Q-FIN

Quality Finishing Machines

DEBURRING LEDGE ROUNDING FINISHING





QUALITY FINISHING MACHINES

At Q-Fin, we help organizations that want to leave an impression. Companies that are ready to get started with their 4.0 version. Companies that believe that simple production processes are not an obstacle, but an opportunity to stand out from the crowd. Exactly as we also want to stand out.

With our machines, we help entrepreneurs exceed expectations among their customers and colleagues with greater pleasure. We make sure that users can work happier and better on their work floor filled with charisma. That is our philosophy.

Our goal is to let entrepreneurs do what they do best: make the difference.

MACHINES

FINISHING

MACHINES















F1500





SEMI-AUTOMATICS **TOPGRINDER**





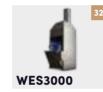


























IS NOT THE SAME WITHOUT THE



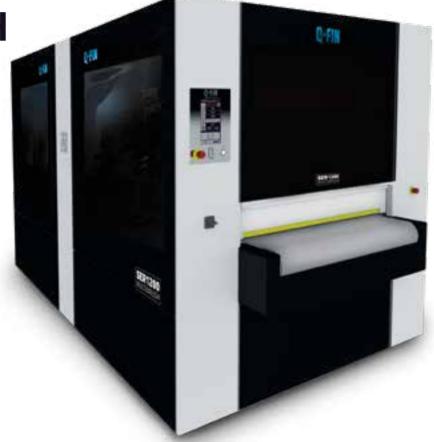




SER1200 MULTIBRUSH

ULTIMATE ALL-IN-ONE MACHINE

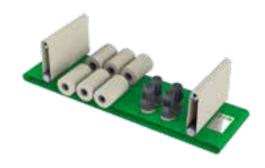
For deburring, edge rounding with R2+, non-directional and line finishing of sheet metal parts up to 1200 mm wide.











- Fastest and most complete deburring and finishing machine
- Suitable for non-directional finish, line finish and Radius 2
- Reproducible finish quality with error elimination
- Combination of operations programmable

Suitable for:











ROUGHNESS





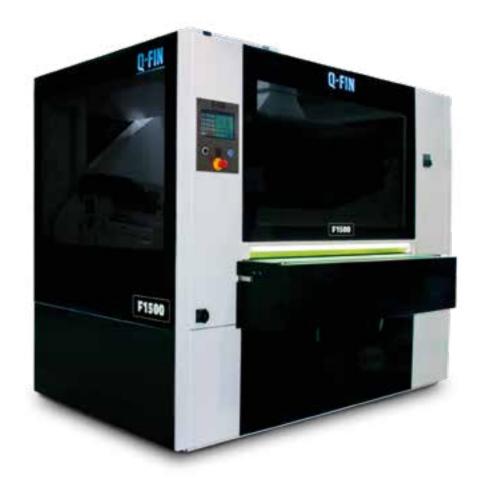


TECHNICAL SPECIFICATIONS Conveyor belt speed 0.3 - 8 m¹/min adiustable Vacuum or Product fixation magnet support 7.5 kW grinding unit with frequency control 2.2 kW disc brush motor with frequency control 7.5 kW Multibrush motor with frequency control Minimum workpiece 80 x 80 mm Maximum workpiece width 1200 mm Maximum workpiece height 150 mm 400 V. 50 Hz. 63 A. 32 kW Machine power supply Dimensions (L x W x H) 4105 x 2205 x 2320 mm Weight 6,000 kg

F1500

WIDE BELT FINISHING MACHINE

For finishing sheet metal parts up to 1500 mm wide. Allows you to determine the finish and produce at high speed.









- The fastest and most compact wide belt machine
- Vacuum or magnet support for non-ferrous or ferrous metals
- Optional automatic height setting on both grinding and brush units
- Easy-to-use HMI screen with adjustable programs

Suitable for:















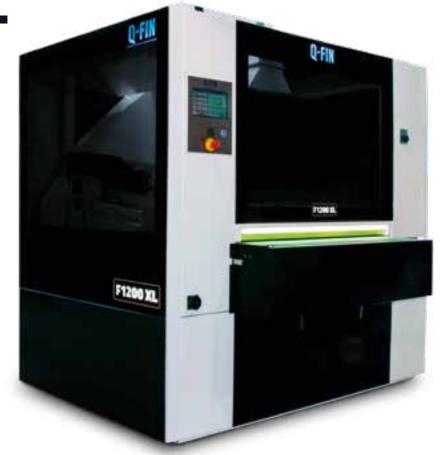


ECHNICAL SPECIFICATIONS		
0,3 - 8 m ¹ /min		
1		
4		
80 x 80 mm		
1500 mm		
150 mm		
400 V, 50 Hz, 32 A, 16 kW		
2150 x 2505 x 2320 mm		
3,760 kg		

F1200 XL

FULL OPTIONS FINISHING MACHINE

Deburring, edge rounding, and finish grinding of sheet metal parts up to 1200 mm wide. All-in-one compact, lightning-fast machine.









- 4-station machine with 2 grinding belts for deburring and finish grinding
- Powerful vacuum or magnet system for non-ferrous or ferrous metals
- Automatic height setting on both grinding and brushes units
- ► Easy-to-use HMI screen with adjustable programs

Suitable for:















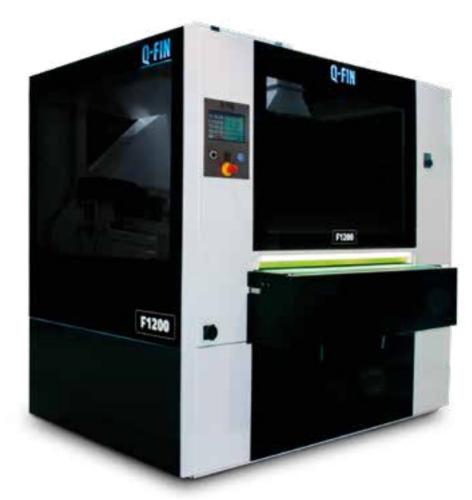


TECHNICAL SPECIFICATIONS		
Conveyor belt speed	0.3 - 8 m ¹ /min	
7.5 kW grinding unit with frequency control	2	
2.2 kW disc brush motor with frequency control	4	
Minimum workpiece dimensions	80 x 80 mm	
Maximum workpiece width	1200 mm	
Maximum workpiece height	150 mm	
Machine power supply	400 V, 50 Hz, 32 A, 25 kW	
Dimensions (L x W x H)	2150 x 2205 x 2320 mm	
Weight	4,030 kg	

F1200

EXCELLENT FINISHING MACHINE

The deburring machine for finishing sheet metal parts up to 1200 mm wide. 5 times faster and with a finishing of choice.









- Combination of operations possible in one pass
- Vacuum or magnet support for non-ferrous or ferrous metals
- Optional automatic height setting on both grinding and brush units
- Easy-to-use HMI screen with adjustable programs

















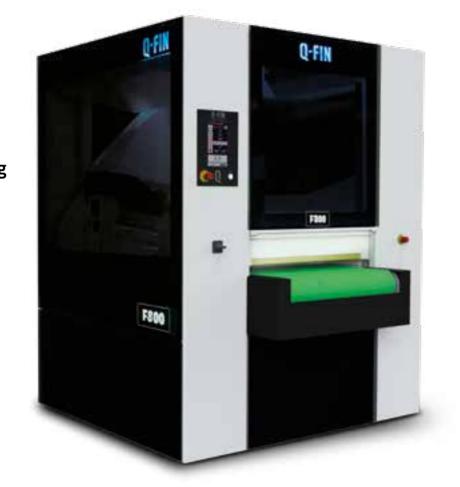


FECHNICAL SPECIFICATIONS		
Conveyor belt speed	0.3 - 8 m ¹ /min	
7.5 kW grinding unit with frequency control	1	
2.2 kW disc brush motor with frequency control	4	
Minimum workpiece dimensions	80 x 80 mm	
Maximum workpiece width	1200 mm	
Maximum workpiece height	150 mm	
Machine power supply	400 V, 50 Hz, 32 A, 16 kW	
Dimensions (L x W x H)	2150 x 2205 x 2320 mm	
Veight	3,490 kg	

F800

ALL-ROUND FINISHING MACHINE

Extremely fast deburring, grinding and/or edge rounding with this finishing machine suitable for sheet metal parts up to 800 mm wide.









- Combination of finishing operations possible in one pass
- Vacuum or magnet support for non-ferrous or ferrous metals
- Optional automatic height setting on both grinding and brush belts
- Easy-to-use HMI screen with adjustable programs

Suitable for:

















TECHNICAL SPECIFICATIONS		
Conveyor belt speed	0.3 - 8 m ¹ /min	
7.5 kW grinding unit with frequency control	1	
2.2 kW disc brush motor with frequency control	4	
Minimum workpiece dimensions	80 x 80 mm	
Maximum workpiece width	800 mm	
Maximum workpiece height	150 mm	
Machine power supply	400 V, 50 Hz, 32 A, 16 kW	
Dimensions (L x W x H)	2150 x 1805 x 2320 mm	
Weight	2,960 kg	

SER600

SUPER EDGE ROUNDER

Suitable for applying a 2 mm Radius on sheet metal parts up to 600 mm wide.











- 5-station machine with magnet support for ferrous metals
- Better edge rounding on both inner and outer contours
- Optional automatic height setting on both grinding and brush belts
- Easy-to-use HMI screen with adjustable programs

Suitable for:



DESLAG



OXIDE LAYER









TECHNICAL SPECIFICATIONS		
Conveyor belt speed	0.3 - 8 m¹/min	
7.5 kW grinding unit with frequency control	1	
2.2 kW disc brush motor with frequency control	4	
7.5 kW round brush motor with frequency control	2	
Minimum workpiece dimensions	80 x 80 mm	
Maximum workpiece width	600 mm	
Minimum workpiece height	40 mm	
Machine power supply	400 V, 50 Hz, 32 A, 16 kW	
Dimensions (L x W x H)	3640 x 1585 x 2085 mm	
Weight	3,560 kg	

F200 XL

SMALL PARTS SPECIALIST

The small powerhouse for deburring and edge rounding sheet metal parts from 10 to 200 mm wide.









- Suitable for (very) small sheet metal parts
- Vacuum or magnet support for non-ferrous or ferrous metals
- Up to 5x faster than comparable machines
- Easy-to-use HMI screen with adjustable programs

Suitable for:









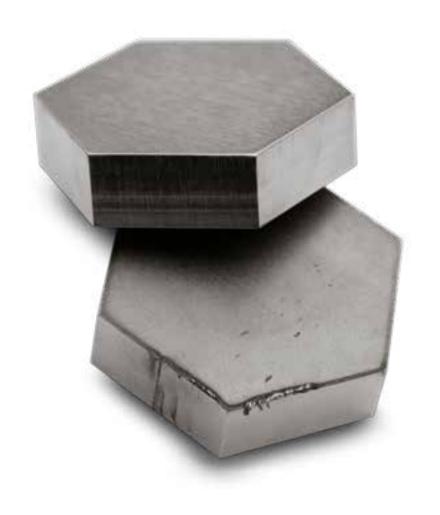








ECHNICAL SPECIFICATIONS		
onveyor belt speed	0.3 - 8 m¹/min	
.2 kW grinding unit vith frequency control	1	
.2 kW disc brush motor vith frequency control	2	
linimum workpiece imensions	10 x 10 mm (MAG) / 20 x 20 mm (VAC)	
Maximum workpiece width	200 mm	
Maximum workpiece height	100 mm	
lachine power supply	400 V, 50 Hz, 16 A, 8 kW	
imensions (L x W x H)	1850 x 670 x 2115 mm	
Veight	1,050 kg	





TOPGRINDER

MANUAL FINISHING MACHINE

The best manually operated machine for deburring, edge rounding, grinding and polishing metal parts.

- Self-determination of grinding pressure of the swivel head
- Standard vacuum support and optional 2 or 4 magnets
- Quickly change between brush and/or grinding tools because of 2 heads
- Safe 2-button operation with CE marking

Suitable for:





















BASIC FINISHING MACHINE

The budget-friendly mobile table grinder that can be used for deburring, edge rounding and finishing metal sheet components.

- Cost-effective semi-automatic deburring
- Manual determination of grinding pressure
- Quickly change between brush and/or grinding tools because of 2 heads
- Safe 2-button operation with CE marking



















TOPEDGE

TABLE MILLING MACHINE

Quickly mill a perfect radius or bevel a welding preparation.

- Simple and fast semi-automatic milling
- Magnetic system for product fixation included
- Comfortable to use for optimal ergonomics
- Safe 2-button operation with CE marking



Suitable for:





SKIPJOINT

MICROJOINT REMOVAL

The safe, fast and simple solution for removing micro joints.

- Fast processing times
- No unwanted rounding due to angled grinding wheel
- Constant quality
- Simple and safe to use

Suitable for:











DS600-DS1200

DESLAGGING MACHINES

The most effective machines to remove your slag safe and quickly.





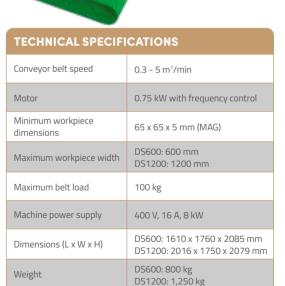






- Powerful magnetic product fixation
- Two deslagging rollers
- Prevents pollution and damage in deburring machine
- No flying debris







DUST EXTRACTORS





WES

WET EXTRACTION SYSTEM

Fire hazard is excluded with our wet operating extractor system. Extracts grinding dust without loss of pressure.













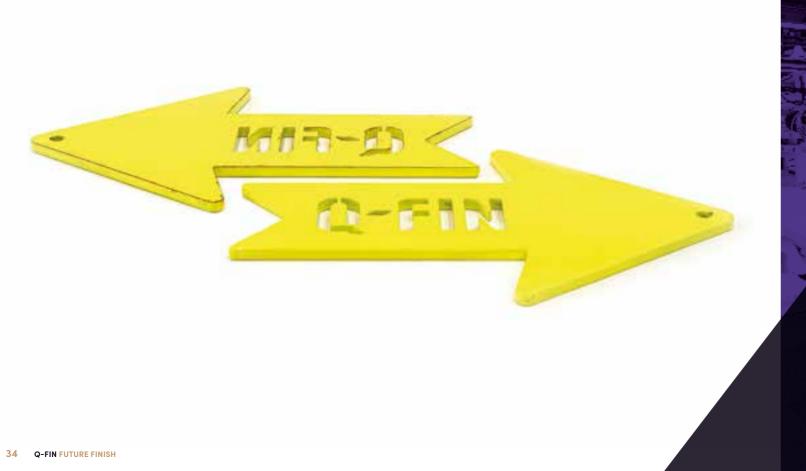




- ► Wear-resistant construction made of stainless steel
- Low-maintenance filter system
- Prevents fire and explosion hazard
- Most durable way to extract grinding dust



TECHNICAL SPECIFICATIONS		
	WES3000	WES6000
Fan	3.0 kW	7.5 kW
Capacity	3000 m³/h	6000 m³/h
Dust collectors	5	5
Machine power supply	400 V, 50 Hz, 8 A, 4 kW	400 V, 50 Hz, 25 A, 12 kW
Dimensions (L x W x H)	1450 x 900 x 2050 mm	1650 x 1090 x 2300 mm
Weight	335 kg	495 kg

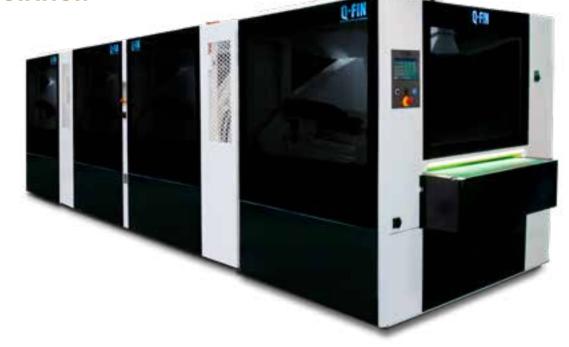




Q2S

TURNAROUND STATION

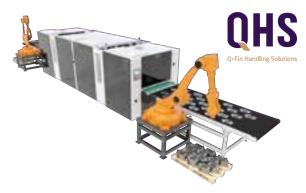
Reversing station for 2-sided processing of sheet metal parts up to 800 | 1200 | 1500 mm wide.











- Incorporation into deburring line ensures double-sided processing with very high output
- ► Full line operation by one operator with HMI touch screen
- Operator can work safely and ergonomically
- Comes standard with input and output conveyor for batch production

Suitable for:



TECHNICAL SPECIFICATIONS		
Conveyor belt speed	0.3 - 5 m ¹ /min	
Available as	Q2S800 - Q2S1200 - Q2S1500	
Maximum conveyor belt load	550 kg	
Maximum workpiece height	1.5 mm	
Maximum workpiece height	50 mm	
Maximum workpiece dimensions	280 x 280 mm	
Machine power supply	400 V (3L+N+PE), 50 Hz, 16 A, 7.5 kW	
Dimensions (L x W x H)	4094 x 2180 x 2048 mm	
Weight	2.800 kg	

CB400-CB800



RETURN CONVEYORS



Suitable for:





IOC/IC



INPUT/OUTPUT CONVEYORS

Batch production using a driven input and/or output conveyor.

- Enables batch production
- More efficient material handling
- Available in multiple variants
- With or without control from the deburring machine







Q-Fin Sets

We usually combine Q-Fin finishing machines with a wet working extraction system WES.
We offer this combination as a set including suiting tubing. The installation of the set including training of the operators is something we also provide.

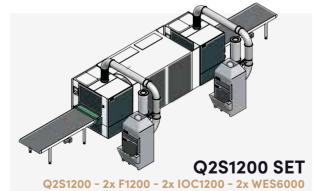
Layout drawings of the sets are provided by us in consultation with the customer.



SETUP DRAWINGS

Two examples of a layout drawing





MACHINE SETS

Two examples of common Q-Fin machine sets





Product applications

Deburring



Edge rounding



Line grain



Non-directional

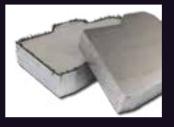


Grinding









Product results



















Deslag



Oxide layer



Microjoints



Roughness









Radius 2 mm

Polishing



Dust extraction



Edge bevelling



Reversing





INNOVATION AND DEVELOPMENT

When it comes to the deburring, grinding, edge rounding and finishing of sheet metal parts Q-Fin is leading in innovation. As an organization, we are continuously working on the development of our machines and the collection of technical data. Based on this, we are constantly expanding our knowledge level and optimizing our machines. And we like to share this knowledge with the users of our machines.

Q-FIN KNOWLEDGE CLUB

At Q-Fin, we are convinced that people are more successful when they work together. Which is why we founded the Q-Fin Knowledge Club (QKC). Our engineers, office employees and mechanics get together once a week to open up new horizons. And to keep innovating, improving and optimizing.

FACILITATING END USERS

We act as a knowledge centre for grinding and deburring techniques. Our customers can come to us for advice like the right use of brushes and grinding belts or for information about using the right machine settings. New customers can test our machines in our Experience Center or we can put them in contact with our reference customers. Satisfied customers, that's what it's all about at O-Fin.

EXPERIENCE CENTER

Q-Fin BV was founded in 2013 by Anton Bax and Koen de Waard. Together giving Q-Fin 30 years of experience in deburring knowledge and machine construction. Since July 2017 our headquarters is located at Wilgenakker 8 in Bergeijk. In our Experience Center we have set up all our machines in working order so that customers can test their own products by appointment. Currently we are working with 35 enthusiastic employees. Together with the increasing awareness of the quality of our machines our team is growing with us. Innovation, pushing boundaries and growth.



