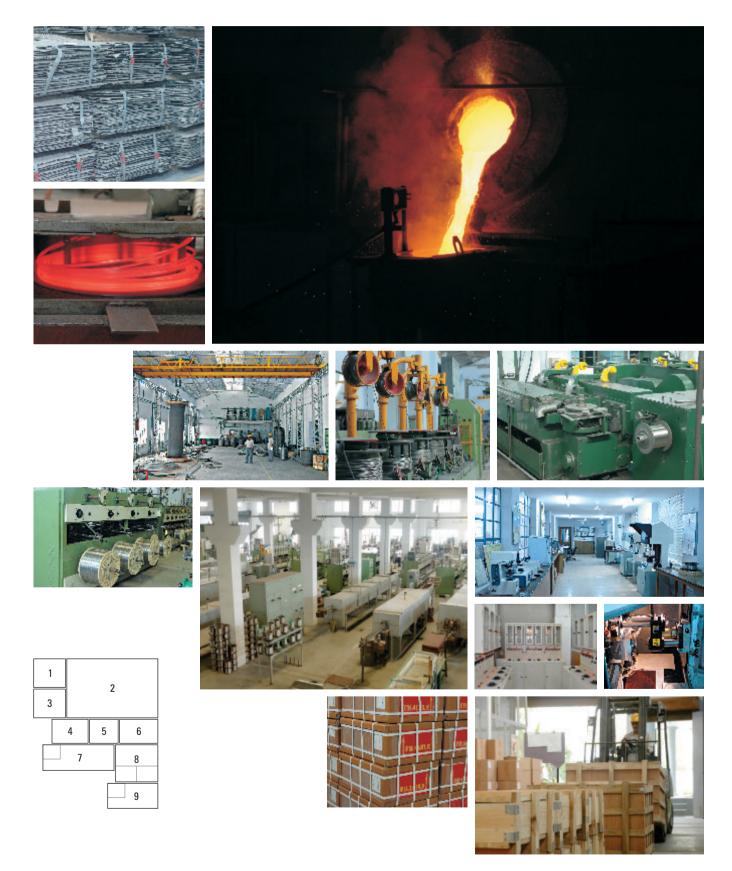
Nickel Alloy ENGINEERING





Production PROCESS Flow



Raw Materials
Melting
Hot Rolling
Batch Annealing
Wire Drawing (Thick)
Wire Drawing (Fine)
Continuous Annealing
Testing Lab
Packaging

PROFILE at a glance

JLC Electromet Pvt. Ltd., an ISO 9001 certified company, is a leading manufacturer of Nickel and Nickel-based speciality alloys in wire, strip, ribbon, and bar forms.

Corporate Profile

JLC has been manufacturing Nickel and other speciality alloys for over four decades. The original product of the company was Nickel wires to be used as lead-in-wires for incandescent lamps. Foresight, diligence, and innovation have led JLC to emerge as a leading supplier of Nickel based speciality alloys to over 50 countries. Focus on quality and customer needs has helped the JLC name to stand for global trustworthiness. JLC is also the proud recipient of many national, international and customer awards from organizations like Engineering Export Promotion Council of India, Wire Association International, Royal Philips Electronics, etc.

Wide Product Range and Full Vertical Integration

JLC's exhaustive range of over 100+ Nickel and Nickel-based alloys is used worldwide in different industrial sectors including welding, heating and resistance, automotive, lighting, high-temperature applications, instrumentation, thermocouple, and other special industrial requirements. JLC is a fully vertically integrated plant with in-house melting, hot-rolling, annealing, wire-drawing, cleaning, inspection, and packaging departments. The hot-rolling mill underwent major technological renovation in 2015 in order to produce superior quality wire rod. JLC also has a strong Research and Development team which is continuously focused on new

alloy development and process improvements. JLC family comprises of 500+ team members that include highly qualified engineers, technicians, supervisors, and operators.



Quality Control

JLC is an ISO 9001 certified company that adheres to a fully documented Quality Management System. The plant utilizes statistical process control (SPC) tools for monitoring of critical operations. All processes are designed using Failure Mode Effect Analysis (FMEA) to ensure high quality products. Manufacturing operations are supported by fully-equipped testing laboratories that are capable of performing chemical, mechanical, electro-magnetic, and metallurgical testing.

Strengths

- Global presence in 50+ countries
- 40+ years of experience in Nickel alloys manufacturing
- Complete vertical integration from melting to packaging
- World class products at competitive prices, delivered on-time
- State-of-the-art Melting, Hot-Rolling, Wire Drawing and Heat Treatment facilities
- Dedicated Research and Development department
- Continuous improvement of products, processes, and systems
- Qualified, skilled, and highly trained manpower

VISION

Global Leader in Field of Nickel Alloys

Addition of Nickel-based

Sustainable and Inclusive



Nickel Alloys

Ni 200 Ni 201 Ni 205 / Ni 205 LC Ni 206 Ni 212 (NiMn2) Ni 211(NiMn5) JLC 400 (Ni67Cu30)

Other Nickel alloy compositions of Nickel can be made on request

Welding Alloys

Electrode Core Wires:

Ni99 (ENi-CI)

NiFe 55:45 (ENiFe-CI)

NiFe 60:40 (ENiFe-CI)

Bimetal-NiFe

NiCu (ENiCu-3)

NiCuTi (ENiCu-7)

NiCr20Cb (ENiCr-3T-X)

Alloy 625 (NiCrMo-3)

Welding Wires - MIG/TIG:

Ni99

NiFe 55:45

NiFe 60:40

CuNiTi (ERCuNi)

CuNi10Fe

NiTi (ERNi-1)

NiCuTi (ERNiCu-7)

NiCr20Cb (ERNiCr-3)

Thermal Spray:

Ni99

Ni95Al5

NiCr 80:20

NiTi

Ni60Fe25Cr15

Copper - Nickel Resistance and Shunt Alloys

49 Alloy (CuNi44)

30 Alloy (CuNi23)

15 Alloy (CuNi11)

10 Alloy (CuNi6)

5 Alloy (CuNi2)

2.5 Alloy (CuNi1)

JLC Mang 38

JLC Mang 43

JLC Mang 47

Heating Element & Resistance Alloys

Nickel-Chromium Alloys:

NiCr 80:20

NiCr 70:30

NiCr 60:15

NiCr 50:18

NiCr 40:20

NiCr 30:20

NiCr 20:25

Iron-Chrome-Aluminum Alloys:

FeCrAl 135

FeCrAl 125

(FeCrAl alloys numbers indicate the resistivity in $\mu\Omega\text{-cm}$ at 20°C)

Nickel-Chrome-Iron Alloys

(High Temperature Alloys for Mechanical Applications) JLC 600 (NiCr16Fe7) JLC 601 (NiCr23Fe14) JLC 800 (Ni32Cr21Fe) JLC 810 (Ni32Cr21Fe) JLC 825 (Ni42Cr22Fe)

Lamp Components and Alloys	Nickel-Iron Soft Magnetic Alloys	
Lead-in-Wires	Temperature Compensating Alloys	
Fuse wires: NiCu30Fe, FeCrAI, FeNi43	Ni30Fe	
Nickel: Ni99, NiMn2 (Ni 212), NiMn5 (Ni 211)	Ni31Fe	
Nickel Plated Wires: Steel, CuSn	Ni32Fe	
	High Permeability Alloys	
Sealing Wires: Ni47Cr6Fe, Ni52Fe, FeCr28	SMA 48 (Ni48Fe)	
Dumet Wires: Oxidised/Borated/Bare/Nickel Plated	SMA 50 (Ni50Fe)	
Glass Sealing and Controlled Expansion Alloys	SMA 80 (Ni80Mo5Fe)	
	Other grades available	
Alloy 36	Dumet Wires	
Alloy 41	Lamp & Diode Grade	
Alloy 42	Core Material: Nickel Iron	
411 40	Sheath Material: OFHC Copper	
Alloy 46	Types Available: Borated/Oxidised/Bare/Nickel Plate	
Alloy 47	Automotive: Spark Plug Alloys	
Alloy 48	Alloys for Earth and Central Electrodes	
Allow EQ	NiSi	
Alloy 50	NiBa	
Alloy 51	NiCr15Fe	
	NiCr5SiMn	
(Numbers indicate Ni% in each alloy)	NiCr2SiMn Or as per customer specifications	
	or as per customer specifications	

I

Thermocouple, Extension and Compensating Grade Alloys

Κ	J	Т	Е	V	R, S	Ν	В

As per ASTM E230 or IEC 584-3

AVAILABLE DIMENSIONS							
Material	Thickness	Width/Length	Supply Condition				
Strip	0.10 - 4.00 mm	max. 100 mm Continuous Coil/ Spool	Condition: cold rolled, bright, bright annealed, oxidized				
Wire							
Round Wire	0.05 - 12.00 mm		Condition: drawn, bright, bright annealed, oxidized				
Flat Wire	0.5 x 0.1 - 6 x0.8 mm		Condition: flat rolled, bright, bright annealed with natural rounded edges or edges as-rolled				
Cold drawn bars							
Round bars	up to 25 mm	up to 6000 mm	Condition: drawn, ground, hot-treated				
Hot finished bars							
Round Bars	20 - 75 mm	Coils/Lengths	Condition: as-rolled, hot-treated, peeled, ground				





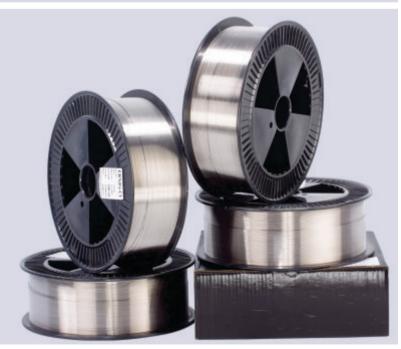
NICKEL ALLOYS Wire • Bar • Strip • Ribbon

Nickel and Nickel-Copper

Welding

Thermal Spray

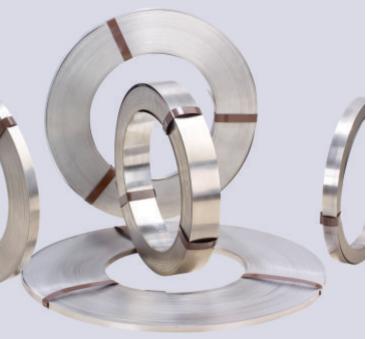
Electrical Resistance and Heating Copper-Nickel Resistance and Shunt Automotive / Spark Plug Thermocouple, Compensating, and Extension Glass-Sealing and Controlled Expansion Nickel-Chrome-Iron Soft Magnetic Alloys Lamp Components and Dumet Wire Nickel Plated Wires Clad Wires











www.jlcelectromet.com

World Wide Presence North America • Europe • Asia • South America • Middle East • Africa





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JLC/PROFILE/03-16

The technical information in this brochure is to the best of our knowledge at the time of publication of this catalogue and is based upon our own experience and in-house database. The information is constantly upgraded/changed as part of improvement plans.