution per minute	Packaging units/pcs.
Diameter x Thickness x Shank	Diameter x Thickness x Shank	Diameter x Thickness x Shank	K367RM	K388KM	K389LM	P40	P60	P80	P120	P150	P180	P240			
20 x 10 x 6	3/4 x 3/8 x 1/4	P40 P60 P80 P120 P150 P180 P240 P320	27,500	38,000	10										
20 x 13 x 6	3/4 x 1/2 x 1/4	P40 P60 P80 P120 P150 P180 P240 P320	27,500	38,000	10										
20 x 15 x 6	3/4 x 5/8 x 1/4	P40 P60 P80 P120 P150 P180 P240 P320	27,500	38,000	10										
20 x 20 x 6	3/4 x 3/4 x 1/4	P40 P60 P80 P120 P150 P180 P240 P320	27,500	38,000	10										
20 x 25 x 6	3/4 x 1 x 1/4	P40 P60 P80 P120 P150 P180 P240 P320	27,500	38,000	10										
20 x 40 x 6	3/4 x 1-5/8 x 1/4	P40 P60 P80 P120 P150 P180 P240 P320	27,500	38,000	10										
20 x 50 x 6	3/4 x 2 x 1/4	P40 P60 P80 P120 P150 P180 P240 P320	27,500	38,000	10										
25 x 10 x 6	1 x 3/8 x 1/4	P40 P60 P80 P120 P150 P180 P240 P320	27,500	38,000	10										
25 x 13 x 6	1 x 1/2 x 1/4	P40 P60 P80 P120 P150 P180 P240 P320	27,500	38,000	10										
25 x 15 x 6	1 x 5/8 x 1/4	P40 P60 P80 P120 P150 P180 P240 P320	27,500	38,000	10										
25 x 15 x 6	1 x 3/4 x 1/4	P40 P60 P80 P120 P150 P180 P240 P320	27,500	38,000	10										
25 x 25 x 6	1 x 1 x 1/4	P40 P60 P80 P120 P150 P180 P240 P320	27,500	38,000	10										
25 x 40 x 6	1 x 1-5/8 x 1/4	P40 P60 P80 P120 P150 P180 P240 P320	27,500	38,000	10										
25 x 50 x 6	1 x 2 x 1/4	P40 P60 P80 P120 P150 P180 P240 P320	27,500	38,000	10										
30 x 15 x 6	1-3/16 x 5/8 x 1/4	P40 P60 P80 P120 P150 P180 P240 P320	22,900	31,800	10										
30 x 20 x 6	1-3/16 x 3/4 x 1/4	P40 P60 P80 P120 P150 P180 P240 P320	22,900	31,800	10										
30 x 25 x 6	1-3/16 x 1 x 1/4	P40 P60 P80 P120 P150 P180 P240 P320	22,900	31,800	10										
30 x 30 x 6	1-3/16 x 1-3/16 x 1/4	P40 P60 P80 P120 P150 P180 P240 P320	22,900	31,800	10										
40 x 10 x 6	1-5/8 x 3/8 x 1/4	P40 P60 P80 P120 P150 P180 P240 P320	17,100	23,800	10										
40 x 13 x 6	1-5/8 x 1/2 x 1/4	P40 P60 P80 P120 P150 P180 P240 P320	17,100	23,800	10										
40 x 15 x 6	1-5/8 x 5/8 x 1/4	P40 P60 P80 P120 P150 P180 P240 P320	17,100	23,800	10										
40 x 20 x 6	1-5/8 x 3/4 x 1/4	P40 P60 P80 P120 P150 P180 P240 P320	17,100	23,800	10										
40 x 25 x 6	1-5/8 x 1 x 1/4	P40 P60 P80 P120 P150 P180 P240 P320	17,100	23,800	10										
40 x 30 x 6	1-5/8 x 1-3/16 x 1/4	P40 P60 P80 P120 P150 P180 P240 P320	17,100	23,800	10										
40 x 40 x 6	1-5/8 x 1-5/8 x 1/4	P40 P60 P80 P120 P150 P180 P240 P320	17,100	23,800	10										
40 x 50 x 6	1-5/8 x 2 x 1/4	P40 P60 P80 P120 P150 P180 P240 P320	17,100	23,800	10										
50 x 10 x 6	2 x 3/8 x 1/4	P40 P60 P80 P120 P150 P180 P240 P320	13,700	19,000	10										
50 x 13 x 6	2 x 1/2 x 1/4	P40 P60 P80 P120 P150 P180 P240 P320	13,700	19,000	10										
50 x 15 x 6	2 x 5/8 x 1/4	P40 P60 P80 P120 P150 P180 P240 P320	13,700	19,000	10										
50 x 20 x 6	2 x 3/4 x 1/4	P40 P60 P80 P120 P150 P180 P240 P320	13,700	19,000	10										
50 x 25 x 6	2 x 1 x 1/4	P40 P60 P80 P120 P150 P180 P240 P320	13,700	19,000	10										
50 x 30 x 6	2 x 1-3/16 x 1/4	P40 P60 P80 P120 P150 P180 P240 P320	13,700	19,000	10										
50 x 40 x 6	2 x 1-1/2 x 1/4	P40 P60 P80 P120 P150 P180 P240 P320	13,700	19,000	10										
50 x 50 x 6	2 x 2 x 1/4	P40 P60 P80 P120 P150 P180 P240 P320	13,700	19,000	10										
60 x 13 x 6	2-1/2 x 1/2 x 1/4	P40 P60 P80 P120 P150 P180 P240 P320	11,500	16,100	10										
60 x 15 x 6	2-1/2 x 5/8 x 1/4	P40 P60 P80 P120 P150 P180 P240 P320	11,500	16,100	10										
60 x 20 x 6	2-1/2 x 3/4 x 1/4	P40 P60 P80 P120 P150 P180 P240 P320	11,500	16,100	10										
60 x 25 x 6	2-1/2 x 1 x 1/4	P40 P60 P80 P120 P150 P180 P240 P320	11,500	16,100	10										
60 x 30 x 6	2-1/2 x 1-3/16 x 1/4	P40 P60 P80 P120 P150 P180 P240 P320	11,500	16,100	10										
60 x 40 x 6	2-1/2 x 1-1/2 x 1/4	P40 P60 P80 P120 P150 P180 P240 P320	11,500	16,100	10										
60 x 50 x 6	2-1/2 x 2 x 1/4	P40 P60 P80 P120 P150 P180 P240 P320	11,500	16,100	10										
76 x 13 x 6	3 x 1/2 x 1/4	P40 P60 P80 P120 P150 P180 P240 P320	8,600	11,800	10										
76 x 15 x 6	3 x 5/8 x 1/4	P40 P60 P80 P120 P150 P180 P240 P320	8,600	11,800	10										
76 x 20 x 6	3 x 3/4 x 1/4	P40 P60 P80 P120 P150 P180 P240 P320	8,600	11,800	10										
76 x 25 x 6	3 x 1 x 1/4	P40 P60 P80 P120 P150 P180 P240 P320	8,600	11,800	10										
76 x 30 x 6	3 x 1-3/16 x 1/4	P40 P60 P80 P120 P150 P180 P240 P320	8,600	11,800	10										
76 x 40 x 6	3 x 1-1/2 x 1/4	P40 P60 P80 P120 P150 P180 P240 P320	8,600	11,800	10										
76 x 50 x 6	3 x 2 x 1/4	P40 P60 P80 P120 P150 P180 P240 P320	8,600	11,800	10										

### Zirconium oxide with 6 mm (1/4") straight shaft

Abrasive Materials : Premium zirconium oxide grain/X-wt.flexible cotton cloth  
 Mounting Type : Straight Steel Shank  
 Application Fields: Finishing, light-deburring, cleaning, preparation on hard to reach surfaces  
 Workpiece Materials: Stainless steel, alloyed & unalloyed steel, NF-metals, aluminium, titanium  
 Product Advantages : High stock removal, high flexibility, consistent flap wear off, suitable to irregular shapes



Dimensions (mm)			Dimensions (inches)			Product Code & Grit Available				Recommended speed rpm	Max. Revolution per minute	Packaging units/pcs.
Diameter x Thickness x Shank	Diameter x Thickness x Shank	Diameter x Thickness x Shank	Z627RM	Z628KM	Z629LM							
25 x 15 x 6	1 x 5/8 x 1/4	1 x 5/8 x 1/4	P40	P60	P80	P120			27,500	38,000	10	
25 x 20 x 6	1 x 3/4 x 1/4	1 x 3/4 x 1/4	P40	P60	P80	P120			27,500	38,000	10	
25 x 25 x 6	1 x 1 x 1/4	1 x 1 x 1/4	P40	P60	P80	P120			27,500	38,000	10	
25 x 40 x 6	1 x 1-5/8 x 1/4	1 x 1-5/8 x 1/4	P40	P60	P80	P120			27,500	38,000	10	
25 x 50 x 6	1 x 2 x 1/4	1 x 2 x 1/4	P40	P60	P80	P120			27,500	38,000	10	
30 x 15 x 6	1-3/16 x 5/8 x 1/4	1-3/16 x 5/8 x 1/4	P40	P60	P80	P120			22,900	31,800	10	
30 x 20 x 6	1-3/16 x 3/4 x 1/4	1-3/16 x 3/4 x 1/4	P40	P60	P80	P120			22,900	31,800	10	
30 x 25 x 6	1-3/16 x 1 x 1/4	1-3/16 x 1 x 1/4	P40	P60	P80	P120			22,900	31,800	10	
30 x 30 x 6	1-3/16 x 1-3/16 x 1/4	1-3/16 x 1-3/16 x 1/4	P40	P60	P80	P120			22,900	31,800	10	
40 x 15 x 6	1-5/8 x 5/8 x 1/4	1-5/8 x 5/8 x 1/4	P40	P60	P80	P120			17,100	23,800	10	
40 x 20 x 6	1-5/8 x 3/4 x 1/4	1-5/8 x 3/4 x 1/4	P40	P60	P80	P120			17,100	23,800	10	
40 x 25 x 6	1-5/8 x 1 x 1/4	1-5/8 x 1 x 1/4	P40	P60	P80	P120			17,100	23,800	10	
40 x 30 x 6	1-5/8 x 1-3/16 x 1/4	1-5/8 x 1-3/16 x 1/4	P40	P60	P80	P120			17,100	23,800	10	
40 x 40 x 6	1-5/8 x 1-5/8 x 1/4	1-5/8 x 1-5/8 x 1/4	P40	P60	P80	P120			17,100	23,800	10	
40 x 50 x 6	1-5/8 x 2 x 1/4	1-5/8 x 2 x 1/4	P40	P60	P80	P120			17,100	23,800	10	
50 x 15 x 6	2 x 5/8 x 1/4	2 x 5/8 x 1/4	P40	P60	P80	P120			13,700	19,000	10	
50 x 20 x 6	2 x 3/4 x 1/4	2 x 3/4 x 1/4	P40	P60	P80	P120			13,700	19,000	10	
50 x 25 x 6	2 x 1 x 1/4	2 x 1 x 1/4	P40	P60	P80	P120			13,700	19,000	10	
50 x 30 x 6	2 x 1-3/16 x 1/4	2 x 1-3/16 x 1/4	P40	P60	P80	P120			13,700	19,000	10	
50 x 40 x 6	2 x 1-5/8 x 1/4	2 x 1-5/8 x 1/4	P40	P60	P80	P120			13,700	19,000	10	
50 x 50 x 6	2 x 2 x 1/4	2 x 2 x 1/4	P40	P60	P80	P120			13,700	19,000	10	
60 x 25 x 6	2-1/2 x 1 x 1/4	2-1/2 x 1 x 1/4	P40	P60	P80	P120			11,500	16,100	10	
60 x 30 x 6	2-1/2 x 1-3/16 x 1/4	2-1/2 x 1-3/16 x 1/4	P40	P60	P80	P120			11,500	16,100	10	
60 x 40 x 6	2-1/2 x 1-5/8 x 1/4	2-1/2 x 1-5/8 x 1/4	P40	P60	P80	P120			11,500	16,100	10	
60 x 50 x 6	2-1/2 x 2 x 1/4	2-1/2 x 2 x 1/4	P40	P60	P80	P120			11,500	16,100	10	
76 x 25 x 6	3 x 1 x 1/4	3 x 1 x 1/4	P40	P60	P80	P120			8,600	11,800	10	
76 x 30 x 6	3 x 1-3/16 x 1/4	3 x 1-3/16 x 1/4	P40	P60	P80	P120			8,600	11,800	10	
76 x 40 x 6	3 x 1-5/8 x 1/4	3 x 1-5/8 x 1/4	P40	P60	P80	P120			8,600	11,800	10	
76 x 50 x 6	3 x 2 x 1/4	3 x 2 x 1/4	P40	P60	P80	P120			8,600	11,800	10	

### Silicon carbide with 6 mm (1/4") straight shaft

Abrasive Materials : Black silicon carbide grain/X-wt. flexible cotton cloth  
 Mounting Type : Straight Steel Shank  
 Application Fields: Effective finishing, light-deburring, cleaning surface of hard tough material  
 Workpiece Materials: Titanium, aluminium, NF- metals, fiberglass, masonry, concretes, plastics  
 Product Advantages : Extremely aggressive grinding results with anti - clogging properties by its self-sharpening grains



Dimensions (mm)			Dimensions (inches)			Product Code & Grit Available				Recommended speed rpm	Max. Revolution per minute	Packaging units/pcs.
Diameter x Thickness x Shank	Diameter x Thickness x Shank	Diameter x Thickness x Shank	C827SM	C828KM	C829LM							
25 x 25 x 6	1 x 1 x 1/4	1 x 1 x 1/4	P60	P80	P100	P120	P150	P180	27,500	38,000	10	
30 x 25 x 6	1-3/16 x 1 x 1/4	1-3/16 x 1 x 1/4	P60	P80	P100	P120	P150	P180	22,900	31,800	10	
40 x 25 x 6	1-5/8 x 1 x 1/4	1-5/8 x 1 x 1/4	P60	P80	P100	P120	P150	P180	17,100	23,800	10	
40 x 40 x 6	1-5/8 x 1-5/8 x 1/4	1-5/8 x 1-5/8 x 1/4	P60	P80	P100	P120	P150	P180	17,100	23,800	10	
50 x 25 x 6	2 x 1 x 1/4	2 x 1 x 1/4	P60	P80	P100	P120	P150	P180	13,700	19,000	10	
50 x 40 x 6	2 x 1-5/8 x 1/4	2 x 1-5/8 x 1/4	P60	P80	P100	P120	P150	P180	13,700	19,000	10	
60 x 25 x 6	2-1/2 x 1 x 1/4	2-1/2 x 1 x 1/4	P60	P80	P100	P120	P150	P180	11,500	16,100	10	
60 x 40 x 6	2-1/2 x 1-5/8 x 1/4	2-1/2 x 1-5/8 x 1/4	P60	P80	P100	P120	P150	P180	11,500	16,100	10	
76 x 25 x 6	3 x 1 x 1/4	3 x 1 x 1/4	P60	P80	P100	P120	P150	P180	8,600	11,800	10	
76 x 40 x 6	3 x 1-5/8 x 1/4	3 x 1-5/8 x 1/4	P60	P80	P100	P120	P150	P180	8,600	10,000	10	

### Non-woven material with 6 mm (1/4") straight shaft

Abrasive Materials : Refined Aluminium Oxide grain/Non-woven Materials  
 Mounting Type : Straight Steel Shank  
 Application Fields: Finishing, light-deburring, cleaning irregular shape and re-finishing marks  
 Workpiece Materials: Stainless steel, alloyed steel, NF-metals, iron, aluminium, titanium, plastic  
 Product Advantages : Consistent finishing quality, high efficient ventilation, low-noises, resistant to clogging



Dimensions (mm)			Dimensions (inches)			Product Code & Grit Available			Recommended speed rpm	Max. Revolution per minute	Packaging units/pcs.
Diameter x Thickness x Shank	Diameter x Thickness x Shank	Diameter x Thickness x Shank	K717SM	K718BM	K719LM						
30 x 20 x 6	1-3/16 x 3/4 x 1/4		Coarse / Medium / Fine / Very Fine / Ultra Fine			17,100	23,800	10			
30 x 30 x 6	1-3/16 x 1-3/16 x 1/4		Coarse / Medium / Fine / Very Fine / Ultra Fine			17,100	23,800	10			
40 x 20 x 6	1-5/8 x 3/4 x 1/4		Coarse / Medium / Fine / Very Fine / Ultra Fine			17,100	23,800	10			
40 x 30 x 6	1-5/8 x 1-3/16 x 1/4		Coarse / Medium / Fine / Very Fine / Ultra Fine			17,100	23,800	10			
50 x 20 x 6	2 x 3/4 x 1/4		Coarse / Medium / Fine / Very Fine / Ultra Fine			13,700	19,000	10			
50 x 25 x 6	2 x 1 x 1/4		Coarse / Medium / Fine / Very Fine / Ultra Fine			13,700	19,000	10			
50 x 30 x 6	2 x 1-3/16 x 1/4		Coarse / Medium / Fine / Very Fine / Ultra Fine			13,700	19,000	10			
50 x 40 x 6	2 x 1-5/8 x 1/4		Coarse / Medium / Fine / Very Fine / Ultra Fine			13,700	19,000	10			
60 x 30 x 6	2-3/8 x 1-3/16 x 1/4		Coarse / Medium / Fine / Very Fine / Ultra Fine			11,500	16,100	10			
60 x 40 x 6	2-3/8 x 1-5/8 x 1/4		Coarse / Medium / Fine / Very Fine / Ultra Fine			11,500	16,100	10			
60 x 50 x 6	2-3/8 x 2 x 1/4		Coarse / Medium / Fine / Very Fine / Ultra Fine			11,500	16,100	10			
76 x 30 x 6	3-1/8 x 1-3/16 x 1/4		Coarse / Medium / Fine / Very Fine / Ultra Fine			8,600	11,800	10			
76 x 40 x 6	3-1/8 x 1-5/8 x 1/4		Coarse / Medium / Fine / Very Fine / Ultra Fine			8,600	11,800	10			
80 x 30 x 6	3-3/16 x 1-3/16 x 1/4		Coarse / Medium / Fine / Very Fine / Ultra Fine			8,000	10,000	10			
80 x 40 x 6	3-3/16 x 1-5/8 x 1/4		Coarse / Medium / Fine / Very Fine / Ultra Fine			8,000	10,000	10			
80 x 50 x 6	3-3/16 x 2 x 1/4		Coarse / Medium / Fine / Very Fine / Ultra Fine			8,000	10,000	10			
100 x 30 x 6	4 x 1-3/16 x 1/4		Coarse / Medium / Fine / Very Fine / Ultra Fine			6,900	8,900	10			
100 x 40 x 6	4 x 1-5/8 x 1/4		Coarse / Medium / Fine / Very Fine / Ultra Fine			6,900	8,900	10			
100 x 50 x 6	4 x 2 x 1/4		Coarse / Medium / Fine / Very Fine / Ultra Fine			6,900	8,900	10			

### Non-woven/abrasive cloth with 6 mm (1/4") straight shaft

Abrasive Materials : Refined Aluminium Oxide grain/X-wt cloth combined with non-woven  
 Mounting Type : Straight Steel Shank  
 Application Fields: Finishing, light-deburring, cleaning irregular shape and re-finishing marks  
 Workpiece Materials: Stainless steel, alloyed steel, NF-metals, iron, aluminium, titanium, plastic  
 Product Advantages : Consistent finishing quality, high efficient ventilation, low-noises, resistant to clogging



Dimensions (mm)			Dimensions (inches)			Product Code & Grit Available			Recommended speed rpm	Max. Revolution per minute	Packaging units/pcs.
Diameter x Thickness x Shank	Diameter x Thickness x Shank	Diameter x Thickness x Shank	K727SM	K728BM	K729LM						
30 x 20 x 6	1-5/8 x 3/4 x 1/4		P60-80/Med, P100-120/Fin, P150- 180/VFN, P240-320/UFN			17,100	23,800	10			
30 x 30 x 6	1-5/8 x 1-3/16 x 1/4		P60-80/Med, P100-120/Fin, P150- 180/VFN, P240-320/UFN			17,100	23,800	10			
40 x 20 x 6	1-5/8 x 3/4 x 1/4		P60-80/Med, P100-120/Fin, P150- 180/VFN, P240-320/UFN			17,100	23,800	10			
40 x 30 x 6	1-5/8 x 1 x 1/4		P60-80/Med, P100-120/Fin, P150- 180/VFN, P240-320/UFN			17,100	23,800	10			
50 x 20 x 6	2 x 3/4 x 1/4		P60-80/Med, P100-120/Fin, P150- 180/VFN, P240-320/UFN			13,700	19,000	10			
50 x 25 x 6	2 x 1 x 1/4		P60-80/Med, P100-120/Fin, P150- 180/VFN, P240-320/UFN			13,700	19,000	10			
50 x 30 x 6	2 x 1-3/16 x 1/4		P60-80/Med, P100-120/Fin, P150- 180/VFN, P240-320/UFN			13,700	19,000	10			
50 x 40 x 6	2 x 1-5/8 x 1/4		P60-80/Med, P100-120/Fin, P150- 180/VFN, P240-320/UFN			13,700	19,000	10			
60 x 30 x 6	2-3/8 x 1-3/16 x 1/4		P60-80/Med, P100-120/Fin, P150- 180/VFN, P240-320/UFN			11,500	16,100	10			
60 x 40 x 6	2-3/8 x 1-5/8 x 1/4		P60-80/Med, P100-120/Fin, P150- 180/VFN, P240-320/UFN			11,500	16,100	10			
60 x 50 x 6	2-3/8 x 2 x 1/4		P60-80/Med, P100-120/Fin, P150- 180/VFN, P240-320/UFN			11,500	16,100	10			
76 x 30 x 6	3-1/8 x 1-3/16 x 1/4		P60-80/Med, P100-120/Fin, P150- 180/VFN, P240-320/UFN			8,600	11,800	10			
76 x 30 x 6	3-1/8 x 1-5/8 x 1/4		P60-80/Med, P100-120/Fin, P150- 180/VFN, P240-320/UFN			8,600	11,800	10			
80 x 30 x 6	3-3/16 x 1-3/16 x 1/4		P60-80/Med, P100-120/Fin, P150- 180/VFN, P240-320/UFN			8,000	10,000	10			
80 x 40 x 6	3-3/16 x 1-5/8 x 1/4		P60-80/Med, P100-120/Fin, P150- 180/VFN, P240-320/UFN			8,000	10,000	10			
80 x 50 x 6	3-3/16 x 2 x 1/4		P60-80/Med, P100-120/Fin, P150- 180/VFN, P240-320/UFN			8,000	10,000	10			
100 x 30 x 6	4 x 1-3/16 x 1/4		P60-80/Med, P100-120/Fin, P150- 180/VFN, P240-320/UFN			6,900	8,900	10			
100 x 40 x 6	4 x 1-5/8 x 1/4		P60-80/Med, P100-120/Fin, P150- 180/VFN, P240-320/UFN			6,900	8,900	10			
100 x 50 x 6	4 x 2 x 1/4		P60-80/Med, P100-120/Fin, P150- 180/VFN, P240-320/UFN			6,900	8,900	10			

## Aluminium oxide with steel flanges

**Abrasive Materials :** Refined Aluminium Oxide grain/X-wt. Flexible. cotton cloth  
**Mounting Type :** Mounted with steel flanges  
**Application Fields:** Finishing flat, concave,convex surface, grinding internal & outer surface  
**Workpiece Materials:** Stainless steel, steels, NF- metals, aluminium, titanium, plastics, stones  
**Product Advantages :** Aggressive grinding, extreme flexibility, consistent flap wear off, adapted to irregular shapes



Dimensions (mm)			Dimensions (inches)			Product Code & Grit Available							Recommended speed rpm	Max. Revolution per minute	Packaging units/pcs.
Diameter x Thickness x Bore	Diameter x Thickness x Bore	Diameter x Thickness x Bore	K376RF		K368MF		K369LF								
100 x 25 x 16	4 x 1 x 5/8		P40	P60	P80	P120	P150	P180	P240	P320	6,800	8,800	10		
100 x 25 x 25	4 x 1 x 1		P40	P60	P80	P120	P150	P180	P240	P320	6,800	8,800	10		
100 x 30 x 25	4 x 1-3/16 x 1		P40	P60	P80	P120	P150	P180	P240	P320	6,800	8,800	10		
100 x 50 x 16	4 x 2 x 5/8		P40	P60	P80	P120	P150	P180	P240	P320	6,800	8,800	10		
100 x 25 x 25	4 x 2 x 1		P40	P60	P80	P120	P150	P180	P240	P320	6,800	8,800	10		
150 x 25 x 25	6 x 1 x 1		P40	P60	P80	P120	P150	P180	P240	P320	4,300	5,700	10		
150 x 30 x 25	6 x 1-3/16 x 1		P40	P60	P80	P120	P150	P180	P240	P320	4,300	5,700	10		
150 x 40 x 25	6 x 1-5/8 x 1		P40	P60	P80	P120	P150	P180	P240	P320	4,300	5,700	10		
150 x 50 x 25	6 x 2 x 1		P40	P60	P80	P120	P150	P180	P240	P320	4,300	5,700	10		
165 x 25 x 25	6-1/2 x 1 x 1		P40	P60	P80	P120	P150	P180	P240	P320	3,800	5,200	10		
165 x 30 x 25	6-1/2 x 1-3/16 x 1		P40	P60	P80	P120	P150	P180	P240	P320	3,800	5,200	10		
165 x 40 x 25	6-1/2 x 1-5/8 x 1		P40	P60	P80	P120	P150	P180	P240	P320	3,800	5,200	10		
165 x 50 x 25	6-1/2 x 2 x 1		P40	P60	P80	P120	P150	P180	P240	P320	3,800	5,200	10		
165 x 25 x 30	6-1/2 x 1 x 1-3/16		P40	P60	P80	P120	P150	P180	P240	P320	3,800	5,200	10		
165 x 30 x 30	6-1/2 x 1-3/16 x 1-3/16		P40	P60	P80	P120	P150	P180	P240	P320	3,800	5,200	10		
165 x 50 x 30	6-1/2 x 2 x 1-3/16		P40	P60	P80	P120	P150	P180	P240	P320	3,800	5,200	10		
165 x 25 x 45	6-1/2 x 1 x 1-3/4		P40	P60	P80	P120	P150	P180	P240	P320	3,800	5,200	10		
165 x 30 x 45	6-1/2 x 1-3/16 x 1-3/4		P40	P60	P80	P120	P150	P180	P240	P320	3,800	5,200	10		
165 x 50 x 45	6-1/2 x 2 x 1-3/4		P40	P60	P80	P120	P150	P180	P240	P320	3,800	5,200	10		
165 x 25 x 54	6-1/2 x 1 x 2-1/8		P40	P60	P80	P120	P150	P180	P240	P320	3,800	5,200	10		
165 x 30 x 54	6-1/2 x 1-3/16 x 2-1/8		P40	P60	P80	P120	P150	P180	P240	P320	3,800	5,200	10		
165 x 50 x 54	6-1/2 x 2 x 2-1/8		P40	P60	P80	P120	P150	P180	P240	P320	3,800	5,200	10		
200 x 25 x 30	8 x 1 x 1-3/16		P40	P60	P80	P120	P150	P180	P240	P320	3,500	4,300	10		
200 x 30 x 30	8 x 1-3/16 x 1-3/16		P40	P60	P80	P120	P150	P180	P240	P320	3,500	4,300	10		
200 x 50 x 30	8 x 2 x 1-3/16		P40	P60	P80	P120	P150	P180	P240	P320	3,500	4,300	10		
200 x 25 x 45	8 x 1 x 1-3/4		P40	P60	P80	P120	P150	P180	P240	P320	3,500	4,300	10		
200 x 30 x 45	8 x 1-3/16 x 1-3/4		P40	P60	P80	P120	P150	P180	P240	P320	3,500	4,300	10		
200 x 50 x 45	8 x 2 x 1-3/4		P40	P60	P80	P120	P150	P180	P240	P320	3,500	4,300	10		
200 x 25 x 54	8 x 1 x 2-1/8		P40	P60	P80	P120	P150	P180	P240	P320	3,500	4,300	10		
200 x 30 x 54	8 x 1-3/16 x 2-1/8		P40	P60	P80	P120	P150	P180	P240	P320	3,500	4,300	10		
200 x 50 x 54	8 x 2 x 2-1/8		P40	P60	P80	P120	P150	P180	P240	P320	3,500	4,300	10		
250 x 50 x 45	10 x 2 x 1-3/4		P40	P60	P80	P120	P150	P180	P240	P320	2,600	3,400	10		
250 x 25 x 100	10 x 1 x 4		P40	P60	P80	P120	P150	P180	P240	P320	2,600	3,400	10		
250 x 30 x 100	10 x 1-3/16 x 4		P40	P60	P80	P120	P150	P180	P240	P320	2,600	3,400	10		
250 x 50 x 100	10 x 2 x 4		P40	P60	P80	P120	P150	P180	P240	P320	2,600	3,400	10		
300 x 30 x 100	12 x 1-3/16 x 4		P40	P60	P80	P120	P150	P180	P240	P320	2,250	2,850	10		
300 x 50 x 100	12 x 2 x 4		P40	P60	P80	P120	P150	P180	P240	P320	2,250	2,850	10		
300 x 75 x 100	12 x 3 x 4		P40	P60	P80	P120	P150	P180	P240	P320	2,250	2,850	10		
350 x 30 x 132	14 x 1-3/16 x 5-1/8		P40	P60	P80	P120	P150	P180	P240	P320	1,850	2,250	10		
350 x 50 x 132	14 x 2 x 5-1/8		P40	P60	P80	P120	P150	P180	P240	P320	1,850	2,250	10		
350 x 60 x 132	14 x 2-3/8 x 5-1/8		P40	P60	P80	P120	P150	P180	P240	P320	1,850	2,250	10		
350 x 75 x 132	14 x 3 x 5-1/8		P40	P60	P80	P120	P150	P180	P240	P320	1,850	2,250	10		
350 x 100 x 132	14 x 4 x 5-1/8		P40	P60	P80	P120	P150	P180	P240	P320	1,850	2,250	10		
410 x 30 x 152	16 x 1-3/16 x 6		P40	P60	P80	P120	P150	P180	P240	P320	1,680	2,080	10		
410 x 50 x 152	16 x 2 x 6		P40	P60	P80	P120	P150	P180	P240	P320	1,680	2,080	10		
410 x 60 x 152	16 x 2-3/8 x 6		P40	P60	P80	P120	P150	P180	P240	P320	1,680	2,080	10		
410 x 75 x 152	16 x 3 x 6		P40	P60	P80	P120	P150	P180	P240	P320	1,680	2,080	10		
410 x 100 x 152	16 x 4 x 6		P40	P60	P80	P120	P150	P180	P240	P320	1,680	2,080	10		



### Zirconium oxide with steel flanges

Abrasive Materials : Premium Zirconium Oxide grain/X-wt. Flexible. cotton cloth  
 Mounting Type : Mounted with steel flanges  
 Application Fields: Finishing flat, concave,convex surface, grinding internal & outer surface  
 Workpiece Materials: Stainless steel, steels, NF- metals, aluminium, titanium, plastics, stones  
 Product Advantages : Aggressive grinding, extreme flexibility, consistent flap wear off, adapted to irregular shapes



Dimensions (mm) Diameter x Thickness x Bore	Dimensions (inches) Diameter x Thickness x Bore	Product Code & Grit Available				Recommended speed rpm	Max. Revolution per minute	Packaging units/pcs.
		Z627RF	Z628KF	Z629LF				
165 x 25 x 54	6-1/2 x 1 x 2-1/8	P 4 0	P 6 0	P 8 0	P 1 2 0	3,800	5,200	10
165 x 30 x 54	6-1/2 x 1-3/16 x 2-1/8	P 4 0	P 6 0	P 8 0	P 1 2 0	3,800	5,200	10
165 x 50 x 54	6-1/2 x 2 x 2-1/8	P 4 0	P 6 0	P 8 0	P 1 2 0	3,800	5,200	10
185 x 15 x 54	6-1/2 x 5/8 x 2-1/8	P 4 0	P 6 0	P 8 0	P 1 2 0	3,500	4,300	10
185 x 25 x 54	6-1/2 x 1 x 2-1/8	P 4 0	P 6 0	P 8 0	P 1 2 0	3,500	4,300	10
200 x 25 x 54	8 x 1 x 2-1/8	P 4 0	P 6 0	P 8 0	P 1 2 0	3,500	4,300	10
200 x 30 x 54	8 x 1-3/16 x 2-1/8	P 4 0	P 6 0	P 8 0	P 1 2 0	3,500	4,300	10
200 x 50 x 54	8 x 2 x 2-1/8	P 4 0	P 6 0	P 8 0	P 1 2 0	3,500	4,300	10
250 x 25 x 100	10 x 1 x 4	P 4 0	P 6 0	P 8 0	P 1 2 0	2,600	3,400	10
250 x 30 x 100	10 x 1-3/16 x 4	P 4 0	P 6 0	P 8 0	P 1 2 0	2,600	3,400	10
250 x 50 x 100	10 x 2 x 4	P 4 0	P 6 0	P 8 0	P 1 2 0	2,600	3,400	10
300 x 30 x 100	12 x 1-3/16 x 4	P 4 0	P 6 0	P 8 0	P 1 2 0	2,250	2,850	10
300 x 50 x 100	12 x 2 x 4	P 4 0	P 6 0	P 8 0	P 1 2 0	2,250	2,850	10
300 x 75 x 100	12 x 3 x 4	P 4 0	P 6 0	P 8 0	P 1 2 0	2,250	2,850	10
350 x 30 x 132	14 x 1-3/16 x 5-1/8	P 4 0	P 6 0	P 8 0	P 1 2 0	1,850	2,250	10
350 x 50 x 132	14 x 2 x 5-1/8	P 4 0	P 6 0	P 8 0	P 1 2 0	1,850	2,250	10
410 x 30 x 152	16 x 1-3/16 x 6	P 4 0	P 6 0	P 8 0	P 1 2 0	1,680	2,080	10
410 x 50 x 152	16 x 2 x 6	P 4 0	P 6 0	P 8 0	P 1 2 0	1,680	2,080	10
410 x 75 x 152	16 x 3 x 6	P 4 0	P 6 0	P 8 0	P 1 2 0	1,680	2,080	10

### Silicon carbide with steel flanges

Abrasive Materials : Black Silicon Carbide grain/X-wt. Flexible. cotton cloth  
 Mounting Type : Mounted with steel flanges  
 Application Fields: Finishing flat, concave,convex surface, grinding internal & outer surface  
 Workpiece Materials: Stainless steel, steels, NF- metals, aluminium, titanium, plastics, stones  
 Product Advantages : Aggressive grinding, extreme flexibility, consistent flap wear off, adapted to irregular shapes



Dimensions (mm) Diameter x Thickness x Bore	Dimensions (inches) Diameter x Thickness x Bore	Product Code & Grit Available								Recommended speed rpm	Max. Revolution per minute	Packaging units/pcs.
		C827SF	C828KF	C829LF								
165 x 25 x 54	6-1/2 x 1 x 2-1/8	P40	P60	P80	P120	P150	P180	P240	P320	3,800	5,200	10
165 x 30 x 54	6-1/2 x 1-3/16 x 2-1/8	P40	P60	P80	P120	P150	P180	P240	P320	3,800	5,200	10
165 x 50 x 54	6-1/2 x 2 x 2-1/8	P40	P60	P80	P120	P150	P180	P240	P320	3,800	5,200	10
185 x 15 x 54	6-1/2 x 5/8 x 2-1/8	P40	P60	P80	P120	P150	P180	P240	P320	3,500	4,300	10
185 x 25 x 54	6-1/2 x 1 x 2-1/8	P40	P60	P80	P120	P150	P180	P240	P320	3,500	4,300	10
200 x 25 x 54	8 x 1 x 2-1/8	P40	P60	P80	P120	P150	P180	P240	P320	3,500	4,300	10
200 x 30 x 54	8 x 1-3/16 x 2-1/8	P40	P60	P80	P120	P150	P180	P240	P320	3,500	4,300	10
200 x 50 x 54	8 x 2 x 2-1/8	P40	P60	P80	P120	P150	P180	P240	P320	3,500	4,300	10
250 x 25 x 100	10 x 1 x 4	P40	P60	P80	P120	P150	P180	P240	P320	2,600	3,400	10
250 x 30 x 100	10 x 1-3/16 x 4	P40	P60	P80	P120	P150	P180	P240	P320	2,600	3,400	10
250 x 50 x 100	10 x 2 x 4	P40	P60	P80	P120	P150	P180	P240	P320	2,600	3,400	10
300 x 30 x 100	12 x 1-3/16 x 4	P40	P60	P80	P120	P150	P180	P240	P320	2,250	2,850	10
300 x 50 x 100	12 x 2 x 4	P40	P60	P80	P120	P150	P180	P240	P320	2,250	2,850	10
300 x 75 x 100	12 x 3 x 4	P40	P60	P80	P120	P150	P180	P240	P320	2,250	2,850	10
350 x 30 x 132	14 x 1-3/16 x 5-1/8	P40	P60	P80	P120	P150	P180	P240	P320	1,850	2,250	10
350 x 50 x 132	14 x 2 x 5-1/8	P40	P60	P80	P120	P150	P180	P240	P320	1,850	2,250	10
410 x 30 x 152	16 x 1-3/16 x 6	P40	P60	P80	P120	P150	P180	P240	P320	1,680	2,080	10
410 x 50 x 152	16 x 2 x 6	P40	P60	P80	P120	P150	P180	P240	P320	1,680	2,080	10
410 x 75 x 152	16 x 3 x 6	P40	P60	P80	P120	P150	P180	P240	P320	1,680	2,080	10

### Aluminium oxide file belts

**Abrasive Materials :** Aluminium oxide grain/Y-wt flex Poly-cotton cloth/Resin over Resin coating  
**Belt Jointing Type:** Overlap joint and butt joint with reinforced tape  
**Application Fields:** Grinding, deburring, finishing on contours area and hard to reach surfaces  
**Workpiece Materials :** Alloyed steels, Inox, NF-metals, aluminium, titanium alloys, plastics, wood  
**Product Advantages :** Excellent grinding performance, high tear strength with optimum flexibility, longworking life



Belt Sizes (mm) Width x Length	Belt Sizes (inches) Width x Length	Product Code & Grit Available												Packaging units/pcs.
		K366DX				K368TX				K369GX				
6.35 x 305	1/4 x 12	P36	P40	P50	P60	P80	P100	P120	P150	P180	P240	P320	10	
6.35 x 457	1/4 x 18	P36	P40	P50	P60	P80	P100	P120	P150	P180	P240	P320	10	
6.35 x 521	1/4 x 20-1/2	P36	P40	P50	P60	P80	P100	P120	P150	P180	P240	P320	10	
6.35 x 610	1/4 x 24	P36	P40	P50	P60	P80	P100	P120	P150	P180	P240	P320	10	
9.53 x 305	3/8 x 12	P36	P40	P50	P60	P80	P100	P120	P150	P180	P240	P320	10	
9.53 x 330	3/8 x 13	P36	P40	P50	P60	P80	P100	P120	P150	P180	P240	P320	10	
9.53 x 533	3/8 x 21	P36	P40	P50	P60	P80	P100	P120	P150	P180	P240	P320	10	
9.53 x 610	3/8 x 24	P36	P40	P50	P60	P80	P100	P120	P150	P180	P240	P320	10	
12.7 x 305	1/2 x 12	P36	P40	P50	P60	P80	P100	P120	P150	P180	P240	P320	10	
12.7 x 457	1/2 x 18	P36	P40	P50	P60	P80	P100	P120	P150	P180	P240	P320	10	
12.7 x 521	1/2 x 20-1/2	P36	P40	P50	P60	P80	P100	P120	P150	P180	P240	P320	10	
12.7 x 533	1/2 x 21	P36	P40	P50	P60	P80	P100	P120	P150	P180	P240	P320	10	
12.7 x 610	1/2 x 24	P36	P40	P50	P60	P80	P100	P120	P150	P180	P240	P320	10	
15.9 x 521	5/8 x 20-1/2	P36	P40	P50	P60	P80	P100	P120	P150	P180	P240	P320	10	
19.0 x 457	3/4 x 18	P36	P40	P50	P60	P80	P100	P120	P150	P180	P240	P320	10	
19.0 x 521	3/4 x 20-1/2	P36	P40	P50	P60	P80	P100	P120	P150	P180	P240	P320	10	
25.2 x 305	1 x 12	P36	P40	P50	P60	P80	P100	P120	P150	P180	P240	P320	10	
25.2 x 457	1 x 18	P36	P40	P50	P60	P80	P100	P120	P150	P180	P240	P320	10	
25.2 x 610	1 x 24	P36	P40	P50	P60	P80	P100	P120	P150	P180	P240	P320	10	
25.2 x 762	1 x 30	P36	P40	P50	P60	P80	P100	P120	P150	P180	P240	P320	10	

### Ceramic alumina file belts

**Abrasive Materials :** Ceramic oxide grain/Y-wt. flex poly-cotton cloth/R over R/Closed coating  
**Belt Jointing Type:** Overlap joint and butt joint with reinforced tape  
**Application Fields:** Grinding, deburring, finishing on contours area or hard to reach surfaces  
**Workpiece Materials :** Chromium & CrNi steel, alloy steel, iron, nickel titanium alloys, NF- metals  
**Product Advantages :** High stock removal at low contact pressure with high tear strength by its self-sharpening grains



Belt Sizes (mm) Width x Length	Belt Sizes (inches) Width x Length	Product Code & Grit Available								Packaging units/pcs.
		S968SX			S978MX			S988RX		
6.35 x 305	1/4 x 12	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	10	
6.35 x 457	1/4 x 18	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	10	
6.35 x 521	1/4 x 20-1/2	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	10	
6.35 x 610	1/4 x 24	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	10	
9.53 x 305	3/8 x 12	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	10	
9.53 x 330	3/8 x 13	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	10	
9.53 x 533	3/8 x 21	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	10	
9.53 x 610	3/8 x 24	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	10	
12.7 x 305	1/2 x 12	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	10	
12.7 x 457	1/2 x 18	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	10	
12.7 x 521	1/2 x 20-1/2	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	10	
12.7 x 533	1/2 x 21	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	10	
12.7 x 610	1/2 x 24	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	10	
15.9 x 521	5/8 x 20-1/2	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	10	
19.0 x 457	3/4 x 18	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	10	
19.0 x 521	3/4 x 20-1/2	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	10	
25.2 x 305	1 x 12	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	10	
25.2 x 457	1 x 18	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	10	
25.2 x 610	1 x 24	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	10	

### Zirconium oxide file belts

**Abrasive Materials :** Zirconium oxide grain/Y-wt flex Poly-cotton cloth/Resin over Resin coating  
**Belt Jointing Type:** Overlap joint and butt joint with reinforced tape  
**Application Fields:** Grinding, deburring, finishing on contours area or hard to reach surfaces  
**Workpiece Materials :** Stainless steel, Alloyed steel, inox NF-metals, aluminium, titanium alloys  
**Product Advantages :** Efficient removal, grinding performance, higher tear strength with a lower operating temperature



Belt Sizes (mm) Width x Length	Belt Sizes (inches) Width x Length	Product Code & Grit Available								Packaging units/pcs.
		Z617SX		Z618TX			Z619LX			
6.35 x 305	1/4 x 12	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	10	
6.35 x 457	1/4 x 18	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	10	
6.35 x 521	1/4 x 20-1/2	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	10	
6.35 x 610	1/4 x 24	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	10	
9.53 x 305	3/8 x 12	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	10	
9.53 x 330	3/8 x 13	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	10	
9.53 x 533	3/8 x 21	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	10	
9.53 x 610	3/8 x 24	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	10	
12.7 x 305	1/2 x 12	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	10	
12.7 x 457	1/2 x 18	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	10	
12.7 x 521	1/2 x 20-1/2	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	10	
12.7 x 533	1/2 x 21	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	10	
12.7 x 610	1/2 x 24	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	10	
15.9 x 521	5/8 x 20-1/2	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	10	
19.0 x 457	3/4 x 18	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	10	
19.0 x 521	3/4 x 20-1/2	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	10	
25.2 x 305	1 x 12	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	10	
25.2 x 457	1 x 18	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	10	
25.2 x 610	1 x 24	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	10	
25.2 x 762	1 x 30	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	10	

### Surface conditioning file belts

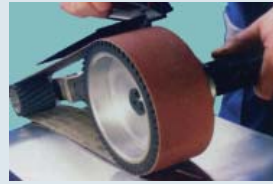
**Abrasive Materials :** Refined aluminium oxide grain/Scotch Brite three dimensional materials  
**Belt Jointing Type:** Overlap joint and butt joint with reinforced tape  
**Application Fields:** Grinding, deburring, finishing on contours area or hard to reach surfaces  
**Workpiece Materials :** Steels, Inox, Titanium, aluminium alloys, NF- metals, fiberglass, plastics  
**Product Advantages :** Open texture with consistent finishing quality, use at lower temperature, with anti-clogging features



Belt Sizes (mm) Width x Length	Belt Sizes (inches) Width x Length	Product Code & Grit Available						Packaging units/pcs.
		K768SM		K778BM		K798LM		
6.35 x 305	1/4 x 12	Coarse	Medium	Fine	Very Fine	Super Fine	10	
6.35 x 457	1/4 x 18	Coarse	Medium	Fine	Very Fine	Super Fine	10	
6.35 x 521	1/4 x 20-1/2	Coarse	Medium	Fine	Very Fine	Super Fine	10	
6.35 x 610	1/4 x 24	Coarse	Medium	Fine	Very Fine	Super Fine	10	
9.53 x 305	3/8 x 12	Coarse	Medium	Fine	Very Fine	Super Fine	10	
9.53 x 330	3/8 x 13	Coarse	Medium	Fine	Very Fine	Super Fine	10	
9.53 x 533	3/8 x 21	Coarse	Medium	Fine	Very Fine	Super Fine	10	
9.53 x 610	3/8 x 24	Coarse	Medium	Fine	Very Fine	Super Fine	10	
12.7 x 305	1/2 x 12	Coarse	Medium	Fine	Very Fine	Super Fine	10	
12.7 x 457	1/2 x 18	Coarse	Medium	Fine	Very Fine	Super Fine	10	
12.7 x 521	1/2 x 20-1/2	Coarse	Medium	Fine	Very Fine	Super Fine	10	
12.7 x 533	1/2 x 21	Coarse	Medium	Fine	Very Fine	Super Fine	10	
12.7 x 610	1/2 x 24	Coarse	Medium	Fine	Very Fine	Super Fine	10	
15.9 x 521	5/8 x 20-1/2	Coarse	Medium	Fine	Very Fine	Super Fine	10	
19.0 x 457	3/4 x 18	Coarse	Medium	Fine	Very Fine	Super Fine	10	
19.0 x 521	3/4 x 20-1/2	Coarse	Medium	Fine	Very Fine	Super Fine	10	
25.2 x 305	1 x 12	Coarse	Medium	Fine	Very Fine	Super Fine	10	
25.2 x 457	1 x 18	Coarse	Medium	Fine	Very Fine	Super Fine	10	
25.2 x 610	1 x 24	Coarse	Medium	Fine	Very Fine	Super Fine	10	

### Aluminium oxide portable belts

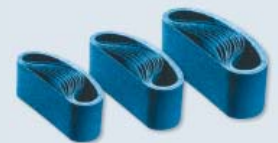
**Abrasive Materials :** Aluminium oxide grain/Y-wt flex Poly-cotton cloth/Resin over Resin coating  
**Belt Jointing Type:** Overlap joint and butt joint with reinforced tape  
**Application Fields:** Grinding, deburring, finishing on contours area or hard to reach surfaces  
**Workpiece Materials :** Alloyed steel, Inox, NF-metals aluminium, titanium alloys, plastics, wood  
**Product Advantages :** Excellent grinding performance, high tear strength with optimum flexibility, longworking life



Belt Sizes (mm) Width x Length	Belt Sizes (inches) Width x Length	Product Code & Grit Available															Packaging units/pcs.		
		K366DX					K368TX					K369GX							
75 x 457	3 x 18	P36	P40	P50	P60	P80	P100	P120	P150	P180	P240	P320							10
75 x 480	3 x 19	P36	P40	P50	P60	P80	P100	P120	P150	P180	P240	P320							10
75 x 508	3 x 20	P36	P40	P50	P60	P80	P100	P120	P150	P180	P240	P320							10
75 x 533	3 x 21	P36	P40	P50	P60	P80	P100	P120	P150	P180	P240	P320							10
75 x 575	3 x 22-1/2	P36	P40	P50	P60	P80	P100	P120	P150	P180	P240	P320							10
75 x 610	3 x 24	P36	P40	P50	P60	P80	P100	P120	P150	P180	P240	P320							10
90 x 393	3-1/2 x 15-1/2	P36	P40	P50	P60	P80	P100	P120	P150	P180	P240	P320							10
100 x 533	4 x 21	P36	P40	P50	P60	P80	P100	P120	P150	P180	P240	P320							10
100 x 560	4 x 22	P36	P40	P50	P60	P80	P100	P120	P150	P180	P240	P320							10
100 x 610	4 x 24	P36	P40	P50	P60	P80	P100	P120	P150	P180	P240	P320							10

### Zirconium oxide portable belts

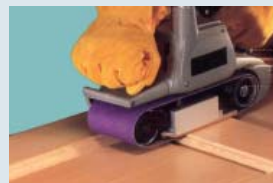
**Abrasive Materials :** Aluminium oxide grain/Y-wt flex Poly-cotton cloth/Resin over Resin coating  
**Belt Jointing Type:** Overlap joint and butt joint with reinforced tape  
**Application Fields:** Grinding, deburring, finishing on contours area or hard to reach surfaces  
**Workpiece Materials :** Alloyed steel, Inox, NF-metals aluminium, titanium alloys, plastic, wood  
**Product Advantages :** Excellent grinding performance, high tear strength with optimum flexibility,longworking life



Belt Sizes (mm) Width x Length	Belt Sizes (inches) Width x Length	Product Code & Grit Available										Packaging units/pcs.
		Z617SX			Z618TX				Z619LX			
75 x 457	3 x 18	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0				10
75 x 480	3 x 19	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0				10
75 x 508	3 x 20	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0				10
75 x 533	3 x 21	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0				10
75 x 575	3 x 22-1/2	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0				10
75 x 610	3 x 24	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0				10
90 x 393	3-1/2 x 15-1/2	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0				10
100 x 533	4 x 21	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0				10
100 x 560	4 x 22	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0				10
100 x 610	4 x 24	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0				10

### Ceramic alumina portable belts

**Abrasive Materials :** Ceramic oxide grain/Y-wt. flex poly-cotton cloth/R over R/Closed coating  
**Belt Jointing Type:** Overlap joint and butt joint with reinforced tape  
**Application Fields:** Grinding, deburring, finishing on contours area or hard to reach surfaces  
**Workpiece Materials :** Chromium & CrNi steel, alloy steel, iron, nickel titanium alloys, NF- metals  
**Product Advantages :** High stock removal at a lower contact pressure with higher tear strength by self-sharpening grains



Belt Sizes (mm) Width x Length	Belt Sizes (inches) Width x Length	Product Code & Grit Available										Packaging units/pcs.
		S988SX			S978MX				S988RX			
75 x 457	3 x 18	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0				10
75 x 480	3 x 19	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0				10
75 x 508	3 x 20	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0				10
75 x 533	3 x 21	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0				10
75 x 575	3 x 22-1/2	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0				10
75 x 610	3 x 24	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0				10
90 x 393	3-1/2 x 15-1/2	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0				10
100 x 533	4 x 21	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0				10
100 x 560	4 x 22	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0				10
100 x 610	4 x 24	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0				10

### Aluminium oxide benchstand belts

**Abrasive Materials :** Aluminium oxide grain/Y-wt flex Poly-cotton cloth/Resin over Resin coating  
**Belt Jointing Type:** Overlap joint and butt joint with reinforced tape  
**Application Fields:** Grinding, deburring, finishing on contours area or hard to reach surfaces  
**Workpiece Materials :** Alloyed steel, Inox, NF- metals aluminium, titanium alloys, plastics, wood  
**Product Advantages :** Excellent grinding performance, high tear strength with optimum flexibility, long working life



Belt Sizes (mm) Width x Length	Belt Sizes (inches) Width x Length	Product Code & Grit Available															Packaging units/pcs.							
		K366DX					K368TX					K369GX												
25 x 1067	1 x 42	P36	P40	P50	P60	P80	P100	P120	P150	P180	P240	P320	P36	P40	P50	P60	P80	P100	P120	P150	P180	P240	P320	10
38 x 1524	1-1/2 x 60	P36	P40	P50	P60	P80	P100	P120	P150	P180	P240	P320	P36	P40	P50	P60	P80	P100	P120	P150	P180	P240	P320	10
50 x 1220	2 x 48	P36	P40	P50	P60	P80	P100	P120	P150	P180	P240	P320	P36	P40	P50	P60	P80	P100	P120	P150	P180	P240	P320	10
50 x 1524	2 x 60	P36	P40	P50	P60	P80	P100	P120	P150	P180	P240	P320	P36	P40	P50	P60	P80	P100	P120	P150	P180	P240	P320	10
50 x 1830	2 x 72	P36	P40	P50	P60	P80	P100	P120	P150	P180	P240	P320	P36	P40	P50	P60	P80	P100	P120	P150	P180	P240	P320	10
65 x 1524	2-1/2 x 60	P36	P40	P50	P60	P80	P100	P120	P150	P180	P240	P320	P36	P40	P50	P60	P80	P100	P120	P150	P180	P240	P320	10
100 x 915	4 x 36	P36	P40	P50	P60	P80	P100	P120	P150	P180	P240	P320	P36	P40	P50	P60	P80	P100	P120	P150	P180	P240	P320	10
100 x 1372	4 x 54	P36	P40	P50	P60	P80	P100	P120	P150	P180	P240	P320	P36	P40	P50	P60	P80	P100	P120	P150	P180	P240	P320	10
150 x 1220	6 x 48	P36	P40	P50	P60	P80	P100	P120	P150	P180	P240	P320	P36	P40	P50	P60	P80	P100	P120	P150	P180	P240	P320	10
150 x 1524	6 x 60	P36	P40	P50	P60	P80	P100	P120	P150	P180	P240	P320	P36	P40	P50	P60	P80	P100	P120	P150	P180	P240	P320	10

### Zirconium oxide benchstand belts

**Abrasive Materials :** Zirconium oxide grain/Y-wt flex Poly-cotton cloth/Resin over Resin coating  
**Belt Jointing Type:** Overlap joint and butt joint with reinforced tape  
**Application Fields:** Grinding, deburring, finishing on contours area or hard to reach surfaces  
**Workpiece Materials :** Alloyed steel, Inox, NF- metals aluminium, titanium alloys, plastics, wood  
**Product Advantages :** Excellent grinding performance, high tear strength with optimum flexibility, long working life



Belt Sizes (mm) Width x Length	Belt Sizes (inches) Width x Length	Product Code & Grit Available										Packaging units/pcs.				
		Z617SX			Z618TX				Z619LX							
25 x 1067	1 x 42	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	10
38 x 1524	1-1/2 x 60	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	10
50 x 1220	2 x 48	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	10
50 x 1524	2 x 60	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	10
50 x 1830	2 x 72	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	10
65 x 1524	2-1/2 x 60	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	10
100 x 915	4 x 36	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	10
100 x 1372	4 x 54	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	10
150 x 1220	6 x 48	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	10
150 x 1524	6 x 60	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	10

### Ceramic alumina benchstand belts

**Abrasive Materials :** Ceramic oxide grain/Y-wt. flex poly-cotton cloth/R over R/Closed coating  
**Belt Jointing Type:** Overlap joint and butt joint with reinforced tape  
**Application Fields:** Grinding, deburring, finishing on contours area or hard to reach surfaces  
**Workpiece Materials :** Chromium & CrNi steel, alloy steel, iron, nickel titanium alloys, NF- metals  
**Product Advantages :** High stock removal at lower contact pressure with higher tear strength by self-sharpening grains



Belt Sizes (mm) Width x Length	Belt Sizes (inches) Width x Length	Product Code & Grit Available										Packaging units/pcs.				
		S968SX			S978MX				S988KX							
25 x 1067	1 x 42	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	10
38 x 1524	1-1/2 x 60	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	10
50 x 1220	2 x 48	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	10
50 x 1524	2 x 60	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	10
50 x 1830	2 x 72	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	10
65 x 1524	2-1/2 x 60	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	10
100 x 915	4 x 36	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	10
100 x 1372	4 x 54	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	10
150 x 1220	6 x 48	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	10
150 x 1524	6 x 60	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	P 3 6	P 4 0	P 5 0	P 6 0	P 8 0	P 1 0 0	P 1 2 0	10

### Aluminium oxide backstand belts

**Abrasive Materials :** Aluminium oxide grain/Y-wt flex Poly-cotton cloth/Resin over Resin coating  
**Belt Jointing Type:** Overlap joint and butt joint with reinforced tape  
**Application Fields:** Grinding, deburring, finishing on contours area or hard to reach surfaces  
**Workpiece Materials :** Alloyed steel, Inox, NF- metals aluminium, titanium alloys, plastics, wood  
**Product Advantages :** Excellent grinding performance, high tear strength with optimum flexibility, longworking life



Belt Sizes (mm) Width x Length	Belt Sizes (inches) Width x Length	Product Code & Grit Available												Packaging units/pcs.
		K366DX				K368TX				K369GX				
50 x 3353	2 x 132	P36	P40	P50	P60	P80	P100	P120	P150	P180	P240	P320	10	
75 x 3353	3 x 132	P36	P40	P50	P60	P80	P100	P120	P150	P180	P240	P320	10	
100 x 3353	4 x 132	P36	P40	P50	P60	P80	P100	P120	P150	P180	P240	P320	10	
150 x 3350	6 x 132	P36	P40	P50	P60	P80	P100	P120	P150	P180	P240	P320	10	

### Zirconium oxide backstand belts

**Abrasive Materials :** Zirconium oxide grain/Y-wt flex Poly-cotton cloth/Resin over Resin coating  
**Belt Jointing Type:** Overlap joint and butt joint with reinforced tape  
**Application Fields:** Grinding, deburring, finishing on contours area or hard to reach surfaces  
**Workpiece Materials :** Alloyed steel, Inox, NF- metals aluminium, titanium alloys, plastics, wood  
**Product Advantages :** Excellent grinding performance, high tear strength with optimum flexibility, long working life



Belt Sizes (mm) Width x Length	Belt Sizes (inches) Width x Length	Product Code & Grit Available												Packaging units/pcs.
		Z617SX				Z618TX				Z619LX				
50 x 3353	2 x 132	P36	P40	P50	P60	P80	P100	P120	P150	P180	P240	P320	10	
75 x 3353	3 x 132	P36	P40	P50	P60	P80	P100	P120	P150	P180	P240	P320	10	
100 x 3353	4 x 132	P36	P40	P50	P60	P80	P100	P120	P150	P180	P240	P320	10	
150 x 3350	6 x 132	P36	P40	P50	P60	P80	P100	P120	P150	P180	P240	P320	10	

### Ceramic alumina backstand belts

**Abrasive Materials :** Ceramic oxide grain/Y-wt. flex poly-cotton cloth/R over R/Closed coating  
**Belt Jointing Type:** Overlap joint and butt joint with reinforced tape  
**Application Fields:** Grinding, deburring, finishing on contours area or hard to reach surfaces  
**Workpiece Materials :** Chromium & CrNi steel, alloy steel, iron, nickel titanium alloys, NF- metals  
**Product Advantages :** High stock removal at low contact pressure with high tear strength by its self-sharpening grains



Belt Sizes (mm) Width x Length	Belt Sizes (inches) Width x Length	Product Code & Grit Available												Packaging units/pcs.
		S968SX				S978MX				S988RX				
50 x 3353	2 x 132	P36	P40	P50	P60	P80	P100	P120	P150	P180	P240	P320	10	
75 x 3353	3 x 132	P36	P40	P50	P60	P80	P100	P120	P150	P180	P240	P320	10	
100 x 3353	4 x 132	P36	P40	P50	P60	P80	P100	P120	P150	P180	P240	P320	10	
150 x 3350	6 x 132	P36	P40	P50	P60	P80	P100	P120	P150	P180	P240	P320	10	

### Surface conditioning backstand belts

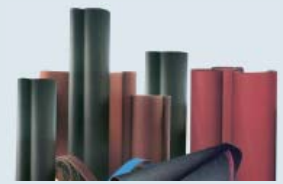
**Abrasive Materials :** Refined aluminium oxide grain/Scrim three dimensional fiber materials  
**Belt Jointing Type:** Overlap joint and butt joint with reinforced tape  
**Application Fields:** Grinding, deburring, finishing on contours area or hard to reach surfaces  
**Workpiece Materials :** Steels, Inox, Titanium, aluminium alloys, NF- metals, fiberglass, plastics  
**Product Advantages :** Open texture with consistent finishing quality, use at a lower temperature with anti-clogging features



Belt Sizes (mm) Width x Length	Belt Sizes (inches) Width x Length	Product Code & Grit Available									Packaging units/pcs.
		K768SM			K778BM			K798LM			
25 x 1067	1 x 42	Coarse	Medium	Fine	Very Fine	Super Fine					10
50 x 1829	2 x 72	Coarse	Medium	Fine	Very Fine	Super Fine					10
50 x 3353	2 x 132	Coarse	Medium	Fine	Very Fine	Super Fine					10
75 x 2286	3 x 90	Coarse	Medium	Fine	Very Fine	Super Fine					10
75 x 3353	3 x 132	Coarse	Medium	Fine	Very Fine	Super Fine					10
100 x 915	4 x 36	Coarse	Medium	Fine	Very Fine	Super Fine					10
100 x 1372	4 x 54	Coarse	Medium	Fine	Very Fine	Super Fine					10
100 x 3353	4 x 132	Coarse	Medium	Fine	Very Fine	Super Fine					10
150 x 1220	6 x 48	Coarse	Medium	Fine	Very Fine	Super Fine					10
150 x 3350	6 x 132	Coarse	Medium	Fine	Very Fine	Super Fine					10

### Silicon carbide wide sanding belts

**Abrasive Materials :** Silicon carbide grain /X, Y-wt. polyester cloth/R over R/closed coating  
**Belt Jointing Type:** Overlap joint and butt joint with reinforced tape  
**Application Fields:** Calibration, Intermediate & Finishing sanding in-Panel Making industry  
**Workpiece Materials :** Particle, chip, high/medium density fiberboard, plywood, stainless sheet  
**Product Advantages :** Aggressive sanding performance with the anti-clogging properties by its self-sharpening grains



Belt Sizes (mm) Width x Length	Belt Sizes (inches)			Product Code & Grit Available									Packaging units/pcs.
	Width	x	Length	C898DX			C899SY			C538SF			
1300 x 1900	51	x	75	P 36	P 40	P 50	P 60	P 80	P 100	P 120	P 150	P 180	10
1310 x 1900	51-3/8	x	75	P 36	P 40	P 50	P 60	P 80	P 100	P 120	P 150	P 180	10
1315 x 2620	52	x	103	P 36	P 40	P 50	P 60	P 80	P 100	P 120	P 150	P 180	10
1320 x 2500	52	x	98	P 36	P 40	P 50	P 60	P 80	P 100	P 120	P 150	P 180	10
1330 x 2150	52-3/8	x	85	P 36	P 40	P 50	P 60	P 80	P 100	P 120	P 150	P 180	10
1330 x 2200	52-3/8	x	86	P 36	P 40	P 50	P 60	P 80	P 100	P 120	P 150	P 180	10
1330 x 2620	52-3/8	x	103	P 36	P 40	P 50	P 60	P 80	P 100	P 120	P 150	P 180	10
1330 x 3250	52-3/8	x	128	P 36	P 40	P 50	P 60	P 80	P 100	P 120	P 150	P 180	10
1350 x 2150	53	x	85	P 36	P 40	P 50	P 60	P 80	P 100	P 120	P 150	P 180	10
1350 x 2600	53	x	102	P 36	P 40	P 50	P 60	P 80	P 100	P 120	P 150	P 180	10
1350 x 2620	53	x	103	P 36	P 40	P 50	P 60	P 80	P 100	P 120	P 150	P 180	10
1350 x 2800	53	x	110	P 36	P 40	P 50	P 60	P 80	P 100	P 120	P 150	P 180	10
1350 x 3200	53	x	126	P 36	P 40	P 50	P 60	P 80	P 100	P 120	P 150	P 180	10
1370 x 2620	54	x	103	P 36	P 40	P 50	P 60	P 80	P 100	P 120	P 150	P 180	10
1380 x 2620	54	x	103	P 36	P 40	P 50	P 60	P 80	P 100	P 120	P 150	P 180	10
1380 x 2800	54	x	110	P 36	P 40	P 50	P 60	P 80	P 100	P 120	P 150	P 180	10
1400 x 2620	55	x	103	P 36	P 40	P 50	P 60	P 80	P 100	P 120	P 150	P 180	10
1400 x 3000	55	x	118	P 36	P 40	P 50	P 60	P 80	P 100	P 120	P 150	P 180	10
1400 x 3150	55	x	124	P 36	P 40	P 50	P 60	P 80	P 100	P 120	P 150	P 180	10
1400 x 3250	55	x	128	P 36	P 40	P 50	P 60	P 80	P 100	P 120	P 150	P 180	10

### Silicon carbide segmental sanding belts

**Abrasive Materials :** Silicon carbide grain /X, Y-wt. polyester cloth/R over R/closed coating.  
**Belt Jointing Type:** Overlap joint and butt joint with reinforced tape  
**Application Fields:** Calibration, Intermediate & Finishing sanding in-Panel Making industry.  
**Workpiece Materials :** Particle, chip, high/medium density fiberboard, plywood, stainless sheet.  
**Product Advantages :** Aggressive sanding performance with anti-clogging properties by self-sharpening grains.



Belt Sizes (mm) Width x Length	Belt Sizes (inches)			Product Code & Grit Available									Packaging units/pcs.
	Width	x	Length	C988SY			C998DY			C598SG			
1600 x 2620	63	x	103	P 36	P 40	P 50	P 60	P 80	P 100	P 120	P 150	P 180	10
1620 x 2500	64	x	98	P 36	P 40	P 50	P 60	P 80	P 100	P 120	P 150	P 180	10
1650 x 2800	65	x	110	P 36	P 40	P 50	P 60	P 80	P 100	P 120	P 150	P 180	10
1650 x 3000	65	x	118	P 36	P 40	P 50	P 60	P 80	P 100	P 120	P 150	P 180	10
1650 x 3100	65	x	122	P 36	P 40	P 50	P 60	P 80	P 100	P 120	P 150	P 180	10
1900 x 2620	75	x	103	P 36	P 40	P 50	P 60	P 80	P 100	P 120	P 150	P 180	10
1950 x 2800	77	x	110	P 36	P 40	P 50	P 60	P 80	P 100	P 120	P 150	P 180	10
1950 x 3000	77	x	118	P 36	P 40	P 50	P 60	P 80	P 100	P 120	P 150	P 180	10
1950 x 3200	77	x	126	P 36	P 40	P 50	P 60	P 80	P 100	P 120	P 150	P 180	10
1950 x 3800	77	x	150	P 36	P 40	P 50	P 60	P 80	P 100	P 120	P 150	P 180	10
1980 x 2800	78	x	110	P 36	P 40	P 50	P 60	P 80	P 100	P 120	P 150	P 180	10
1980 x 3000	78	x	118	P 36	P 40	P 50	P 60	P 80	P 100	P 120	P 150	P 180	10
1980 x 3220	78	x	127	P 36	P 40	P 50	P 60	P 80	P 100	P 120	P 150	P 180	10
2200 x 3200	87	x	126	P 36	P 40	P 50	P 60	P 80	P 100	P 120	P 150	P 180	10
2200 x 3810	87	x	150	P 36	P 40	P 50	P 60	P 80	P 100	P 120	P 150	P 180	10
2600 x 2800	103	x	110	P 36	P 40	P 50	P 60	P 80	P 100	P 120	P 150	P 180	10
2600 x 3200	103	x	126	P 36	P 40	P 50	P 60	P 80	P 100	P 120	P 150	P 180	10
2650 x 3200	105	x	126	P 36	P 40	P 50	P 60	P 80	P 100	P 120	P 150	P 180	10
3350 x 3200	132	x	126	P 36	P 40	P 50	P 60	P 80	P 100	P 120	P 150	P 180	10

### Aluminium oxide roloc discs

**Abrasive Materials :** Refined Aluminium Oxide grain/Y-wt. Poly-Cotton Cloth  
**Quick Change Type:** TR2 rapid Fastening system and TR3 rapid fastening system  
**Application Fields:** Mould, tool, mechanical, automotive, aeronautical, aerospace industry  
**Workpiece Materials:** Alloyed steels, stainless steel, cast iron, NF - metals, aluminium alloys  
**Product Advantages :** Quickly change, vibration-free, anit-clogging, for contours & concave or convex surfaces



Diameter (mm)	Diameter (inches)	Mounting Type		Product Code & Grit Available									Recommended speed rpm	Max. Revolution per minute	Packaging units/pcs.
		TR2	TR3	K366RD			K368TD			K369GD					
50	2	✓	✓	P36	P40	P50	P60	P80	P100	P120	P150	P180	8,000 - 13,000	22,000	50
76	3	✓	✓	P36	P40	P50	P60	P80	P100	P120	P150	P180	5,000 - 9,000	20,000	25

### Zirconium oxide roloc discs

**Abrasive Materials :** Premium Zirconium Oxide grain/Y-wt. Poly-Cotton Cloth  
**Quick Change Type:** TR2 rapid fastening system and TR3 rapid fastening system  
**Application Fields:** Moulds, tools, mechanical, automotive, aeronautical, aerospace industry  
**Workpiece Materials:** Stainless steels, alloyed steel, NF-metals, aluminium alloys, glass fibers  
**Product Advantages :** Rapid change, high stock removal, anit-clogging, for contours & concave or convex surfaces



Diameter (mm)	Diameter (inches)	Mounting Type		Product Code & Grit Available									Recommended speed rpm	Max. Revolution per minute	Packaging units/pcs.
		TR2	TR3	Z617RD			Z618TD			Z619GD					
50	2	✓	✓	P36	P40	P50	P60	P80	P100	P120	8,000 - 13,000	22,000	50		
76	3	✓	✓	P36	P40	P50	P60	P80	P100	P120	5,000 - 9,000	20,000	25		

### Ceramic alumina roloc discs

**Abrasive Materials :** High quality Ceramic Oxide grain/Y-wt. Poly-Cotton Cloth  
**Quick Change Type:** TR2 rapid fastening system and TR3 rapid fastening system  
**Application Fields:** Mould, tool, mechanical, automotive, aeronautical, aerospace industry  
**Workpiece Materials:** Titanium, aluminium alloys, alloyed steels, inox, cast iron, NF - metals  
**Product Advantages :** Additive fillers, anit-loading and heat build up, for contours & concave or convex surfaces



Diameter (mm)	Diameter (inches)	Mounting Type		Product Code & Grit Available									Recommended speed rpm	Max. Revolution per minute	Packaging units/pcs.
		TR2	TR3	S968SD			S978MD			S988RD					
50	2	✓	✓	P36	P40	P50	P60	P80	P100	P120	8,000 - 13,000	22,000	50		
76	3	✓	✓	P36	P40	P50	P60	P80	P100	P120	5,000 - 9,000	20,000	25		

### Silicon carbide rolocdiscs

**Abrasive Materials :** Black Silicon Carbde grain/Y-wt. Poly-Cotton Cloth  
**Quick Change Type:** TR2 rapid fastening system and TR3 rapid fastening system  
**Application Fields:** Moulds, tools, mechanical, automotive, aeronautical, aerospace industry  
**Workpiece Materials:** Stainless steels, NF- metals, Titanium, aluminium alloys, copper, plastics  
**Product Advantages :** Quickly change, vibration-free, self - sharpening, for contours & concave or convex surfaces



Diameter (mm)	Diameter (inches)	Mounting Type		Product Code & Grit Available									Recommended speed rpm	Max. Revolution per minute	Packaging units/pcs.
		TR2	TR3	C828RD			C828SD			C828GD					
50	2	✓	✓	P36	P40	P50	P60	P80	P100	P120	P150	P180	8,000 - 13,000	22,000	50
76	3	✓	✓	P36	P40	P50	P60	P80	P100	P120	P150	P180	5,000 - 9,000	20,000	25

### Strip-it cleaning roloc discs

**Abrasive Materials :** Open structured non-woven synthetic fiber combined with silicon carbide  
**Quick Change Type:** TR2 rapid fastening system and TR3 rapid fastening system  
**Application Fields:** Mould, tools, mechanical, automotive, aeronautical, aerospace industry  
**Workpiece Materials:** Titanium, aluminium alloys, inox, NF-metal, fiberglass, concrete, plastic  
**Product Advantages :** Cool grinding with anti-loading property suit for contours & concave and shape finishing



Diameter (mm)	Diameter (inches)	Mounting Type		Product Code & Grit Available									Recommended speed rpm	Max. Revolution per minute	Packaging units/pcs.
		TR2	TR3	C816BD			C817RD			C818GD					
50	2	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	8,000 - 13,000	22,000	50
76	3	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	5,000 - 9,000	20,000	25



## Surface conditioning roloc discs

**Abrasive Materials :** Refined Aluminium Oxide grain/Scrim Surface conditioning Materials  
**Quick Change Type:** TR2 rapid Fastening system and TR3 rapid fastening system  
**Application Fields:** Moulds, tools, mechanical, automotive, aeronautical, aerospace industry  
**Workpiece Materials:** Alloyed & unalloyed steels, Inox, NF-metals, titanium, aluminium, copper  
**Product Advantages :** Good rigidity, consistent unloaded finishing suitable contours & concave or convex surfaces



Diameter (mm)	Diameter (inches)	Mounting Type		Product Code & Grit Available					Recommended speed rpm	Max. Revolution per minute	Packaging units/pcs.
		TR2	TR3	K768SD		K778MD		K798GD			
50	2	✓	✓	Coarse	Medium	Fine	Very Fine	Super Fine	8,000 - 13,000	22,000	50
76	3	✓	✓	Coarse	Medium	Fine	Very Fine	Super Fine	5,000 - 9,000	20,000	25

## Aluminium oxide mini roloc flap discs

**Abrasive Materials :** Refined Aluminium Oxide grain/X-wt. cotton cloth/fiberglass backing plate  
**Quick Change Type:** TR2 rapid fastening system and TR3 rapid fastening system  
**Application Fields:** Moulds, tools, mechanical, automotive, aeronautical, aerospace industry  
**Workpiece Materials:** Alloyed steel, stainless steels, iron, NF-metals, titanium, aluminium alloys  
**Product Advantages :** Quickly change, high stock removals on contours & concave or convex surfaces



Diameter (mm)	Diameter (inches)	Mounting Type		Product Code & Grit Available								Recommended speed rpm	Max. Revolution per minute	Packaging units/pcs.	
		TR2	TR3	K367RM		K368TM		K369GM							
50	2	✓	✓	P36	P40	P50	P60	P80	P100	P120	P150	P180	8,000 - 13,000	22,000	50
76	3	✓	✓	P36	P40	P50	P60	P80	P100	P120	P150	P180	5,000 - 9,000	20,000	25

## Zirconium oxide mini roloc flap discs

**Abrasive Materials :** Premium Zirconium Oxide grain/X-wt. cotton cloth/fiberglass backing plate  
**Quick Change Type:** TR2 rapid fastening system and TR3 rapid fastening system  
**Application Fields:** Moulds, tools, mechanical, automotive, aeronautical, aerospace industry  
**Workpiece Materials:** Stainless steel, alloyed steel, nonferrous metal, aluminium, copper alloy  
**Product Advantages :** Excellent grinding performance, suitable for removing seams and spots



Diameter (mm)	Diameter (inches)	Mounting Type		Product Code & Grit Available						Recommended speed rpm	Max. Revolution per minute	Packaging units/pcs.	
		TR2	TR3	Z617RM		Z618TM		Z619GM					
50	2	✓	✓	P36	P40	P50	P60	P80	P100	P120	8,000 - 13,000	22,000	50
76	3	✓	✓	P36	P40	P50	P60	P80	P100	P120	5,000 - 9,000	20,000	25

## Aluminium oxide mini roloc fiber discs

**Abrasive Materials :** Close coated Aluminium Oxide grain/Vulcanized Fiber-Paper backing  
**Quick Change Type:** TR2 rapid fastening system and TR3 rapid fastening system  
**Application Fields:** Mould, tool, mechanical, automotive, aeronautical, aerospace industry  
**Workpiece Materials:** Alloyed steels, stainless steels, cast iron, NF-metals, aluminium alloys  
**Product Advantages :** Quickly change, vibration-free, anti-clogging, for contours & concave or convex surfaces



Diameter (mm)	Diameter (inches)	Mounting Type		Product Code & Grit Available						Recommended speed rpm	Max. Revolution per minute	Packaging units/pcs.	
		TR2	TR3	K367RF		K368TF		K369GF					
50	2	✓	✓	P36	P40	P50	P60	P80	P100	P120	8,000 - 13,000	22,000	50
76	3	✓	✓	P36	P40	P50	P60	P80	P100	P120	5,000 - 9,000	20,000	25

## Zirconium oxide mini roloc fiber discs

**Abrasive Materials :** Close coated Aluminium Oxide grain/Vulcanized Fiber-Paper backing  
**Quick Change Type:** TR2 rapid fastening system and TR3 rapid fastening system  
**Application Fields:** Mould, tool, mechanical, automotive, aeronautical, aerospace industry  
**Workpiece Materials:** Stainless steels, alloyed steels, cast iron, NF-metals, aluminium alloys  
**Product Advantages :** Quickly change, vibration-free, anti-clogging, for contours & concave or convex surfaces



Diameter (mm)	Diameter (inches)	Mounting Type		Product Code & Grit Available						Recommended speed rpm	Max. Revolution per minute	Packaging units/pcs.	
		TR2	TR3	Z617RF		Z618TF		Z619GF					
50	2	✓	✓	P36	P40	P50	P60	P80	P100	P120	8,000 - 13,000	22,000	50
76	3	✓	✓	P36	P40	P50	P60	P80	P100	P120	5,000 - 9,000	20,000	25

**Strip-it cleaning discs with fiberglass backing**

**Abrasive Materials:** Open structured non-woven fiber combined with silicon carbide grain  
**Backing Type/Shape:** Reinforced Fiberglass Backing plate in flat - T27 form  
**Application Fields:** Cleaning weld, slight marks, spot, scale, rust, paints, surface roughening  
**Workpiece Materials:** Titanium, aluminium alloy, Inox, NF - metal, fiberglass, concrete, plastics  
**Product Advantages:** Cool grinding with anti-loading property suitable for surface contours and shape finishing



Dimensions (mm) Diameter x Bore	Dimensions (inches) Diameter x Bore	Product Code & Grit Available			Recommended Speed rpm	Max. Revolution per minute	Packaging units/pcs.
		C816BD	C817RD	C818GD			
100 x 16.00	4 x 5/8	✓	✓	✓	9,900	12,400	10
115 x 22.23	4-1/2 x 7/8	✓	✓	✓	8,600	11,000	10
125 x 22.23	5 x 7/8	✓	✓	✓	7,800	9,800	10
150 x 22.23	6 x 7/8	✓	✓	✓	6,600	8,200	10
180 x 22.23	7 x 7/8	✓	✓	✓	5,600	7,000	10

**Strip-it cleaning discs with straight shaft**

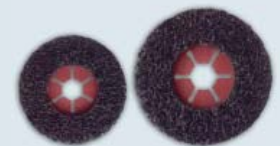
**Abrasive Materials:** Open structured non-woven fiber combined with silicon carbide grain  
**Backing Type/Shape:** Mounted with steel shaft  
**Application Fields:** Cleaning weld, slight marks, spot, scale, rust, paints, surface roughening  
**Workpiece Materials:** Titanium, aluminium alloy, Inox, NF - metal, fiberglass, concrete, plastics  
**Product Advantages:** Cool grinding with anti-loading property suitable for surface contours and shape finishing



Dimensions (mm) Diameter x Thickness x Shaft	Dimensions (inches) Diameter x Thickness x Shaft	Product Code & Grit Available			Recommended Speed rpm	Max. Revolution per minute	Packaging units/pcs.
		C816BS	C817RS	C818GS			
50 x 13 x 6	2 x 1/2 x 1/4	✓	✓	✓	12,000	16,000	10
50 x 25 x 6	2 x 1 x 1/4	✓	✓	✓	12,000	16,000	10
76 x 13 x 6	3 x 1/2 x 1/4	✓	✓	✓	8,000	10,500	10
76 x 25 x 6	3 x 1 x 1/4	✓	✓	✓	8,000	10,500	10
100 x 13 x 6	4 x 1/2 x 1/4	✓	✓	✓	6,000	8,000	10
100 x 25 x 6	4 x 1 x 1/4	✓	✓	✓	6,000	8,000	10
150 x 13 x 8	6 x 1/2 x 1/4	✓	✓	✓	4,000	5,300	10
150 x 25 x 8	6 x 1 x 1/4	✓	✓	✓	4,000	5,300	10

**Strip-it cleaning discs with vulcanized fiber backing**

**Abrasive Materials:** Open structured non-woven fiber combined with silicon carbide grain  
**Backing Type/Shape:** Vulcanized Fiber-Paper Backing with cross cut hole in T27 form  
**Application Fields:** Cleaning weld, slight marks, spot, scale, rust, paints, surface roughening  
**Workpiece Materials:** Titanium, aluminium alloy, Inox, NF - metal, fiberglass, concrete, plastics  
**Product Advantages:** Cool grinding with anti-loading property suitable for surface contours and shape finishing



Dimensions (mm) Diameter x Bore	Dimensions (inches) Diameter x Bore	Product Code & Grit Available			Recommended Speed rpm	Max. Revolution per minute	Packaging units/pcs.
		C816BF	C817RF	C818GF			
100 x 16.00	4 x 5/8	✓	✓	✓	9,900	12,400	10
115 x 22.23	4-1/2 x 7/8	✓	✓	✓	8,600	11,000	10
125 x 22.23	5 x 7/8	✓	✓	✓	7,800	9,800	10
150 x 22.23	6 x 7/8	✓	✓	✓	6,600	8,200	10
180 x 22.23	7 x 7/8	✓	✓	✓	5,600	7,000	10

**Strip-it cleaning discs with thread shaft**

**Abrasive Materials:** Open structured non-woven fiber combined with silicon carbide grain  
**Backing Type/Shape:** Mounted with steel threaded shaft  
**Application Fields:** Cleaning weld, slight marks, spot, scale, rust, paints, surface roughening  
**Workpiece Materials:** Titanium, aluminium alloy, Inox, NF - metal, fiberglass, concrete, plastics  
**Product Advantages:** Cool grinding with anti-loading property suitable for surface contours and shape finishing



Dimensions (mm) Diameter x Thickness x Shaft	Dimensions (inches) Diameter x Thickness x Shaft	Product Code & Grit Available			Recommended Speed rpm	Max. Revolution per minute	Packaging units/pcs.
		C816BT	C817RT	C818GT			
50 x 13 x TH	2 x 1/2 x 1/4	✓	✓	✓	12,000	16,000	10
76 x 13 x TH	3 x 1/2 x 1/4	✓	✓	✓	8,000	10,500	10
100 x 13 x TH	4 x 1/2 x 1/4	✓	✓	✓	6,000	8,000	10

**Abrasive Specialties  
for your maximum demands**





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